

NOTES:

1) FINISH:

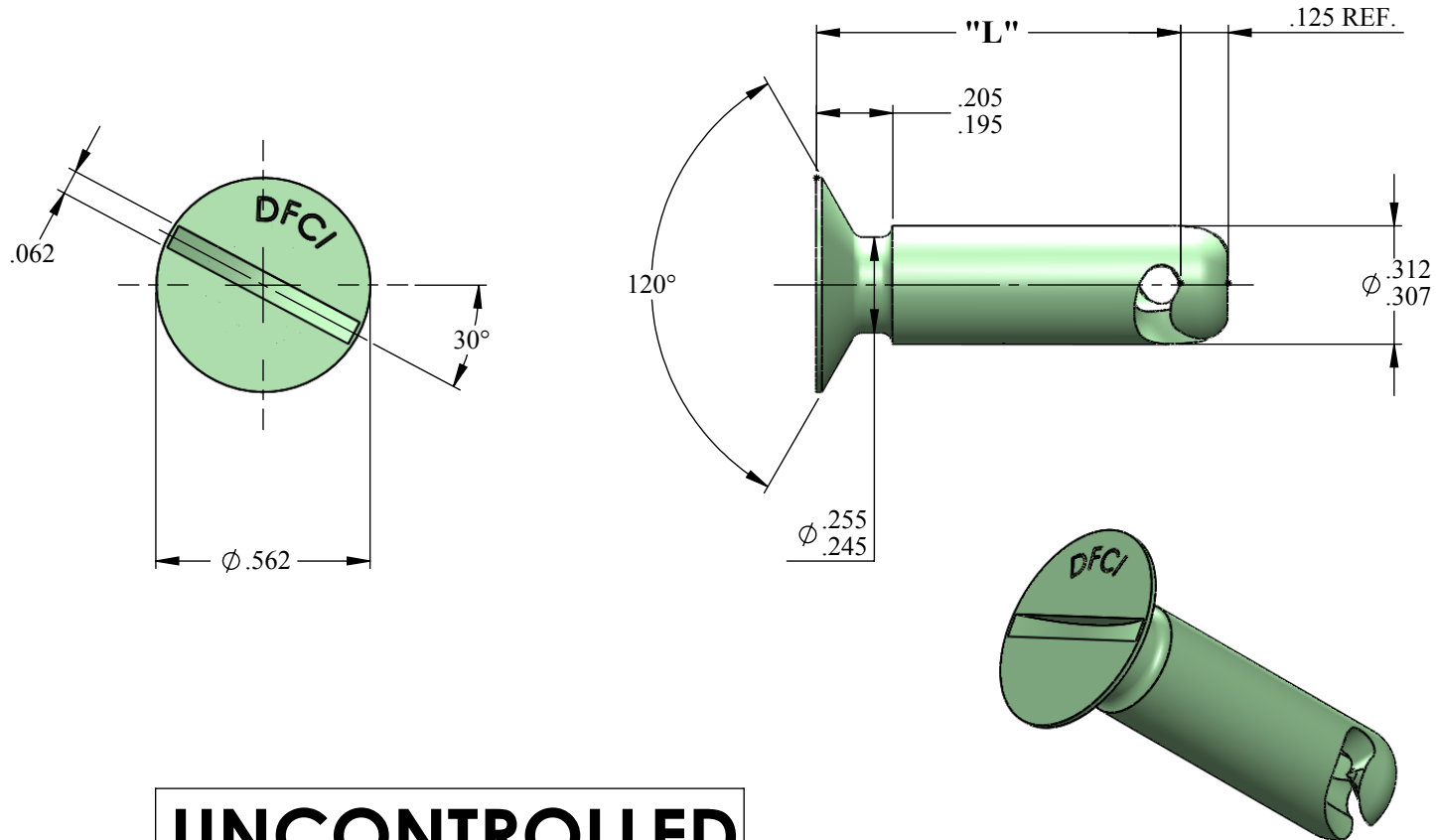
ZINC PLATE PER ASTM-B-633, TYPE III, SC2, CLEAR TRIVALENT CHROMATE WITH SEALER. THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH UPON DEPLETION OF THE EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC2 CLEAR CHROMATE. PLEASE VISIT www.dfci.com/c1206-5 FOR A LIST OF AVAILABLE FINISHES.

2) MATERIAL: A.I.S.I. 8620 STEEL

FOR A STUD MADE FROM 303 STAINLESS STEEL, REMOVE SUFFIX -Z3CT FROM PART NUMBER AND ADD -SS EXAMPLE: 1206-530-SS

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	PER ECN 845 & 1168	5/4/2011	

PART NUMBER	"L"
1206-530-Z3CT	.300
1206-535-Z3CT	.350
1206-540-Z3CT	.400
1206-545-Z3CT	.450
1206-550-Z3CT	.500
1206-560-Z3CT	.600
1206-570-Z3CT	.700
1206-580-Z3CT	.800
1206-590-Z3CT	.900
1206-5100-Z3CT	1.000
1206-5110-Z3CT	1.100
1206-5120-Z3CT	1.200
1206-5130-Z3CT	1.300
1206-5140-Z3CT	1.400
1206-5150-Z3CT	1.500
1206-5160-Z3CT	1.600



UNCONTROLLED

MATERIAL:	SEE NOTE 2
HEAT TREAT:	ROCKWELL C27 - 33
FINISH:	SEE NOTE 1
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = $\pm 2^\circ$.XX = $\pm .015$	
X/X = $\pm 1/32$.XXX = $\pm .010$	
MACHINE FINISH = $.125\sqrt$			
PART NO.	1206-5***-Z3CT	DRN	Frank Basile
		DATE	05/04/11
		CHK.	Frank Basile
		DATE	05/04/11
		ENG.	Robert Altkorn
		DATE	05/04/11
		MFG.	Christopher P. Parnell
		DATE	05/04/11
		G.C.	Robert Altkorn
		DATE	05/04/11
NEXT ASSY	USED ON	SALES	
APPLICATION BLOCK			

		DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
TITLE			
ST-1200 LINE FLUSH HEAD STUD 1206-5***-Z3CT			
SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C1206-5	A
SCALE: NTS		WEIGHT:	SHEET 1 OF 1