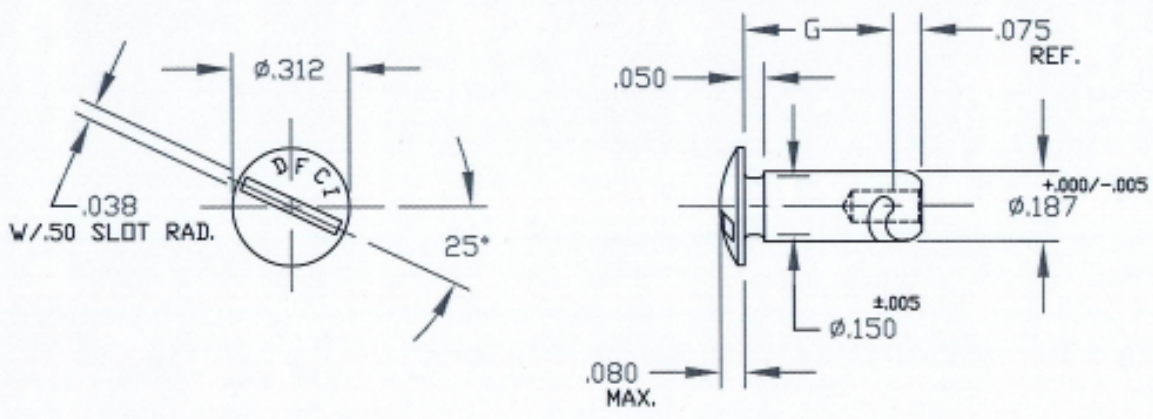


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C1201-3 SHT. 1of2 REV. *B*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1058	9-24-07	<i>R. OLSEN</i>



FOR PART NO. REFER TO SHEET 2of2.

MAT'L PER A.I.S.I 8620, STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^* = \pm 2^*$.XX = $\pm .015$ $X/X = \pm 1/32$.XXX = $\pm .010$		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		DRN <i>S. Francis</i> DATE 3-19-01		TITLE ST-1200 LINE STUD, 1201-3xx-Z3CT.	
FINISH PER NOTE 2.		CHK <i>F. Basel</i> DATE 9-27-07		SIZE FSCM NO. DWG. NO. REV. A 72794 C1201-3 B	
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MPG <i>[Signature]</i> DATE 10-1-07		SALES <i>[Signature]</i> DATE 9/27/07		DATE 07/01/06 FORM DRAWING	
APPLICATION BLOCK		USED ON		DATE	

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1058	9-24-07	R. OLSEN

PART NO. (STEEL STUD)	G
1201-320-Z3CT	.200
1201-325-Z3CT	.250
1201-330-Z3CT	.300
1201-335-Z3CT	.350
1201-340-Z3CT	.400
1201-345-Z3CT	.450
1201-350-Z3CT	.500
1201-355-Z3CT	.550
1201-360-Z3CT	.600
1201-365-Z3CT	.650
1201-370-Z3CT	.700
1201-375-Z3CT	.750
1201-380-Z3CT	.800
1201-390-Z3CT	.900
1201-3100-Z3CT	1.000
1201-3110-Z3CT	1.100
1201-3120-Z3CT	1.200
1201-3130-Z3CT	1.300
1201-3140-Z3CT	1.400

NOTES:

- HEAT TREAT:
 - A) STEEL STUD HARDNESS = ROCKWELL C30 - 38.
 - B) NO HEAT TREATMENT TO STUD MADE ST. STEEL.
- FINISH:
 - ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
 - THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2. CLEAR CHROMATE. (FINISH SUFFIX: -Z3C)
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD *-SS* EXAMPLE 1201-320-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE SUFFIX.
 - *EXAMPLE FOR YELLOW ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1201-320-Z3YT.
- PLEASE VISIT WWW.DFCIS.COM/C1201-3 FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER A.I.S.I 8620, STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		PART NO.	DRN S. FRANCIS DATE 3-19-01	TITLE ST-1200 LINE STUD, 1201-3xx-Z3CT.	
FINISH PER NOTE 2.		CHK F. Basil DATE 9-27-07	ENG R. OLSEN DATE 9/27/07	SIZE A	FSCM NO 72794
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DATE: 07/01/06 FORM: DRAWING		APPLICATION BLOCK		SALES	DATE
		SCALE NTS		WT.	SHEET 2 OF 2