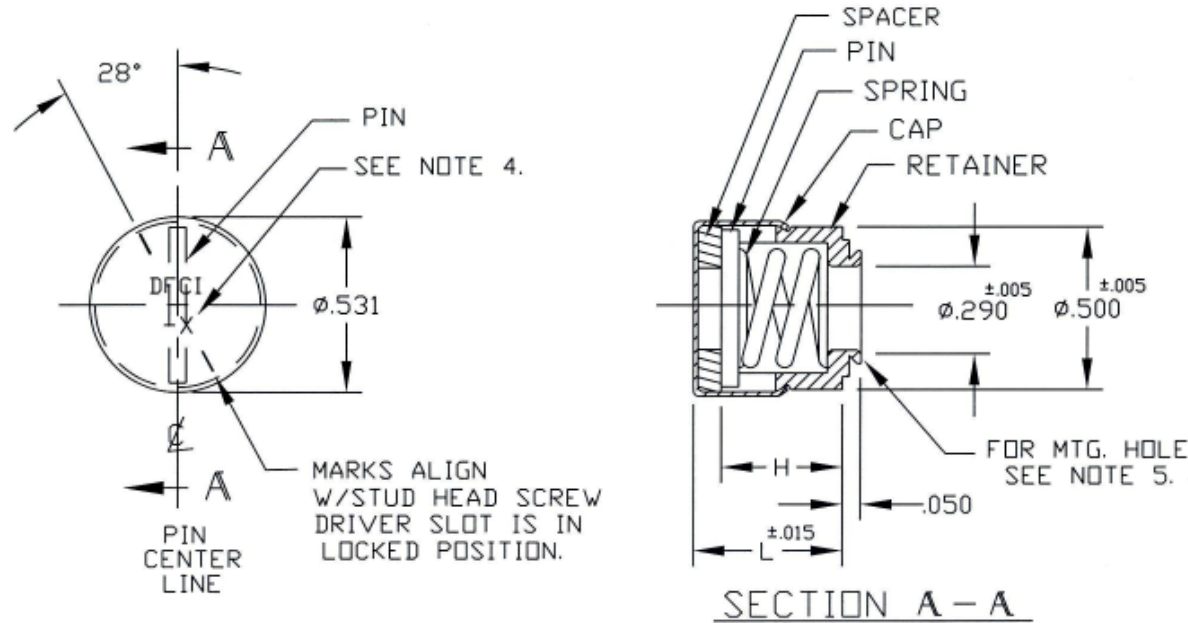


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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	DIA CHNG IN NOTE 5 ECN I139.	4-9-09	FB



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER NOTE 3.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2° .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH .125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795				
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. Franzus	DATE 3-22-04	TITLE ST-1200 PRESS-IN RCPTCLE. 1219-PS4-x-Z3CT.			
FINISH PER NOTE 1.		CHK F. Basile	DATE 4/9/09				
THE FASTENER PARTS SHOWN ON THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.				SIZE A	FSCM NO 72794	DWG. NO. C1219-PS4	REV. C
DATE: 07/01/06 FORM: DRAWING		NEXT ASSY	USED ON	SCALE NTS	WT.	SHEET 1 OF 2	
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SYM	DESCRIPTION	DATE	APPROV
C	DIA. CHNG IN NOTE 5 ECN I139	4-9-09	<i>FB</i>

NOTES:

1. FINISH: RETAINER, SPACER & SPRING:

ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT  
 THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLO: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.

2. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. \*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1219-PS4-1-Z3BT.

3. MATERIALS:

CAP - 300 SERIES STAINLESS  
 SPRING - STAINLESS STEEL 17-7 PH SPRING TEMPER  
 PIN - STAINLESS STEEL 17-7 PH SPRING TEMPER  
 SPACER: 8620 STEEL, HEAT TREATED.  
 RETAINER: 11L17 STEEL, HEAT TREATED.

4. (-1 ) DESIGNATE PART NO. 1219-PS4-1-Z3CT OR  
 (-2 ) FOR PART NO. 1219-PS4-2-Z3CT.

5. RECEPTACLE MTG. HOLE, .375 DIA. (DO NOT BREAK EDGES)  
 MIN. SHEET THICKNESS: .050  
 PRESS-IN PRESSURE: 4500 LB. IN 2024-T6 ALUM.  
 MAX. SHEET HARDNESS: ROCKWELL B90.

6. PLEASE VISIT WWW.DFCIS.COM/C1219-PS4 FOR A LIST OF AVAILABLE FINISHES.

PART NO.	DIM H	DIM L	WEIGHT (LBS.)
1219-PS4-1-Z3CT	.365	.470	.0156
1219-PS4-2-Z3CT	.390	.495	

MAT'L PER NOTE 3.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ± .015 X/X = ±1/32 .XXX = ± .010 MACHINE FINISH .125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. France 3-22-04	ST-1200 PRESS-IN RCPTCLE. 1219-PS4-x-Z3CT.	
FINISH PER NOTE 1.		CHK F. Basile 4-9-09	DATE	REV.
		ENG B. Hildebrand 4-9-09	DATE	C
		MFG B. Hildebrand 4-9-09	DATE	
	NEXT ASSY	USED ON	SIZE A	FSCM NO 72794
			DWG. NO. C1219-PS4	
	APPLICATION BLOCK	SALES	SCALE NTS	WT.
		DATE	SHEET 2 OF 2	

DATE: 07/01/06 FORM: DRAWING