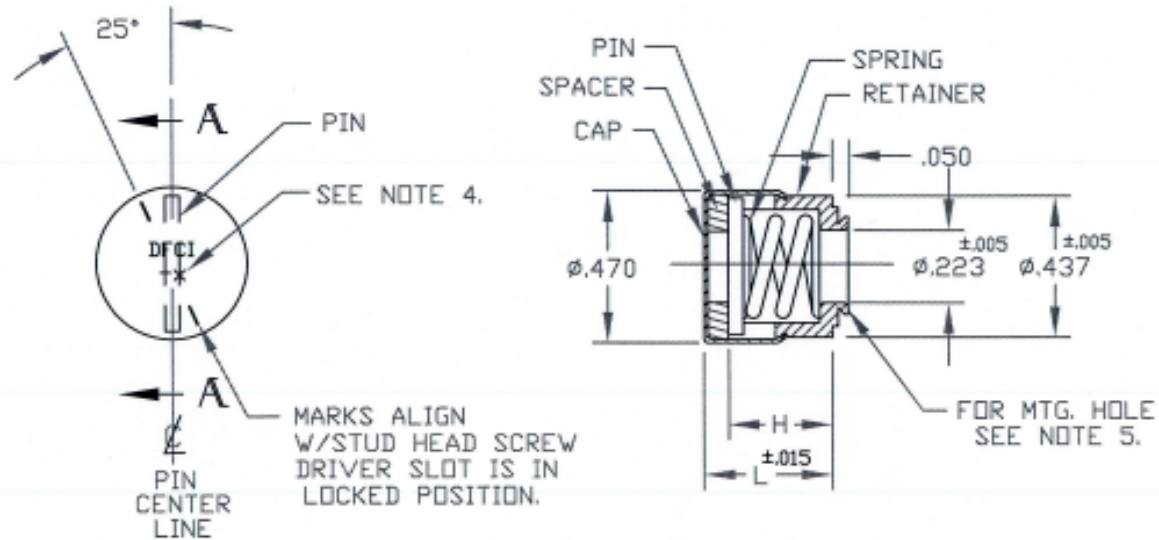


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1006	12-7-06	<i>R. OLSEN</i>



SECTION A-A

FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER NOTE 3.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. Francis</i> DATE 4-22-05	CHK <i>Paul Vanden</i> DATE 12-06-06	ENG <i>R. OLSEN</i> DATE 12/6/06	
FINISH PER NOTE 1.		MFG <i>JS</i> DATE 12-6-06	QC <i>B. Hilary</i> DATE 12/6/06	SALES DATE	SIZE A FSCM NO 72794 DWG. NO. C1219-PS3 REV. B SCALE NTS WT. SHEET 1 OF 2
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small> <small>© COPYRIGHT 2006, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>	NEXT ASSY	USED ON	APPLICATION BLOCK		

DATE: 07/01/06 FORM: DRAWING


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1006	12-7-06	<i>R. OLSON</i>

NOTES:

1. FINISH: RETAINER, SPACER & SPRING:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
2. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.
*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1219-PS3-1-Z3BT.
3. MATERIALS:
CAP - 300 SERIES STAINLESS
SPRING - STAINLESS STEEL 17-7 PH SPRING TEMPER
PIN - STAINLESS STEEL 17-7 PH SPRING TEMPER
SPACER: 8620 STEEL, HEAT TREATED.
RETAINER: 11L17 STEEL, HEAT TREATED.
4. (-1) DESIGNATE PART NO. 1219-PS3-1-Z3CT OR (-2) FOR PART NO. 1219-PS3-2-Z3CT.
5. RECEPTACLE MTG. HOLE, .312 DIA. (DO NOT BREAK EDGES) MIN. SHEET THICKNESS: .050
PRESS-IN PRESSURE: 4500 LB. IN 2024-T6 ALUM.
MAX. SHEET HARDNESS: ROCKWELL B90.
6. PLEASE VISIT WWW.DFCIS.COM/C1219-PS3 FOR A LIST OF AVAILABLE FINISHES.

PART NO.	DIM H	DIM L
1219-PS3-1-Z3CT	.305	.400
1219-PS3-2-Z3CT	.330	.425

MAT'L PER NOTE 2.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±.005 .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN <i>S. FRANCO</i>	DATE 4-22-05	ST-1200 PRESS-IN RCPTCLE. 1219-PS3-x-Z3CT.
FINISH PER NOTE 1.		CHK <i>h.h. Cohen</i>	DATE 7/27/06	
		ENG <i>R. OLSON</i>	DATE 12/6/06	SIZE A
		MFG <i>JS</i>	DATE 12-6-06	FSCM NO 72794
	NEXT ASSY	USED ON	QC <i>B. Hillier</i>	DWG. NO. C1219-PS3
	APPLICATION BLOCK	SALES	DATE 12/6/06	REV. B
			SCALE NTS	WT.
				SHEET 2 OF 2