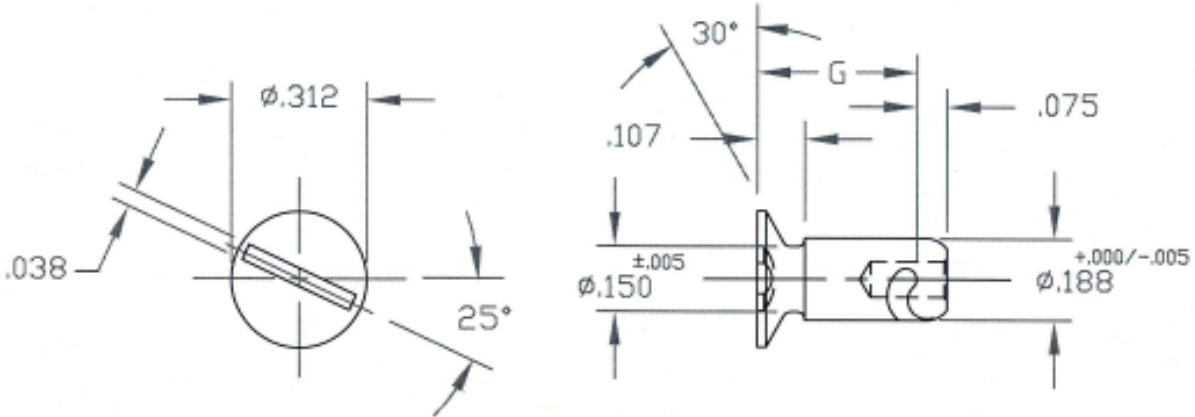


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C1206-3 SHT. 1 of 2 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 990.	10-10-06	<i>R. ROBERTA</i>



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2..		PART NO.	DRN <i>S. FRANCIS</i> DATE 2-17-04	TITLE ST-1200 LINE STUD, 1206-3xx-Z3CT.	
FINISH PER NOTE 1.		CHK <i>F. BARD</i> DATE 10/11/06	ENG <i>R. ROBERTA</i> DATE 10/11/06	SIZE A	FSCM NO 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>		MFG <i>JS</i> DATE 10-11-06	DATE 10-11-06	DWG. NO. C1206-3	REV. B
DATE: 07/01/06 FORM: DRAWING		NEXT ASSY	USED ON <i>B. Hildahl</i> DATE 10/11/06	SCALE NTS	WT.
APPLICATION BLOCK		SALES	DATE 10/11/06	SHEET 1 OF 2	

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 990.	10-10-06	R. OLSON

PART NO.	G
1206-320-Z3CT	.200
1206-325-Z3CT	.250
1206-330-Z3CT	.300
1206-335-Z3CT	.350
1206-340-Z3CT	.400
1206-345-Z3CT	.450
1206-350-Z3CT	.500
1206-355-Z3CT	.550
1206-360-Z3CT	.600
1206-365-Z3CT	.650
1206-370-Z3CT	.700
1206-375-Z3CT	.750
1206-380-Z3CT	.800

NOTES:

- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREATMENT:
STEEL STUD ONLY: ROCKWELL C30 - 38.
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 1206-320-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1206-320-Z3BT.
- PLEASE VISIT WWW.DFCI.COM/C1206-3 FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X = \pm 2'$.XX $\pm .015$ $X/X = \pm 1/32$.XXX $\pm .010$ MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO. _____ DRN <i>S. Francis</i> DATE 2-17-04 CHK <i>J. Basile</i> DATE 10/11/06 ENG <i>R. OLSON</i> DATE 10/11/06 MFG <i>JS</i> DATE 10-11-06		TITLE ST-1200 LINE STUD, 1206-3xx-Z3CT.	
FINISH PER NOTE 1.		NEXT ASSY _____ USED ON _____ APPLICATION BLOCK SALES DATE _____		SIZE FSCM NO DWG. NO. REV. A 72794 C1206-3 B	
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