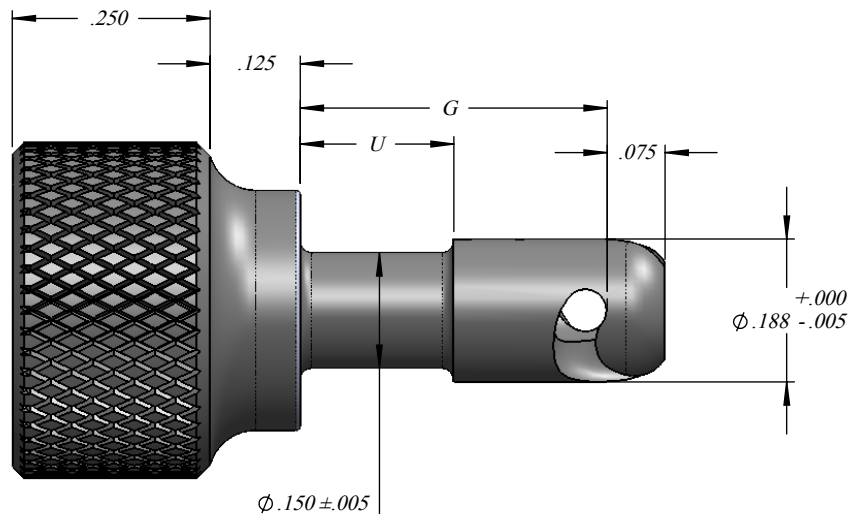
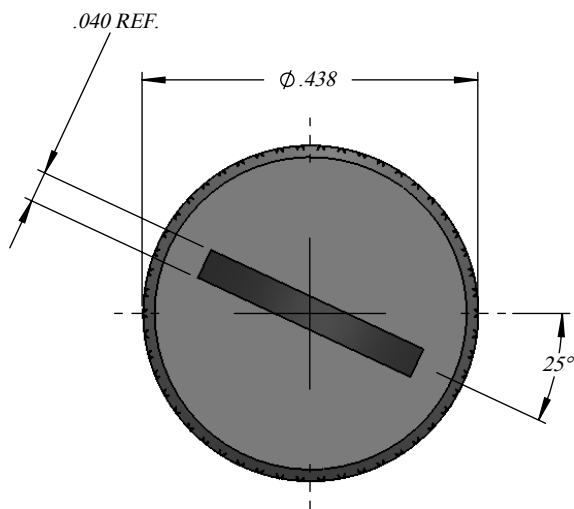
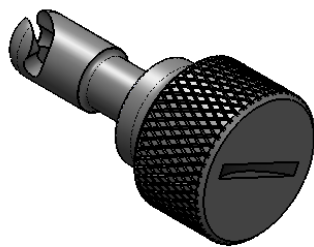


UNCONTROLLED



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	05/18/20	F.B

MATERIAL: A.I.S.I 8620 OR TYPE 303 STAINLESS STEEL

HEAT TREAT: ROCKWELL C 30-35

FINISH: NOTED

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

X* = ±2° .XX = ±.015
 X/X = ±1/32 .XXX = ±.010

MACHINE FINISH = .125

PART NO.	DRN	DATE
	W. Zhindon	05/18/10
	CHK. Frank Basile	05/18/10
	ENG. Peter Altkorn	05/18/10
	MFG. Bill Velazquez	05/18/10
	Q.C. Peter Altkorn	05/18/10
NEXT ASSY	USED ON	SALES.
APPLICATION BLOCK		



DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITLE: ST-1200 LINE KNURLED HEAD STUD
 1211-3xx-Z3CT

SIZE	FSCM NO	DWG. NO.	REV.
A	72794	C1211-3	A

SCALE: NTS WEIGHT: SHEET 1 OF 2


UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	05/18/20	F.B

PART NO.	G	U
1211-320-Z3CT	.200	.075
1211-325-Z3CT	.250	.075
1211-330-Z3CT	.300	.100
1211-335-Z3CT	.350	.150
1211-340-Z3CT	.400	.200
1211-350-Z3CT	.500	.250
1211-360-Z3CT	.600	.300
1211-365-Z3CT	.650	.350
1211-370-Z3CT	.700	.350
1211-380-Z3CT	.800	.400
1211-390-Z3CT	.900	.500
1211-3100-Z3CT	1.000	.500
1211-3110-Z3CT	1.100	.500
1211-3120-Z3CT	1.200	.500

NOTES:

1. FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT.
2. FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM PART NUMBER AND ADD "-SS" EXAMPLE 1211-320-SS.
3. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. "EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1211-320-Z3BT.
4. PLEASE VISIT WWW.DFCIS.COM/C1211-3 FOR A LIST OF AVAILABLE FINISHES.

MATERIAL: A.I.S.I 8620 OR TYPE 303 STAINLESS STEEL		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED				 DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
HEAT TREAT: ROCKWELL C 30-35		X* = ±2° .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = .125					
FINISH: NOTED		PART NO.	DRN	DATE	TITLE ST-1200 LINE KNURLED HEAD STUD 1211-3xx-Z3CT		
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			Frank Basile	05/18/10			
			Robert Albrecht	05/18/10			
			Bill Velazquez	05/18/10			
	Q.C.	DATE	05/18/10	SIZE	FSCM NO	DWG. NO.	REV.
	NEXT ASSY	USED ON	SALES.	A	72794	C1211-3	A
APPLICATION BLOCK				SCALE: NTS		WEIGHT:	SHEET 2 OF 2