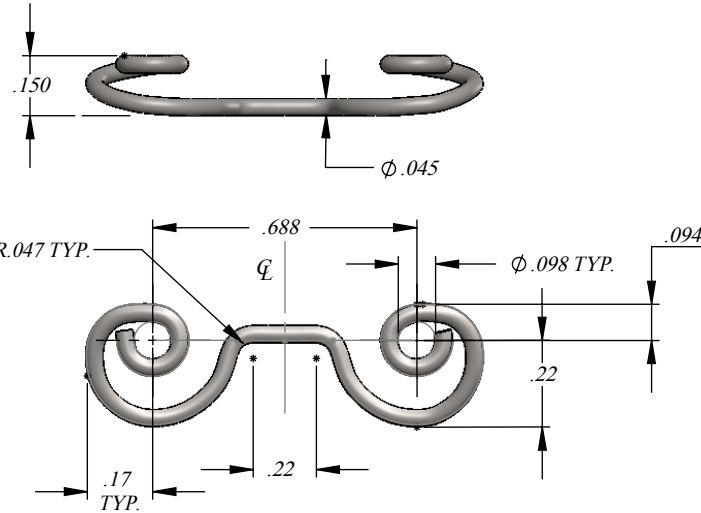
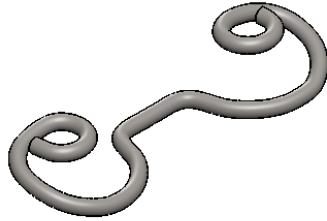


REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
B	PER ECN 1168	05/14/10	



PART NO	MATERIAL
1219-B32-Z3CT	MUSIC WIRE PER ASTM-A-228
1219-B32-SS	TYPE 316 ST. STEEL, SPRING TEMPER

UNCONTROLLED

MATERIAL:	NOTED
HEAT TREAT:	NOTED
FINISH:	STEEL SPRING: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPERTY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2*		.XX = ±.015	
X/X = ±1/32		.XXX = ±.010	
MACHINE FINISH = .125			
PART NO.	1219-B32-Z3CT	DRN	W. Zhindon
		DATE	05-14-10
		CHK.	Frank Basile
		DATE	05-14-10
		ENG.	Robert Altkorn
		DATE	05-14-10
		MFG.	Bill Velazquez
		DATE	05-14-10
		G.C.	Robert Altkorn
		DATE	05-14-10
NEXT ASSY	USED ON	SALES.	
APPLICATION BLOCK			



DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITLE		ST-1200 LINE SPRING 1219-B32-Z3CT	
SIZE	FSCM NO	DWG. NO.	REV.
A	72794	C1219-B32	B
SCALE: NTS		WEIGHT:	SHEET 1 OF 1