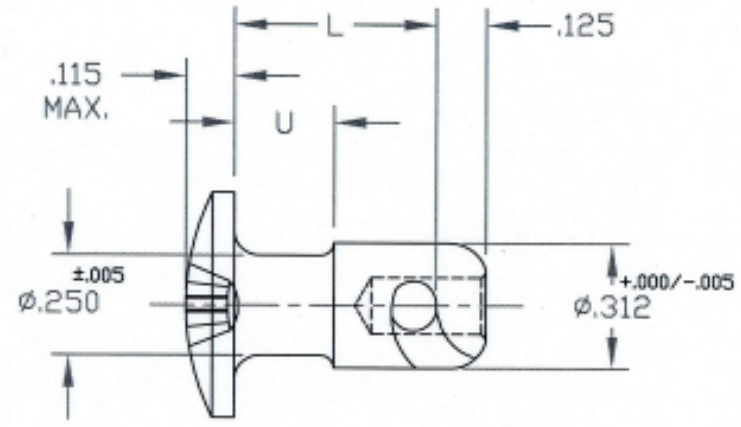


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	3-15-07	



MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^* = \pm 2^*$ $.XX = \pm .015$ $X/X = \pm 1/32$ $.XXX = \pm .010$			DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.	DRN <i>S. F. RANCO</i>	DATE 3-15-07	ST-1200 LINE PHIL.HD. STUD, 121J-P5xx-Z3CT	
FINISH PER NOTE 1.		CHK <i>F. Basich</i>	DATE 3-15-07	ENG <i>hugh Cohen</i>	DATE 3-15-07	SIZE A
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE PARTS OR FASTENER PARTS.</small>		MFG <i>S</i>	DATE 3-15-07	QC <i>B. Hildebrand</i>	DATE 3/15/07	FSCM NO 72794
<small>DATE: 07/01/06 FORM: DRAWING</small>		NEXT ASSY	USED ON	SALES	DATE	DWG. NO. C121J-P5
APPLICATION BLOCK		SALES		SCALE NTS	WT.	REV. A
SHEET 1 OF 2						

The parts shown in this print are proprietary articles to which DFCI Solutions, Inc. retains the exclusive rights of manufacture, use and sale. The print or drawing is submitted in confidence and does not convey a license or permission to manufacture the parts. Copyright © 2007 by DFCI Solutions, Inc. All rights reserved.


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	3-15-07	

PART No. (STEEL STUD)	G	U
121J-P530-Z3CT	.300	.125
121J-P535-Z3CT	.350	
121J-P540-Z3CT	.400	
121J-P545-Z3CT	.450	.190
121J-P550-Z3CT	.500	
121J-P555-Z3CT	.550	
121J-P560-Z3CT	.600	.300
121J-P565-Z3CT	.650	
121J-P570-Z3CT	.700	
121J-P575-Z3CT	.750	.500
121J-P580-Z3CT	.800	
121J-P585-Z3CT	.850	
121J-P590-Z3CT	.900	.600
121J-P595-Z3CT	.950	
121J-P5100-Z3CT	1.000	
121J-P5110-Z3CT	1.100	.700
121J-P5120-Z3CT	1.200	

NOTES:

1. FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
2. HEAT TREATMENT:
STEEL STUD ONLY: ROCKWELL C27 - 33.
3. FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 121J-P535-SS.
4. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121J-P535-Z3BT.
5. PLEASE VISIT WWW.DFCIS.COM/C121J-P5 FOR A LIST OF AVAILABLE FINISHES.

MATERIAL PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.	DRN S. F. Ranjiv	DATE 3-15-07	TITLE ST-1200 LINE PHIL.HD. STUD, 121J-P5xx-Z3CT
FINISH PER NOTE 1.			CHK F. Basile	DATE 3-15-07	
			ENG Kathy Cohen	DATE 3/15/07	
			MFG JS	DATE 3-15-07	
NEXT ASSY		USED ON	QC B. Hildebrand	DATE 3/15/07	SIZE A
APPLICATION BLOCK		SALES	DATE	SCALE NTS	FSCM NO 72794
DATE: 07/01/06		FORM: DRAWING		DWG. NO. C121J-P5 REV. A SHEET 2 OF 2	