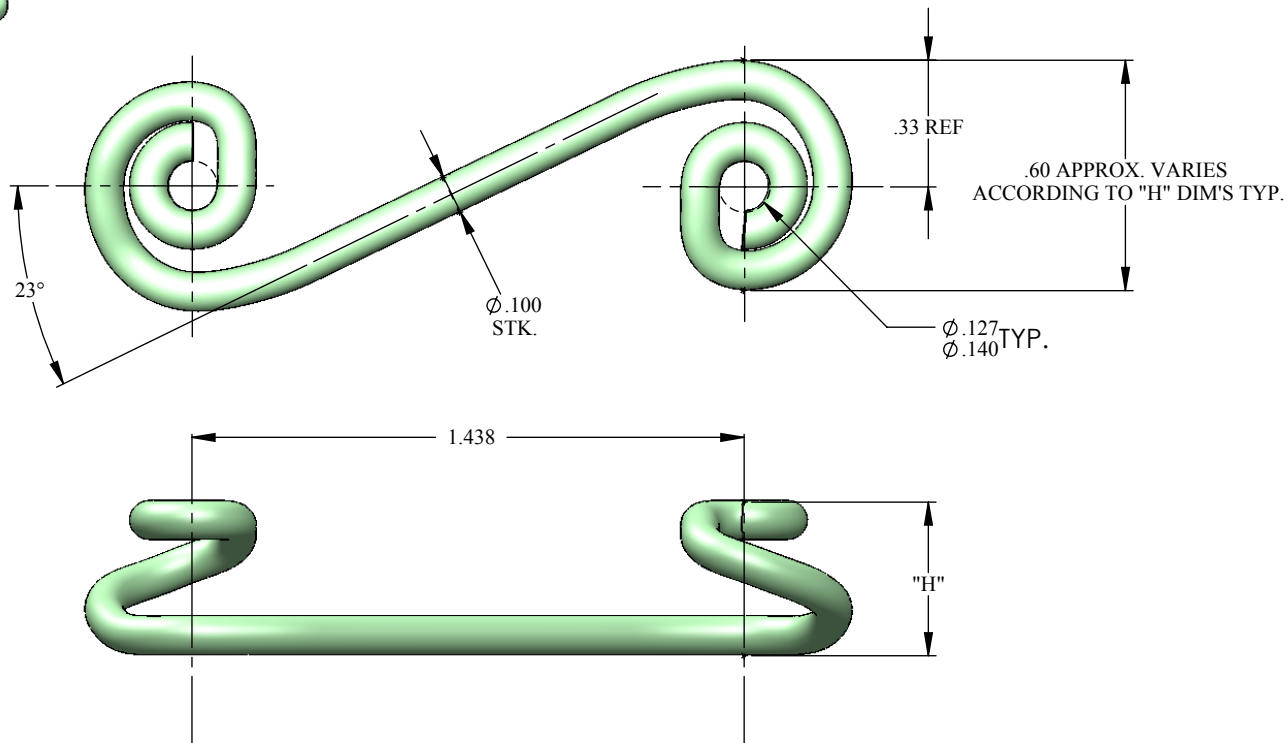
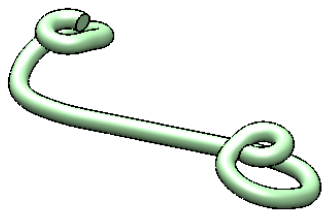


UNCONTROLLED



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
E	PER ECN 1168	03-01-10	F.B.

FOR PART NO. REFER TO SHEET 2

MATERIAL:	NOTED.
HEAT TREAT:	NOTED.
FINISH:	PER NOTE 1.
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
$X^{\circ} = \pm 2^{\circ}$		$.XX = \pm .015$	
$X/X = \pm 1/32$		$.XXX = \pm .010$	
MACHINE FINISH = .125			
PART NO.	DRN	DATE	
	W. Zhindon	03/01/10	
	CHK.	DATE	
	Frank Basile	03/03/10	
	ENG.	DATE	
	Robert Altkorn	03/03/10	
	MFG.	DATE	
	Bill Velazquez	03/03/10	
	Q.C.	DATE	
	Robert Altkorn	03/03/10	
NEXT ASSY	USED ON	SALES	DATE
APPLICATION BLOCK			

DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITLE		ST-1200 SIZE 7 SPRING, 1219-7xxx-Z3CT	
SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C1219-7	E
SCALE: NTS		WEIGHT:	SHEET 1 OF 2

UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
E	PER ECN 1168	03-01-10	F.B.

NOTES:


- FINISH:**
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT

THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISH AS FOLLOW:

ZINC PLATE PER ASTM-B-633, TYPE II, SC 2. YELLOW CHROMATE. (FINISH SUFFIX: -Z3Y)
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.

Example: FOR BLACK ZINC TRIVALENT CHROMATE THE PART NO. WILL BE 1219-7225-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C1219-7 FOR A LIST OF AVAILABLE FINISHES.

PART NO.	"H"	MATERIAL	WEIGHT (Lbs)
1219-7225-Z3CT	.225	.100 DIA. MUSIC WIRE	.0113
1219-7250-Z3CT	.250		
1219-7275-Z3CT	.275		
1219-7300-Z3CT	.300		
1219-7400-Z3CT	.400		
1219-7225-SS	.225	.100 DIA. TYPE 316 ST. STEEL. SPRING TEMPER	.0113
1219-7250-SS	.250		
1219-7275-SS	.275		
1219-7300-SS	.300		
1219-7400-SS	.400		

MATERIAL: NOTED.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2° .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = .125				DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795			
HEAT TREAT: NOTED.	PART NO.	DRN <i>W. Zhindon</i>	DATE 03/01/10		TITLE ST-1200 SIZE 7 SPRING, 1219-7xxx-Z3CT			
FINISH: PER NOTE 1.		CHK. <i>Frank Basile</i>	DATE 03/03/10	ENG. <i>Robert Altkorand</i>				
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	APPLICATION BLOCK			SALES.	DATE	SCALE: NTS		WEIGHT: