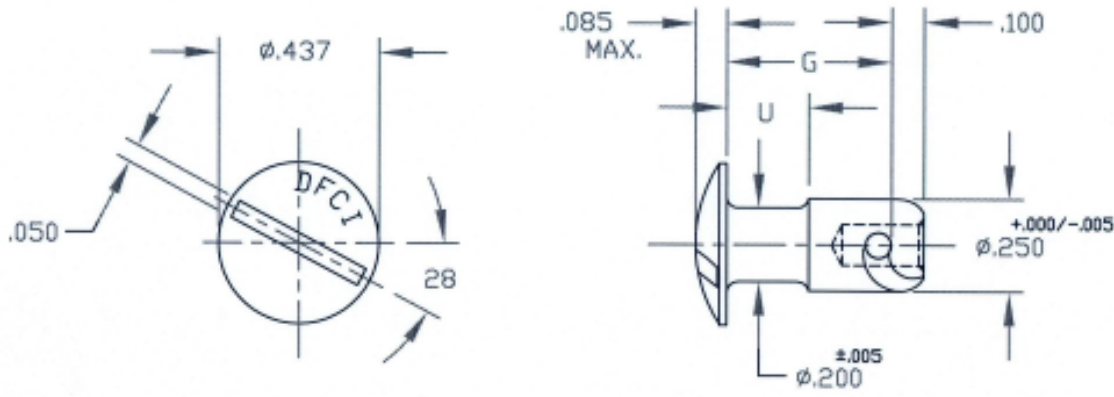


UNCONTROLLED

C121J-4 sht. 1 of 2 REV. D

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
D	ADD SHT 2 PER ECN 976	7-18-06	<i>R. OLSEN</i>



MAT'L PER NOTE 1.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.	DRN <i>S. F. RANOS</i>	DATE 5-14-03	TITLE ST-1200 LINE STUD, 121J-4xx-Z3C		
FINISH ZINC PLATE PER ASTM-B-633, TYPE III, SC 2 CLEAR CHROMATE			CHK <i>F. Basil</i>	DATE 7-19-06	SIZE A	FSCM NO 72794	DWG. NO. C121J-4
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2006, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>		NEXT ASSY	USED ON	QC <i>B. Hilder</i>	DATE 7-19-06	SCALE NTS	WT.
		APPLICATION BLOCK		SALES	DATE	SHEET 1 OF 2	

DATE: 07/01/08 FORM: DRAWING

UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
D	ADD SHT 2 PER ECN 976	7-18-06	<i>R. OLSSON</i>

PART NO. (STEEL STUD)	G	U
121J-425-Z3C	.250	.100
121J-430-Z3C	.300	
121J-435-Z3C	.350	.150
121J-440-Z3C	.400	.200
121J-445-Z3C	.450	.225
121J-450-Z3C	.500	.250
121J-455-Z3C	.550	.275
121J-460-Z3C	.600	.300
121J-465-Z3C	.650	
121J-470-Z3C	.700	.350
121J-475-Z3C	.750	
121J-480-Z3C	.800	.400
121J-485-Z3C	.850	
121J-490-Z3C	.900	.500
121J-495-Z3C	.950	
121J-4100-Z3C	1.000	
121J-4110-Z3C	1.100	
121J-4120-Z3C	1.200	.600
121J-4130-Z3C	1.300	
121J-4135-Z3C	1.350	

UNCONTROLLED

NOTES:

1. MATERIAL:

STEEL STUD	ST. STEEL STUD
A.I.S.I 8620	TYPE 303

2. HEAT TREATMENT:

ROCKWELL C27-33 (APPLIED ONLY TO STEEL STUD,) STAINLESS STEEL STUD NOT HEAT TREATED.

3. FOR PART NO. OF STUD MADE FROM STAINLESS STEEL, REMOVE SUFFIX -Z3C AND ADD '-SS' TO THE P/N (EXAMPLE 121J-425-SS.)

4. FOR ALTERNATE FINISHES P/N, REMOVE SUFFIX -Z3C FROM PART NO. AND ADD THE REQUIRED FINISH SUFFIX. EXAMPLE: 121J-425-Z3Y.

5. PLEASE VISIT www.dfcis.com/dzfinish.html FOR A LIST OF AVAILABLE FINISHES.

FOR PART NUMBER OF STAINLESS STEEL STUD, REFER TO NOTE 3.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125/		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN S. FRANCIS DATE 5-14-03	TITLE ST-1200 LINE STUD, 121J-4xx-Z3C	
FINISH PER SHT. 1		CHK F. Basile DATE 7-19-06	SIZE A	FSCM NO 72794
		ENG R. OLSSON DATE 7-19-06	DWG. NO. C121J-4	REV. D
		MFG JS DATE 7-19-06	SCALE NTS	WT.
	NEXT ASSY USED ON	QC B. Hildner DATE 7-19-06	SHEET 2 OF 2	
	APPLICATION BLOCK	SALES DATE		

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DATE: 07/01/06 FORM: DRAWING