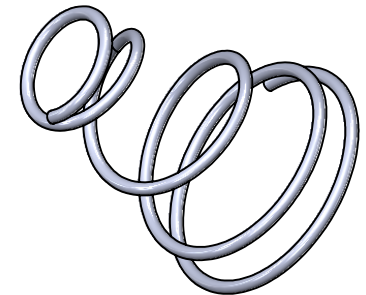
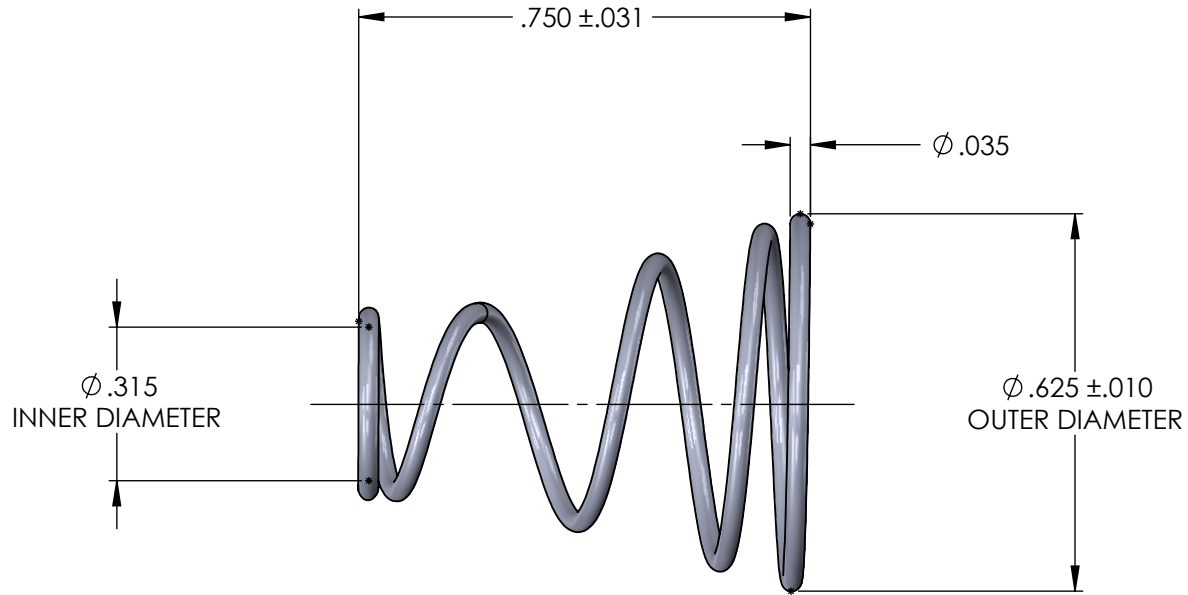



# UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
/	INITIAL RELEASE PER ECN 845 & 1168	04/30/14	



**NOTES:** 4 1/2 COILS  $\pm 1/16$ , WOUND LEFT OR RIGHT HAND. SQUARE OR CLOSED ENDS, NOT GROUND.

MATERIAL: .035 DIA. TYPE 316 STAINLESS STEEL PER ASTM-A-313		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED				 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795
HEAT TREAT: /		X* = $\pm 2^\circ$ X/X = $\pm 1/32$		.XX = $\pm .015$ .XXX = $\pm .010$ MACHINE FINISH = .125		
FINISH: NONE		PART NO. 1219-24518-SS	DRN Frank Basile	DATE 04/30/14	TITLE ST-1200 LINE RETAINING SPRING 1219-24518-SS	
			CHK. Frank Basile	DATE 04/30/14		
			ENG. Peter Altabrand	DATE 04/30/14		
			MFG. Rashid Lubman	DATE 04/30/14		
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