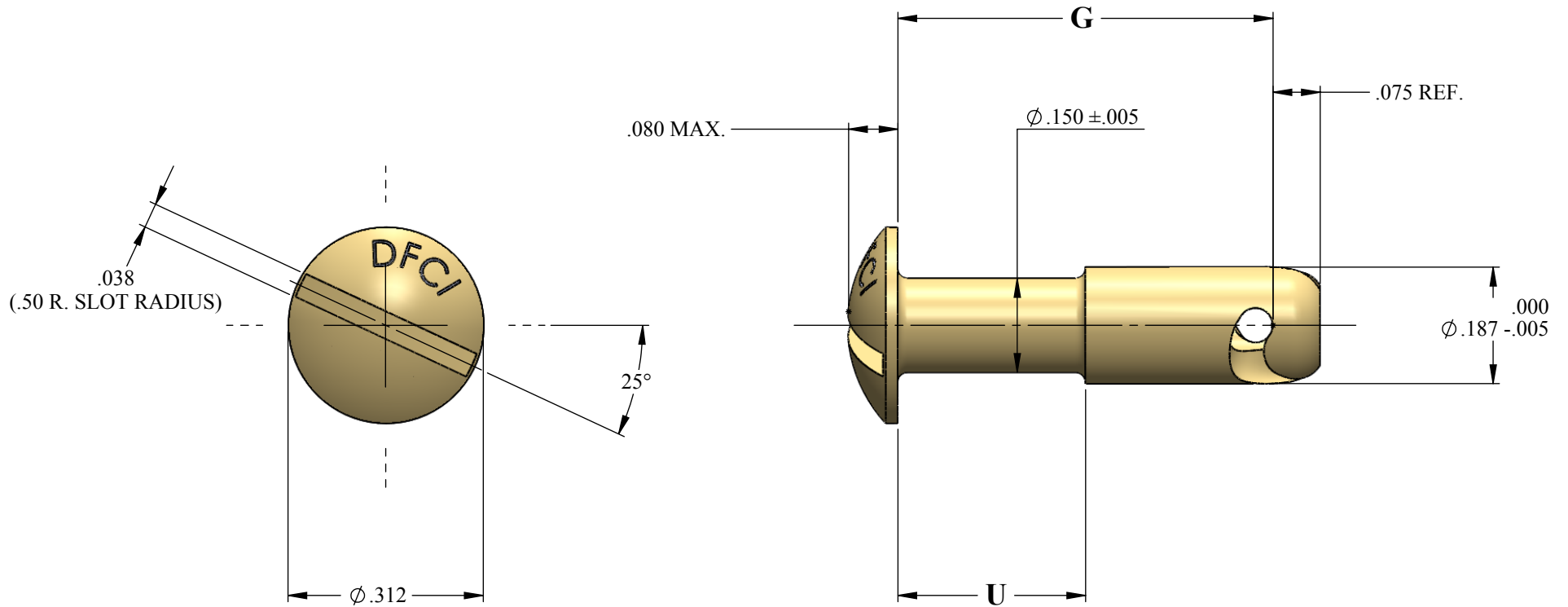


REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
D	PER ECN 1168 & 1206	04-05-12	



UNCONTROLLED

MATERIAL:	SEE NOTE 2
HEAT TREAT:	SEE NOTE 4
FINISH:	SEE NOTE 1
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2°	.XX = ±.015	MACHINE FINISH = 125/7	
X/X = ±1/32	.XXX = ±.010		
PART NO.	121J-3**-Z3CT	DRN	DATE
CHK.		<i>Frank Basile</i>	04-05-12
ENG.		<i>Frank Basile</i>	04-05-12
MFG.		<i>Robert Altkorn</i>	04-05-12
Q.C.		<i>Robert Altkorn</i>	04-05-12
SALES.			
NEXT ASSY	USED ON	APPLICATION BLOCK	

DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

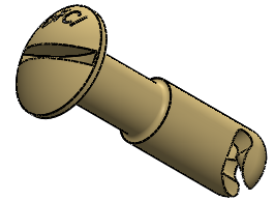
TITLE: ST-1200 LINE OVAL HEAD STUD 121J-3**-Z3CT			
SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C121J-3	D
SCALE: NTS		WEIGHT:	SHEET 1 OF 2

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
D	PER ECN 1168 & 1206	04-05-12	


PART NUMBER (STEEL STUD)	G	U
121J-320-Z3CT	.200	.075
121J-325-Z3CT	.250	
121J-330-Z3CT	.300	.100
121J-335-Z3CT	.350	.150
121J-340-Z3CT	.400	.200
121J-345-Z3CT	.450	.225
121J-350-Z3CT	.500	.250
121J-355-Z3CT	.550	.275
121J-360-Z3CT	.600	.300
121J-365-Z3CT	.650	.350
121J-370-Z3CT	.700	
121J-375-Z3CT	.750	.400
121J-380-Z3CT	.800	
121J-390-Z3CT	.900	.500
121J-3100-Z3CT	1.000	
121J-3110-Z3CT	1.100	
121J-3120-Z3CT	1.200	
121J-3130-Z3CT	1.300	
121J-3140-Z3CT	1.400	
121J-3150-Z3CT	1.500	

NOTES:

- 1. FINISH:** ZINC PLATE PER ASTM-B-633, TYPE III, SC2, CLEAR TRIVALENT CHROMATE WITH SEALER.
- 2. MATERIAL:** STEEL STUD - A.I.S.I. 8620 OR 10B21 STEEL
STAINLESS STEEL STUD - TYPE 303 STAINLESS STEEL
- 3. TO SPECIFY A STAINLESS STEEL STUD, REMOVE THE SUFFIX -Z3CT FROM THE PART NUMBER AND ADD SUFFIX -SS
EXAMPLE: 121J-330-SS**
- 4. HEAT TREAT:** STEEL STUD - ROCKWELL C30 - 38
- 5. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NUMBER AND ADD THE REQUIRED FINISH SUFFIX TO THE PART NUMBER.
EXAMPLE: FOR YELLOW ZINC TRIVALENT CHROMATE FINISH THE PART NUMBER WOULD BE 121J-330-Z3YT**
- 6. PLEASE VISIT www.dfcis.com/c121j-3 FOR A LIST OF AVAILABLE FINISHES.**



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MATERIAL: SEE NOTE 2	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X" = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = .125				 DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
HEAT TREAT: SEE NOTE 4	PART NO. 121J-3**-Z3CT	DRN <i>Frank Basile</i> DATE 04-05-12	CHK. <i>Frank Basile</i> DATE 04-05-12	ENG. <i>Robert Alldread</i> DATE 04-05-12		
FINISH: SEE NOTE 1		MFG. <i>Rashm Lubman</i> DATE 04-05-12	G.C. <i>Robert Alldread</i> DATE 04-05-12	SALES.	SIZE A FSCM NO. 72794 DWG. NO. C121J-3	
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				REV. D SHEET 2 OF 2		