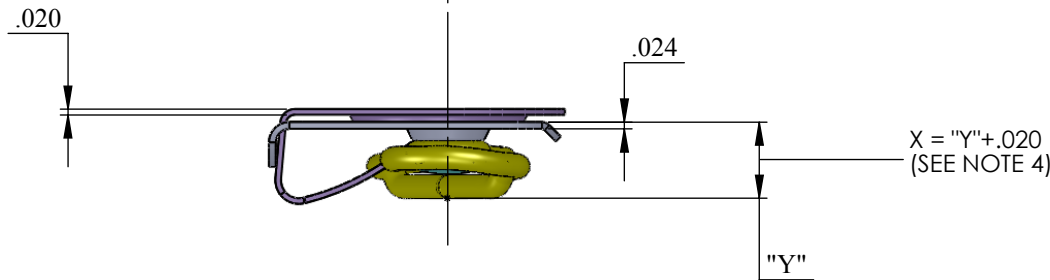
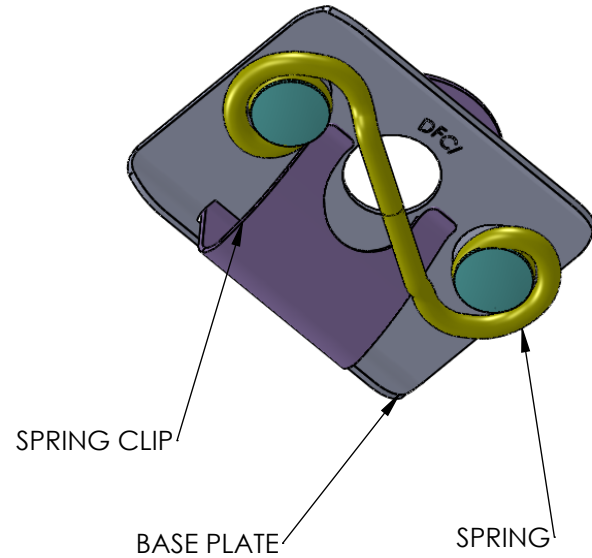
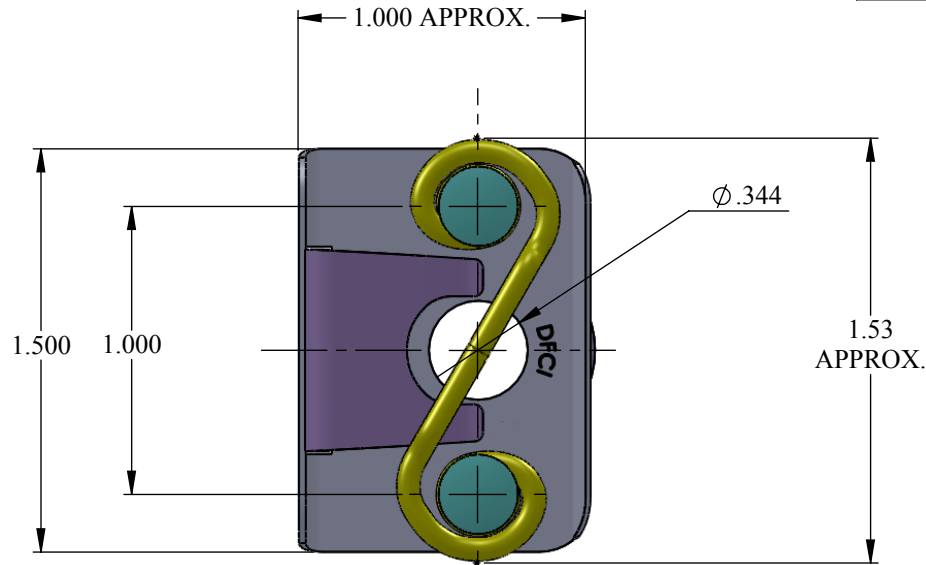


# UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
D	PER ECN 1168	11-4-11	



MATERIAL:	SEE NOTE 1
HEAT TREAT:	SEE NOTE 3
FINISH:	SEE NOTE 2
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
$X^* = \pm 2^*$		$.XX = \pm .015$	
$X/X = \pm 1/32$		$.XXX = \pm .010$	
MACHINE FINISH = 125/7			
PART NO.	1219-L5-***-Z3CT	DRN	Frank Basile
		DATE	11-4-11
		CHK.	Frank Basile
		DATE	11-4-11
		ENG.	Robert Altkorn
		DATE	11-4-11
		MFG.	Christopher P. Piniel
		DATE	11-4-11
		G.C.	Robert Altkorn
		DATE	11-4-11
NEXT ASSY	USED ON	SALES.	DATE



**DFCI SOLUTIONS INC.**  
 425 UNION BOULEVARD.  
 WEST ISLIP, NEW YORK 11795

TITLE			
ST-1200 SLIP-ON RECEPTACLE ASSEMBLY			
1219-L5-***-Z3CT			
SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C1219-L5	D
SCALE: NTS		WEIGHT:	SHEET 1 OF 2

# UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
D	PER ECN 1168	11-4-11	


**NOTES:**

- MATERIAL:**  
 SPRING: MUSIC WIRE PER ASTM-A-228  
 SPRING CLIP: CARBON STEEL  
 BASE PLATE: COLD ROLLED STEEL
- FINISH:**  
 ZINC PLATE PER ASTM-B-633, TYPE III, SC2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT)

FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NUMBER AND ADD THE REQUIRED FINISH SUFFIX TO THE PART NUMBER.  
 EXAMPLE, FOR YELLOW ZINC TRIVALENT CHROMATE THE PART NUMBER WILL BE 1219-L5-280-Z3YT

PLEASE VISIT WWW.DFCIS.COM/C1219-L5 FOR A LIST OF AVAILABLE FINISHES.
- HEAT TREAT:**  
 SPRING: SPRING TEMPER  
 SPRING CLIP: SPRING TEMPER
- DIMENSION "X" IS THE RECEPTACLES CONTRIBUTION TO THE MATERIAL PILE-UP INCLUDES SPRING HEIGHT.

RECEPTACLE ASSEMBLY PART NUMBER	SUPPORT THICKNESS		"X"	"Y"
	MIN.	MAX.		
1219-L5-280-Z3CT	.036	.128	.280	.260
1219-L5Y-280-Z3CT	.130	.220		
1219-L5-305-Z3CT	.036	.128	.305	.285
1219-L5Y-305-Z3CT	.130	.220		
1219-L5-330-Z3CT	.036	.128	.330	.310
1219-L5Y-330-Z3CT	.130	.220		
1219-L5-355-Z3CT	.036	.128	.355	.335
1219-L5T-355-Z3CT	.130	.220		

MATERIAL: SEE NOTE 1	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED <small>X* = ±2° XX = ±.015 X/X = ±1/32 .XXX = ±.010</small>		 <p><b>DFCI SOLUTIONS INC.</b>                  425 UNION BOULEVARD.                  WEST ISLIP, NEW YORK 11795</p>	TITLE ST-1200 SLIP-ON RECEPTACLE ASSEMBLY 1219-L5-***-Z3CT				
HEAT TREAT: SEE NOTE 3	PART NO. 1219-L5-***-Z3CT	DRN <i>Frank Basile</i> DATE 11-4-11						
FINISH: SEE NOTE 2		CHK. <i>Frank Basile</i> DATE 11-4-11	SIZE <b>A</b>	FSCM NO. 72794				
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. (C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.		ENG. <i>Robert Alldobrand</i> DATE 11-4-11			DWG. NO. C1219-L5	REV. <b>D</b>		
		MFG. <i>Charles J. Parnis</i> DATE 11-4-11					SCALE: NTS	WEIGHT:
	NEXT ASSY	USED ON						
	APPLICATION BLOCK		SALES. DATE					