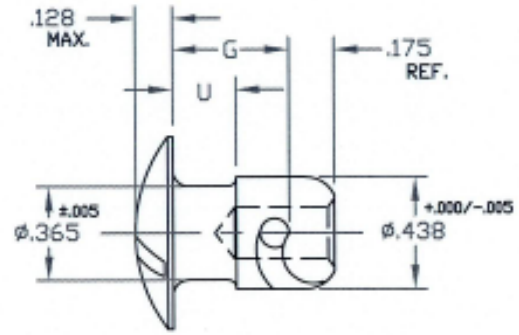
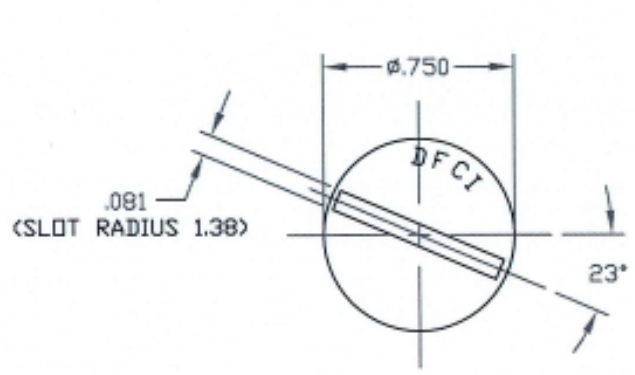


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C121J-7 SHT. 1 of 2 REV. A

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845.	7-18-07	R. OLSEN



FOR PART NO. REFER TO SHEET 2 of 2.

MATL PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^\circ = \pm 2^\circ$ $.XX = \pm .015$ $X/X = \pm 1/32$ $.XXX = \pm .010$ MACHINE FINISH 125/		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.		TITLE ST-1200 LINE STUD, 121J-7xx-Z3CT.	
FINISH PER NOTE 1.		DRN S. FRANCOIS DATE 7-17-07 CHK J. Basile DATE 7-18-07 ENG R. OLSEN DATE 7/25/07 MFG P. Hill DATE 7-19-07		SIZE A FSCM NO 72794 DWG. NO. C121J-7 REV. A	
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DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845.	7-18-07	R. OLSON

PART NO. (STEEL STUD)	G	U
121J-740-Z3CT	.400	.190
121J-745-Z3CT	.450	
121J-750-Z3CT	.500	.250
121J-755-Z3CT	.550	
121J-760-Z3CT	.600	
121J-765-Z3CT	.650	.300
121J-770-Z3CT	.700	
121J-775-Z3CT	.750	.350
121J-780-Z3CT	.800	.450
121J-790-Z3CT	.900	.550
121J-7100-Z3CT	1.000	
121J-7110-Z3CT	1.100	
121J-7120-Z3CT	1.200	.650
121J-7130-Z3CT	1.300	
121J-7140-Z3CT	1.400	
121J-7150-Z3CT	1.500	

NOTES:

- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREATMENT:
STEEL STUD ONLY: ROCKWELL C27 -33.
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 121J-740-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121J-740-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C121J-7 FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.	DRN S. Francis DATE 7-17-07	TITLE ST-1200 LINE STUD, 121J-7xx-Z3CT.	
FINISH PER NOTE 1.		CHK F. Boicic DATE 7-19-07	ENG R. OLSON DATE 7/23/07	SIZE A	FSCM NO 72794
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DATE: 07/01/06 FORM: DRAWING		NEXT ASSY APPLICATION BLOCK	USED ON SALES	SCALE NTS	WT. SHEET 2 OF 2