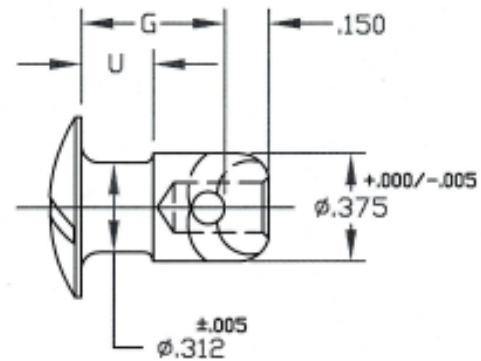
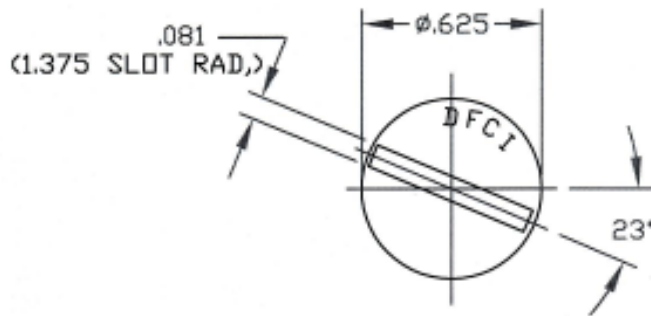


UNCONTROLLED

C121J-6 SHT. 1 of 2 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1079	3-28-08	<i>R. OUSSEAU</i>



FOR PART NO. REFER TO SHEET 2 of 2.

MATL PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^* = \pm 2^*$.XX = $\pm .015$ $X/X = \pm 1/32$.XXX = $\pm .010$ MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.	DRN <i>S. Francis</i>	DATE 12-10-04	TITLE 1200 LINE OVAL HD. STUD, 121J-6xx-Z3CT.
FINISH PER NOTE 1.		CHK <i>F. Basil</i>	DATE 4-1-08	SIZE A	
<small>THE FASTENER PARTS SHOWN ON THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>		ENG <i>R. OUSSEAU</i>	DATE 4/1/08	FSCM NO 72794	
DATE: 07/01/06 FORM: DRAWING		MFG <i>B. Hill</i>	DATE 4-1-08	DWG. NO. C121J-6	
APPLICATION BLOCK		QC <i>B. Hill</i>	DATE 4/1/08	REV. B	SHEET 1 OF 2

The parts shown in this print are proprietary articles to which DFCI Solutions, Inc. retains the exclusive rights of manufacture, use and sale. The print or drawing is submitted in confidence and does not convey a license or permission to manufacture the parts. Copyright © 2008 by DFCI Solutions, Inc. All rights reserved.


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1079	3-28-08	<i>R. Olson</i>

PART NO. (STEEL STUD)	G	U
121J-635-Z3CT	.350	.150
121J-640-Z3CT	.400	.190
121J-645-Z3CT	.450	
121J-650-Z3CT	.500	.250
121J-655-Z3CT	.550	
121J-660-Z3CT	.600	.300
121J-665-Z3CT	.650	
121J-670-Z3CT	.700	.350
121J-675-Z3CT	.750	
121J-680-Z3CT	.800	.450
121J-685-Z3CT	.850	
121J-690-Z3CT	.900	.550
121J-695-Z3CT	.950	
121J-6100-Z3CT	1.000	.650
121J-6110-Z3CT	1.100	
121J-6120-Z3CT	1.200	
121J-6130-Z3CT	1.300	
121J-6140-Z3CT	1.400	
121J-6150-Z3CT	1.500	

NOTES:

1. FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
2. HEAT TREATMENT:
STEEL STUD ONLY: ROCKWELL C27 - 33.
3. FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD '-SS' EXAMPLE 121J-640-SS.
4. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121J-640-Z3BT.
5. PLEASE VISIT WWW.DFCIS.COM/C121J-6 FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.		DRN <i>S. Francis</i> DATE 12-10-04	
FINISH PER NOTE 1.		CHK <i>F. Basch</i> DATE 4-1-08		TITLE 1200 LINE OVAL HD. STUD, 121J-6xx-Z3CT.	
<small>THE FASTENER PARTS SHOWN ON THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE PARTS OR FASTENER PARTS.</small>		ENG <i>R. Olson</i> DATE 4/1/08		SIZE A FSCM NO 72794 DWG. NO. C121J-6 REV. B	
MFG <i>B. Hill</i> DATE 4/1/08		CC <i>B. Hill</i> DATE 4/1/08		SCALE NTS WT. SHEET 2 OF 2	
NEXT ASSY USED ON		SALES DATE		APPLICATION BLOCK	