



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
B	PER ECN 1168	01/12/09	

UNCONTROLLED

PART NO.	A	B ^{+0.002}
1219-R3-SS	.172 ^{+0.000} _{-.010}	.022
1219-R35-SS	.202 ^{+0.000} _{-.012}	.022
1219-R4-SS	.230 ^{+0.000} _{-.014}	.029
1219-R5-SS	.288 ^{+0.000} _{-.017}	.035
1219-R6-SS	.345 ^{+0.000} _{-.021}	.043
1219-R7-SS	.402 ^{+0.000} _{-.020}	.051

MATERIAL: TYPE 302 ST. STEEL
HEAT TREAT: NONE
FINISH: CLEAN AND FREE OF BURRS.
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2°	.XX = ±.015	CONCENTRICITY F.I.M. .005	
X/X = ±1/32	.XXX = ±.010	MACHINE FINISH = 125/7	
PART NO.	DRN	DATE	
	<i>W. Zhindon</i>	01/13/10	
	CHK. <i>Frank Basile</i>	DATE	
		01/15/10	
	ENG. <i>Robert Altkorn</i>	DATE	
		01/15/10	
	MFG. <i>Bill Velazquez</i>	DATE	
		01/19/10	
NEXT ASSY	USED ON	DATE	
		01/15/10	
APPLICATION BLOCK	SALES.	DATE	



DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITLE		ST-1200 RETAINING RING LINE, 1219-Rx-SS.	
SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C1219-R	B
SCALE: NTS		WEIGHT:	SHEET 1 OF 1