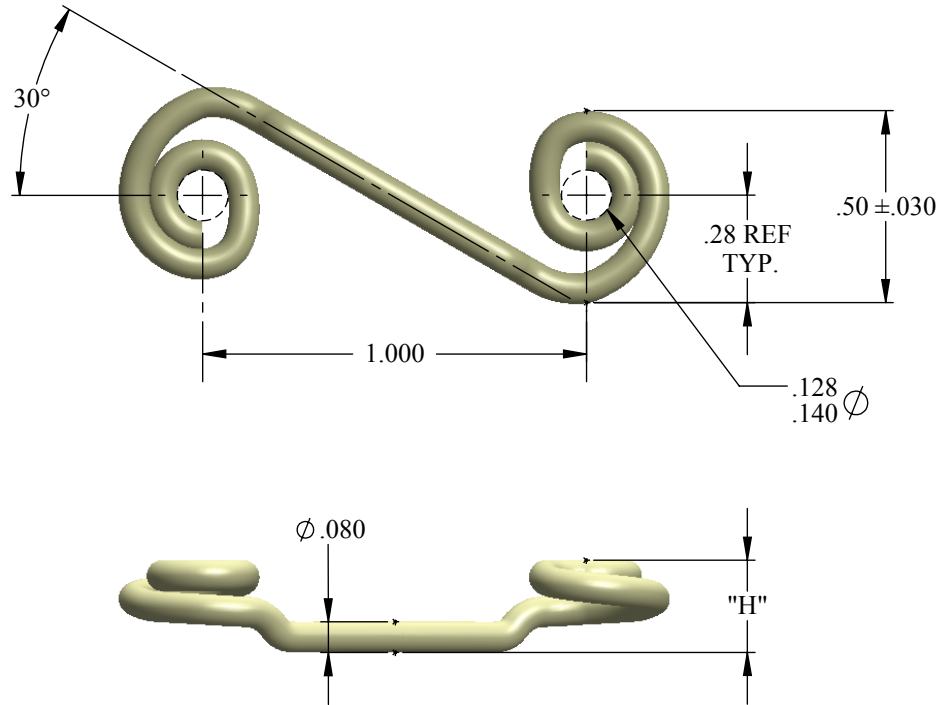


UNCONTROLLED



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
C	PER ECN 1168	03/12/10	F.B.



MATERIAL:	NOTED
HEAT TREAT:	NOTED
FINISH:	PER NOTE 1
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X° = ±2°	.XX = ±.015	MACHINE FINISH = .125	
X/X = ±1/32	.XXX = ±.010		
PART NO.	DRN	W. Zhindon	DATE 03/12/10
	CHK.	Frank Basil	DATE 03/15/10
	ENG.	Bob Altkorn	DATE 03/15/10
	MFG.	Bill Velgus	DATE 03/15/10
	Q.C.	Bob Altkorn	DATE 03/15/10
NEXT ASSY	USED ON	SALES.	DATE
APPLICATION BLOCK			



DFCI SOLUTIONS INC.
425 UNION BOULEVARD.
WEST ISLIP, NEW YORK 11795

TITLE		ST-1200 LINE SIZE 5 SPRING 1219-A5xxx-Z3CT	
SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C1219-A5	C
SCALE: NTS		WEIGHT:	SHEET 1 OF 2

UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
C	PER ECN 1168	03/12/10	F.B.

PART NO.	"H"	MATERIAL	HEAT TREAT
1219-A5200-Z3CT	.200	MUSIC WIRE PER ASTM A-228	NONE
1219-A5225-Z3CT	.225		
1219-A5250-Z3CT	.250		
1219-A5275-Z3CT	.275		
1219-A5300-Z3CT	.300		
1219-A5325-Z3CT	.325		
1219-A5350-Z3CT	.350		
1219-A5200-SS	.200	TYPE 17-7 PH ST, STEEL	CH900
1219-A5225-SS	.225		
1219-A5250-SS	.250		
1219-A5275-SS	.275		
1219-A5300-SS	.300		
1219-A5325-SS	.325		
1219-A5350-SS	.350		

NOTES:

1. FINISH :

ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT

THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOW:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, YELLOW CHROMATE. SUFFIX FINISH: -Z3Y

2. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX - Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.

EXAMPLE: FOR YELLOW ZINC TRIVALENT CHROMATE THE PART NO. WILL BE 1219-A5200-Z3YT

3. PLEASE VISIT WWW.DFCIS.COM/C1219-A5 FOR A LIST OF AVAILABLE FINISHES

MATERIAL:	NOTED
HEAT TREAT:	NOTED
FINISH:	PER NOTE 1
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2°	.XX = ±.015	MACHINE FINISH = .125	
X/X = ±1/32	.XXX = ±.010		
PART NO.	DRN	DATE	
	W. Zhindon	03/12/10	
	CHK.	DATE	
	Frank Basil	03/15/10	
	ENG.	DATE	
	Robert Altkorn	03/15/10	
	MFG.	DATE	
	Bill Velazquez	03/15/10	
	Q.C.	DATE	
	Robert Altkorn	03/15/10	
NEXT ASSY	USED ON	SALES.	DATE



DFCI SOLUTIONS INC.
425 UNION BOULEVARD.
WEST ISLIP, NEW YORK 11795

TITLE			
ST-1200 LINE SIZE 5 SPRING 1219-A5xxx-Z3CT			
SIZE	FSCM NO	DWG. NO.	REV.
A	72794	C1219-A5	C
SCALE: NTS		WEIGHT:	SHEET 2 OF 2