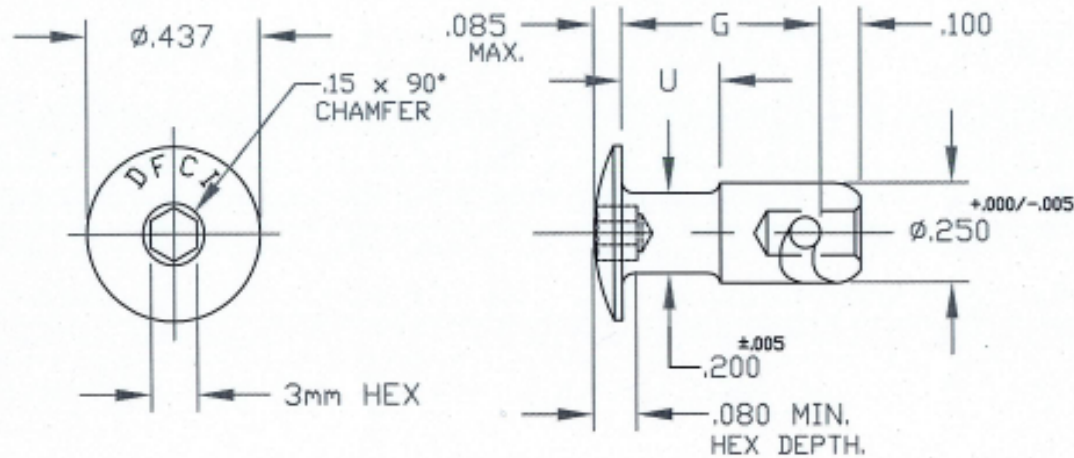


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C121J-H4M SHT. 1of2 REV. A

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	11-14-06	R. OLSEN



FOR STUD PART NO. REFER TO SHT. 2 OF 2.

MATERIAL PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
	$X^* = \pm 2^*$.XX = ± .015 $X/X = \pm 1/32$.XXX = ± .010 MACHINE FINISH 125T			
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. Franke	DATE 11-14-06	TITLE ST-1200 LINE STUD, 121J-H4xxM-Z3CT
FINISH PER NOTE 1.		CHK F. Basile	DATE 11-14-06	
		ENG R. OLSEN	DATE 11/14/06	SIZE A
		MFG IS	DATE 11-14-06	FSCM NO 72794
		QC B. Wiedner	DATE 11/14/06	DWG. NO. C121J-H4M
	NEXT ASSY	USED ON	SALES	SCALE NTS
	APPLICATION BLOCK		DATE	WT.
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DATE: 07/01/06 FORM: DRAWING				SHEET 1 OF 2

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	11-14-06	<i>R.OLSON</i>

PART NO.	G	U
121J-H430M-Z3CT	.300	.100
121J-H435M-Z3CT	.350	.150
121J-H440M-Z3CT	.400	.200
121J-H445M-Z3CT	.450	.225
121J-H450M-Z3CT	.500	.250
121J-H455M-Z3CT	.550	.275
121J-H460M-Z3CT	.600	.300
121J-H465M-Z3CT	.650	.350
121J-H470M-Z3CT	.700	.400
121J-H475M-Z3CT	.750	.450
121J-H480M-Z3CT	.800	.500
121J-H485M-Z3CT	.850	.550
121J-H490M-Z3CT	.900	.600
121J-H495M-Z3CT	.950	.650
121J-H4100M-Z3CT	1.000	.700
121J-H4110M-Z3CT	1.100	.750
121J-H4120M-Z3CT	1.200	.800
121J-H4130M-Z3CT	1.300	.850
121J-H4130M-Z3CT	1.300	.900
121J-H4140M-Z3CT	1.400	.950

NOTES:

- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREATMENT:
STEEL STUD ONLY: ROCKWELL C27 - 33.
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 121J-H430M-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121J-H430M-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C121J-H4M FOR A LIST OF AVAILABLE FINISHES.

MATERIAL PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
	HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. FRANGOS</i>	DATE 11-14-06	
FINISH PER NOTE 1.		CHK <i>F. Basil</i>	DATE 11-14-06	ENG <i>R.OLSON</i>	DATE 11/14/06
		MFG <i>JS</i>	DATE 11/14/06	QC <i>B. Hildner</i>	DATE 11/14/06
	NEXT ASSY	USED ON	SALES	DATE	
APPLICATION BLOCK		SCALE	NTS	WT.	SHEET 2 OF 2
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DATE: 07/01/06 FORM: DRAWING