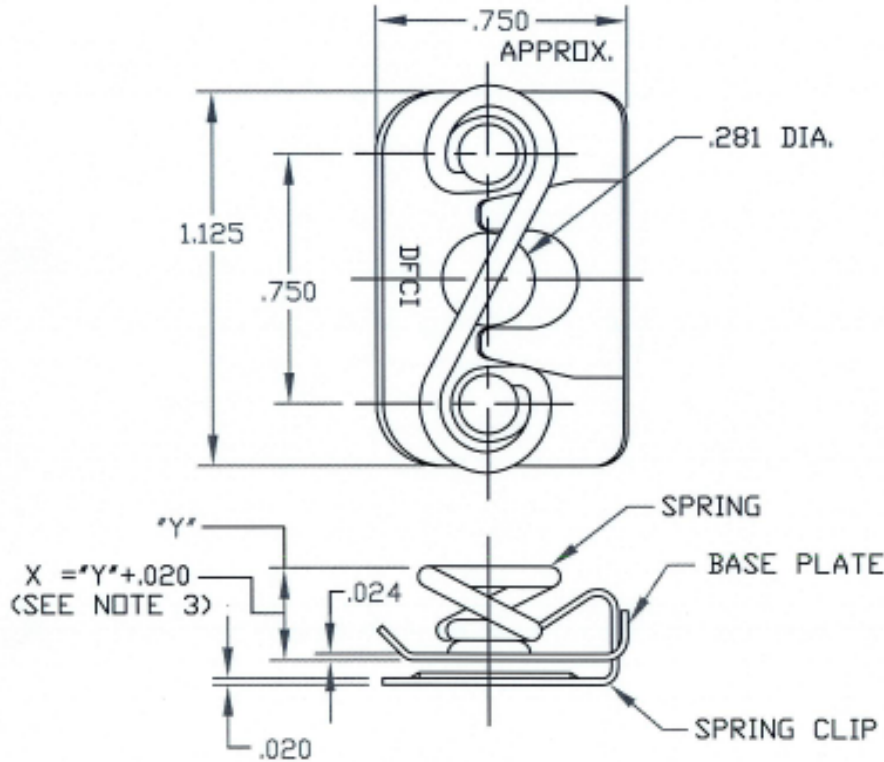


UNCONTROLLED

C1219-L4 SHT. 1 of 2 REV. C

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG. FINISH PER ECN 1044	6-13-07	R. OLSEN



FOR PART NO. REFER TO SHEET 2.

MATL PER NOTE 2.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN S. F. <i>Frederick</i>	DATE 1-12-04	ST-1200 RECEPTACLE ASSY. 1219-L4-xxx-Z3CT.
FINISH PER NOTE 1.		CHK F. <i>Basil</i>	DATE 6-13-07	
		ENG R. <i>Olsen</i>	DATE 4-13-07	SIZE A
		MFG <i>R. Olsen</i>	DATE 6-13-07	FSCM NO 72794
		APP B. <i>Heldner</i>	DATE 6-12-07	DWG. NO. C1219-L4
	NEXT ASSY	USED ON	DATE	REV. C
	APPLICATION BLOCK	SALES	DATE	SCALE NTS
				WT.
				SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG. FINISH PER ECN 1044	6-13-07	<i>R. OLSSON</i>

NOTES:

- FINISH:
 ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT
 THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOW:
 ZINC PLATE PER ASTM-B-633, TYPE II, SC 2. YELLOW CHROMATE. (FINISH SUFFIX: -Z3Y)
- MATERIALS:
 SPRING: MUSIC WIRE PER ASTM-A-228.
 SPRING CLIP: CARBON STEEL, HEAT TREAT TO SPRING TEMPER.
 BASE PLATE: COLD ROLL STEEL.
- DIMENSION "X" IS THE RECEPTACLES CONTRIBUTION TO MATERIAL PILE-UP INCLUDES SPRING HEIGHT.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE THE P/N WILL BE 1219-L4-280-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C1219-L4 FOR A LIST OF AVAILABLE FINISHES.

RECEPTACLE ASSY. PART NO.	SUPPORT THICKNESS		"X"	"Y"
	MIN.	MAX.		
1219-L4-280-Z3CT	.036	.128	.280	.260
1219-L4-24280-Z3CT	.225	.315		
1219-L4-305-Z3CT	.036	.128	.305	.285
1219-L4-24305-Z3CT	.225	.315		
1219-L4-330-Z3CT	.036	.128	.330	.310
1219-L4-24330-Z3CT	.225	.315		

MAT'L PER NOTE 2.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^{\circ} = \pm 2^{\circ}$.XX = $\pm .015$ $X/X = \pm 1/32$.XXX = $\pm .010$ MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.			
FINISH PER NOTE 1.		DRN <i>S. F. RADWIS</i>		DATE 6-9-07	
		CHK <i>F. Basil</i>		DATE 6/13/07	
		ENG <i>R. OLSSON</i>		DATE 6/13/07	
		MFG <i>B. V. V.</i>		DATE 6-13-07	
NEXT ASSY		USED ON		DATE 6/13/07	
APPLICATION BLOCK		SALES		DATE	
		QC <i>B. Hildebrand</i>		DATE 6/13/07	
		SIZE A		FSCM NO 72794	
		SCALE NTS		WT.	
		DWG. NO. C1219-L4		REV. C	
		SHEET 2 OF 2			