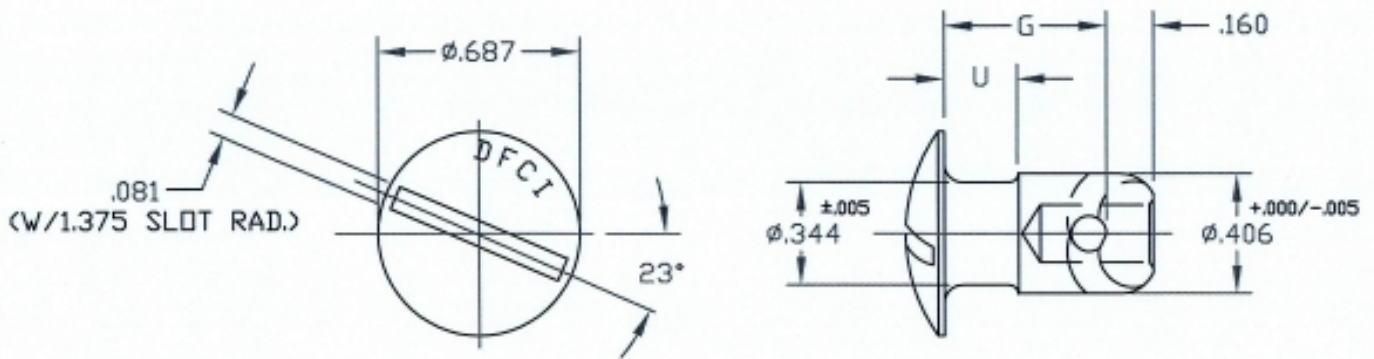


UNCONTROLLED

C121J-65 SHT. 1of2 REV. *B*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINSH&ADD P/NECN 1060	10-23-07	<i>R. OLSON</i>



FOR PART NO. REFER TO SHEET 2 of 2.

<b>MAT'L</b> PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		<b>TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED</b> $X' = \pm 2''$ .XX = $\pm .015$ $X/X = \pm 1/32$ .XXX = $\pm .010$ MACHINE FINISH 125		<b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
<b>HEAT TREAT</b> PER NOTE 2.		<b>PART NO.</b>	<b>DRN</b> <i>S. Francis</i> DATE 12-1-05	<b>TITLE</b> ST-1200 LINE STUD, 121J-65xx-Z3CT.	
<b>FINISH</b> PER NOTE 1.		<b>CHK</b> <i>F. Basil</i> DATE 10-24-07	<b>ENG</b> <i>R. OLSON</i> DATE 10/24/07	<b>SIZE</b> A	<b>FSCM NO</b> 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS, INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small> <small>© COPYRIGHT 2007, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>		<b>MFG</b> <i>[Signature]</i> DATE 10/24/07	<b>OC</b> <i>[Signature]</i> DATE 10/24/07	<b>DWG. NO.</b> C121J-65	<b>REV.</b> B
<b>DATE:</b> 07/01/08 <b>FORM:</b> DRAWING		<b>NEXT ASSY</b>	<b>USED ON</b> SALES	<b>SCALE</b> NTS	<b>WT.</b>
<b>APPLICATION BLOCK</b>				<b>SHEET</b> 1 OF 2	

The parts shown in this print are proprietary articles to which DFCI Solutions, Inc. retains the exclusive rights of manufacture, use and sale. The print or drawing is submitted in confidence and does not convey a license or premission to manufacture the parts. Copyright © 2007 by DFCI Solutions, Inc. All rights reserved.


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINSH&ADD P/NECN 1060	10-23-07	<i>R. OLSEN</i>

NOTES:

- FINISH:**  
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT  
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREATMENT:**  
STEEL STUD ONLY: ROCKWELL C27 - 33.
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD '-SS'** EXAMPLE 121J-6530-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.** \*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121J-6530-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C121J-65 FOR A LIST OF AVAILABLE FINISHES.**

PART NO. (STEEL STUD)	G	U
121J-6530-Z3CT	.300	.125
121J-6535-Z3CT	.350	
121J-6540-Z3CT	.400	.188
121J-6545-Z3CT	.450	
121J-6550-Z3CT	.500	.250
121J-6555-Z3CT	.550	
121J-6560-Z3CT	.600	.300
121J-6570-Z3CT	.700	.350
121J-6580-Z3CT	.800	.450
121J-6590-Z3CT	.900	.550
121J-65100-Z3CT	1.000	
121J-65110-Z3CT	1.100	
121J-65120-Z3CT	1.200	.650
121J-65130-Z3CT	1.300	
121J-65140-Z3CT	1.400	
121J-65150-Z3CT	1.500	

<b>MAT'L</b> PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		<b>TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED</b> X = ±2' .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
<b>HEAT TREAT</b> PER NOTE 2.		PART NO. _____ DRN <i>S. FRANCIS</i> DATE 12-1-05 _____ CHK <i>F. Basil</i> DATE 10/23/07 _____ ENG <i>R. OLSEN</i> DATE 10/24/07 _____ MFG <i>B. Hill</i> DATE 10/24/07		<b>TITLE</b> ST-1200 LINE STUD, 121J-65xx-Z3CT.	
<b>FINISH</b> PER NOTE 1.		NEXT ASSY _____ USED ON _____ SALES _____ DATE 10/23/07		SIZE <b>A</b> FSCM NO <b>72794</b> DWG. NO. <b>C121J-65</b> REV. <b>B</b>	
<small>THE FACTOR PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FACTOR OR FACTOR PARTS.</small>		APPLICATION BLOCK		SCALE <b>NTS</b> WT. _____ SHEET <b>2 OF 2</b>	

DATE: 07/01/06 FORM: DRAWING