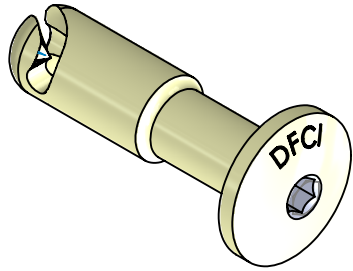
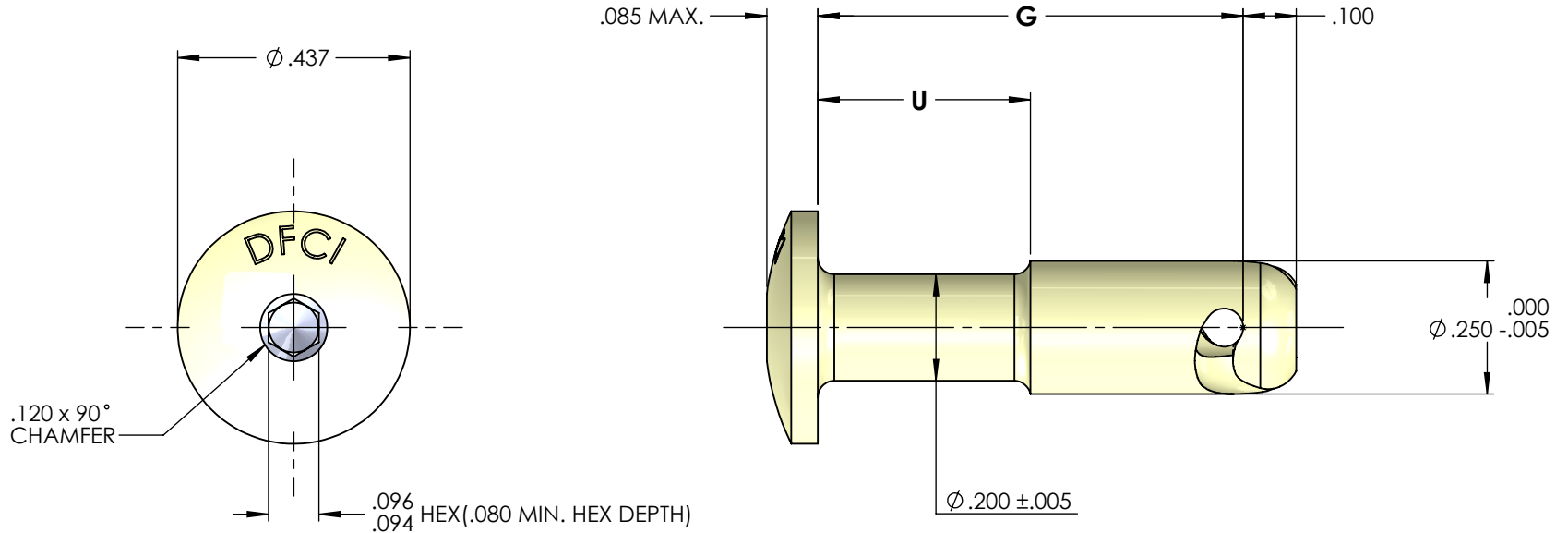


UNCONTROLLED



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
B	PER ECN 1253	10/28/14	



MATERIAL:	A.I.S.I 8620 OR 10B21 STEEL SEE NOTE 4 FOR STAINLESS STEEL
HEAT TREAT:	SEE NOTE 4
FINISH:	SEE NOTE 1
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
$X^\circ = \pm 2^\circ$	$.XX = \pm .015$	MACHINE FINISH = $-.125$	
$X/X = \pm 1/32$	$.XXX = \pm .010$		
PART NO.	DRN	DATE	
SEE TABLE ON SHEET 2 OF 2	Frank Basile	10/28/14	
	CHK.	DATE	
	Frank Basile	10/28/14	
	ENG.	DATE	
	Robert Altkorn	10/28/14	
	MFG.	DATE	
	Rashid Zubair	10/28/14	
NEXT ASSY	USED ON	Q.C.	DATE
		Robert Altkorn	10/28/14
APPLICATION BLOCK	SALES.	DATE	



DFCI SOLUTIONS INC.
425 UNION BOULEVARD.
WEST ISLIP, NEW YORK 11795

TITLE ST-1200 LINE HEX RECESS OVAL HEAD STUD
121J-H4**-Z3CT

SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C121J-H4	B

SCALE: NTS WEIGHT: SHEET 1 OF 2

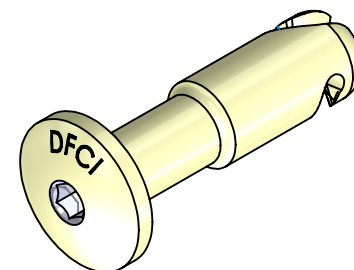
UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
B	PER ECN 1253	10/28/14	

PART NUMBER	G DIMENSION	U DIMENSION
121J-H430-Z3CT	.300	.100
121J-H435-Z3CT	.350	.150
121J-H440-Z3CT	.400	.200
121J-H445-Z3CT	.450	.225
121J-H450-Z3CT	.500	.250
121J-H455-Z3CT	.550	.275
121J-H460-Z3CT	.600	.300
121J-H465-Z3CT	.650	.350
121J-H470-Z3CT	.700	.400
121J-H475-Z3CT	.750	.400
121J-H480-Z3CT	.800	.400
121J-H485-Z3CT	.850	.400
121J-H490-Z3CT	.900	.400
121J-H495-Z3CT	.950	.400
121J-H4100-Z3CT	1.000	.600
121J-H4110-Z3CT	1.100	.600
121J-H4120-Z3CT	1.200	.600
121J-H4130-Z3CT	1.300	.600
121J-H4140-Z3CT	1.400	.600

NOTES:

- 1. FINISH:**
ZINC PLATE PER ASTM-B-633, TYPE III, SC2 CLEAR TRIVALENT CHROMATE WITH SEALER.
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS:
ZINC PLATE PER ASTM-B-633, TYPE III, SC2, CLEAR CHROMATE.
- 2. FOR THE APPLICATION OF ALTERNATIVE FINSHES, REMOVE THE SUFFIX -Z3CT FROM THE PART NUMBER AND ADD THE REQUIRED FINISH SUFFIX TO THE PART NUMBER. EXAMPLE FOR YELLOW TRIVALENT CHROMATE FINISH, THE PART NUMBER WOULD BE 121J-H450-Z3YT**
- 3. PLEASE VISIT WWW.DFCIS.COM/C121J-H4 FOR A LIST OF AVAILABLE FINISHES.**
- 4. HEAT TREATMENT:**
STEEL STUD - ROCKWELL C27 - 33
STAINLESS STEEL STUD IS NOT HEAT TREATED
- 5. FOR THE PART NUMBER OF A STUD MADE FROM TYPE 303 STAINLESS STEEL REMOVE THE SUFFIX -Z3CT AND ADD -SS EXAMPLE: 121J-H450-SS**



MATERIAL: A.I.S.I 8620 OR 10B21 STEEL
SEE NOTE 5 FOR STAINLESS STEEL

HEAT TREAT: SEE NOTE 4

FINISH: SEE NOTE 1

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	
X* = ±2°	.XX = ±.015
X/X = ±1/32	.XXX = ±.010
MACHINE FINISH = .125	
PART NO. SEE TABLE	DRN <i>Frank Basile</i> DATE 10/28/14
	CHK. <i>Frank Basile</i> DATE 10/28/14
	ENG. <i>Bob Alldread</i> DATE 10/28/14
	MFG. <i>Rashm Lubman</i> DATE 10/28/14
	G.C. <i>Bob Alldread</i> DATE 10/28/14
NEXT ASSY	USED ON
APPLICATION BLOCK	SALES. DATE



DFCI SOLUTIONS INC.
425 UNION BOULEVARD.
WEST ISLIP, NEW YORK 11795

ST-1200 LINE HEX RECESS OVAL HEAD STUD
121J-H4-Z3CT**

SIZE A	FSCM NO. 72794	DWG. NO. C121J-H4	REV. B
SCALE: NTS		WEIGHT:	SHEET 2 OF 2