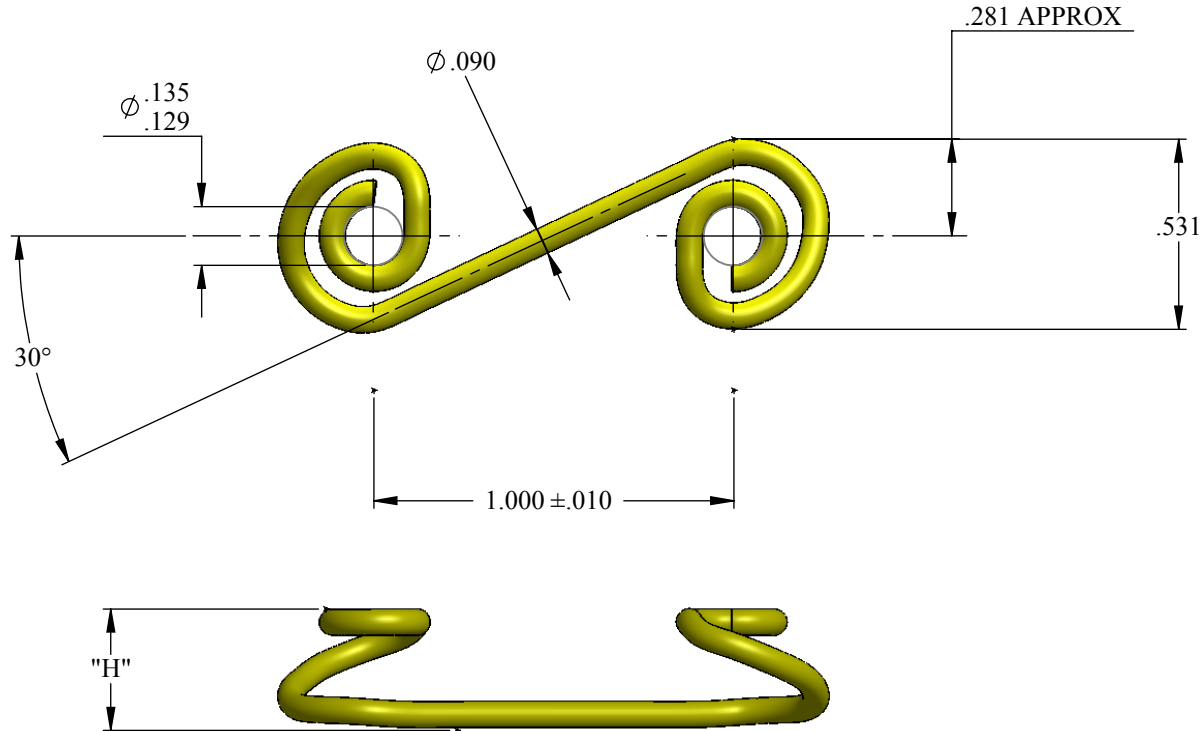
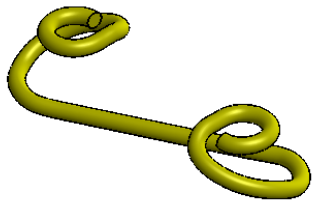


REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	PER ECN 1168 & 854	2/7/12	



**UNCONTROLLED**

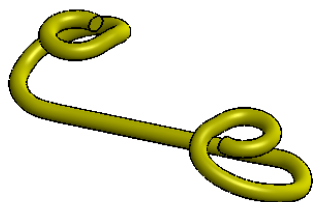
MATERIAL: .090 DIA. MUSIC WIRE PER ASTM-A-228
HEAT TREAT: NONE
FINISH: PER NOTE 1.
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.
(C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2°	.XX = ±.015	MACHINE FINISH = 125 $\sqrt$	
X/X = ±1/32	.XXX = ±.010		
PART NO. SEE SHEET 2 OF 2	DRN F.BASILE	DATE 02-07-2012	
	CHK. Frank Basile	DATE 02-07-2012	
	ENG. Robert Alldread	DATE 02-07-2012	
	MFG. Christopher P. Parnell	DATE 02-07-2012	
	G.C. Robert Alldread	DATE 02-07-2012	
NEXT ASSY	USED ON	SALES.	
APPLICATION BLOCK			



**DFCI SOLUTIONS INC.**  
425 UNION BOULEVARD.  
WEST ISLIP, NEW YORK 11795

TITLE		ST-1200 SIZE 5 SPRING 1219-1-90B-Z3CT	
SIZE A	FSCM NO. 72794	DWG. NO. C1219-1-90B	REV. A
SCALE: NTS		WEIGHT:	SHEET 1 OF 2



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	PER ECN 1168 & 854	2/7/12	

**NOTES:**

- FINISH:**  
 ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT


THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISH AS FOLLOW:

ZINC PLATE PER ASTM-B-633, TYPE II, SC 2. YELLOW CHROMATE. (FINISH SUFFIX: -Z3Y)
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.

Example: FOR YELLOW ZINC TRIVALENT CHROMATE THE PART NO. WILL BE 1219-1-90B-Z3YT.
- PLEASE VISIT [WWW.DFCIS.COM/C1219-1-90B](http://WWW.DFCIS.COM/C1219-1-90B) FOR A LIST OF AVAILABLE FINISHES.

PART NUMBER	"H" DIM.
1219-1-90B-Z3CT	.375
1219-1-90-Z3CT	.250

**UNCONTROLLED**

MATERIAL: .045 DIA. MUSIC WIRE PER ASTM-A-228		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2° .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = 125 $\sqrt$				 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
HEAT TREAT: NONE		PART NO.	DRN <b>F. BASILE</b>	DATE 02-07-2012	TITLE <b>ST-1200 SIZE 5 SPRING                  1219-1-90B-Z3CT</b>		
FINISH: PER NOTE 1.			CHK. <i>Frank Basile</i>	DATE 02-07-2012			
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. (C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.			ENG. <i>Robert Altkorn</i>	DATE 02-07-2012			
			MFG. <i>Charles J. Pinnell</i>	DATE 02-07-2012			
			G.C. <i>Robert Altkorn</i>	DATE 02-07-2012			
	SALES.	DATE	SIZE <b>A</b> FSCM NO. 72794 DWG. NO. C1219-1-90B REV. A				
APPLICATION BLOCK		NEXT ASSY	USED ON	SCALE: NTS	WEIGHT:	SHEET 2 OF 2	