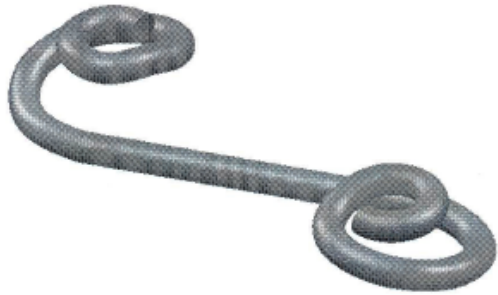
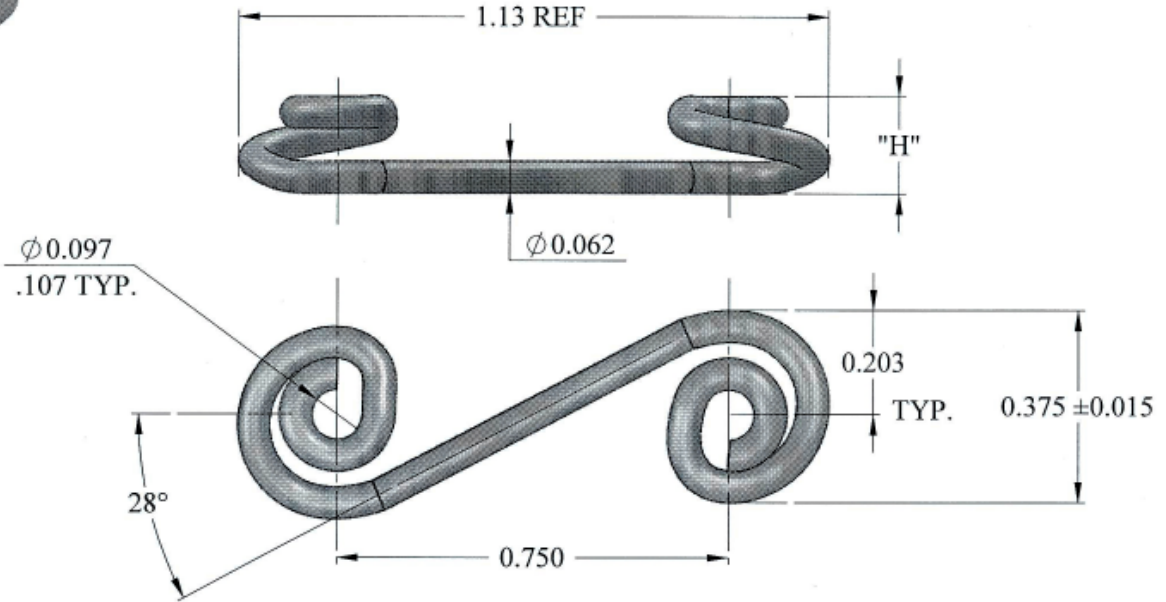


UNCONTROLLED



| REVISIONS | | | |
|-----------|--------------|----------|--------|
| SYS | DESCRIPTION | DATE | APPROV |
| C | PER ECN 1168 | 10-09-09 | FB |



FOR PART NO. REFER TO SHEET 2 OF 2

PROPRIETARY AND CONFIDENTIAL
 THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPERTY ARTICLES TO WHICH THE DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OF DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.
 (C) COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.

| | | | |
|--|----------------------|---|--|
| DIMENSIONS ARE IN INCHES FRACTIONAL: ± 1/32 TWO PLACE DECIMAL: ±.015 THREE PLACE DECIMAL: ±.010 MACHINE FINISH: 125 ANGLE: ±2° CONCENTRICITY F.I.M: .005 | | NAME: <i>W. Hinton</i> DATE: 10-9-09 CHK: <i>Z. Basil</i> ENG: <i>B. Wilkins</i> MFG: <i>B. Wilkins</i> G: <i>B. Wilkins</i> | DFCI SOLUTIONS INC. 425 UNION BLVD. WEST SLIP, NEW YORK 11795 |
| MATERIAL: MUSIC WIRE PER ASTM-A-228 OR 300 SERIES ST. STEEL FINISH: PER NOTE 1. HEAT TREAT: NONE | | TITLE: ST-1200 LINE SPRING, 1219-4xxx-Z3CT. | |
| NEXT ASSY: USED ON: APPLICATION: | DO NOT SCALE DRAWING | SIZE: A FSCM NO: 72794 SCALE: NTS | DWG. NO.: C1219-4 WEIGHT: SHEET 1 OF 2 |
| | | REV: C | |

UNCONTROLLED

| REVISIONS | | | |
|-----------|--------------|----------|-----------|
| SYS | DESCRIPTION | DATE | APPROV |
| C | PER ECN 1168 | 10-09-09 | <i>FB</i> |

NOTES:

1. FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT.


THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOW: ZINC PLATE PER ASTM-B-633, TYPE II, SC 2, YELLOW CHROMATE. FINISH SUFFIX -Z3Y.

2. HEAT TREATMENT:
SPRINGS MADE FROM MUSIC WIRE OR ST. STEEL ARE NOT HEAT TREATED.
3. FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM PART NUMBER AND ADD "-SS" EXAMPLE 1219-4125-SS.
4. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. "EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1219-4125-Z3BT.
5. PLEASE VISIT WWW.DFCIS.COM/C1219-4 FOR A LIST OF AVAILABLE FINISHES.

| PART NO. (STEEL SPRING) | "H" |
|----------------------------|------|
| 1219-4125-Z3CT | .125 |
| 1219-4150-Z3CT | .150 |
| 1219-4175-Z3CT | .175 |
| 1219-4200-Z3CT | .200 |
| 1219-4225-Z3CT | .225 |
| 1219-4250-Z3CT | .250 |
| 1219-4275-Z3CT | .275 |

FOR ST. STEEL SPRINGS
PART NO. SEE NOTE 3

PROPRIETARY AND CONFIDENTIAL
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPERTY ARTICLES TO WHICH THE DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OF DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.
(C) COPYRIGHT 2005, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.

| | | | | | |
|---|--|---------------------------|-------------------------|--|------------------|
| DIMENSIONS ARE IN INCHES FRACTIONAL: ± 1/32 TWO PLACE DECIMAL: ± .015 THREE PLACE DECIMAL: ± .010 MACHINE FINISH: 125 ANGLE: ± 2° CONCENTRICITY F.L.M: .005 | | NAME <i>M. Zbinden</i> | DATE <i>10-9-09</i> |  DFCI SOLUTIONS INC. 425 UNION BLVD. WEST ELIP, NEW YORK 11795 | |
| MATERIAL: MUSIC WIRE PER ASTM-A-228 OR 300 SERIES ST. STEEL | | DRW <i>F. Bandy</i> | DATE <i>10-9-09</i> | | |
| FINISH: PER NOTE 1 | | CHK <i>B. J. Jelf</i> | DATE <i>10/9/09</i> | | |
| HEAT TREAT: NONE | | ENG <i>B. J. Jelf</i> | DATE <i>10/9/09</i> | | |
| NEXT ASSY USED ON APPLICATION DO NOT SCALE DRAWING | | MFG <i>B. J. Jelf</i> | DATE <i>10/9/09</i> | | |
| | | COMMENTS: | | TITLE ST -1200 LINE SPRING, 1219-4xxx-Z3CT | |
| | | SIZE A | FSCM NO 72794 | DWG. NO. C1219-4 | REV. C |
| | | SCALE: NTS WEIGHT: | | SHEET 2 OF 2 | |