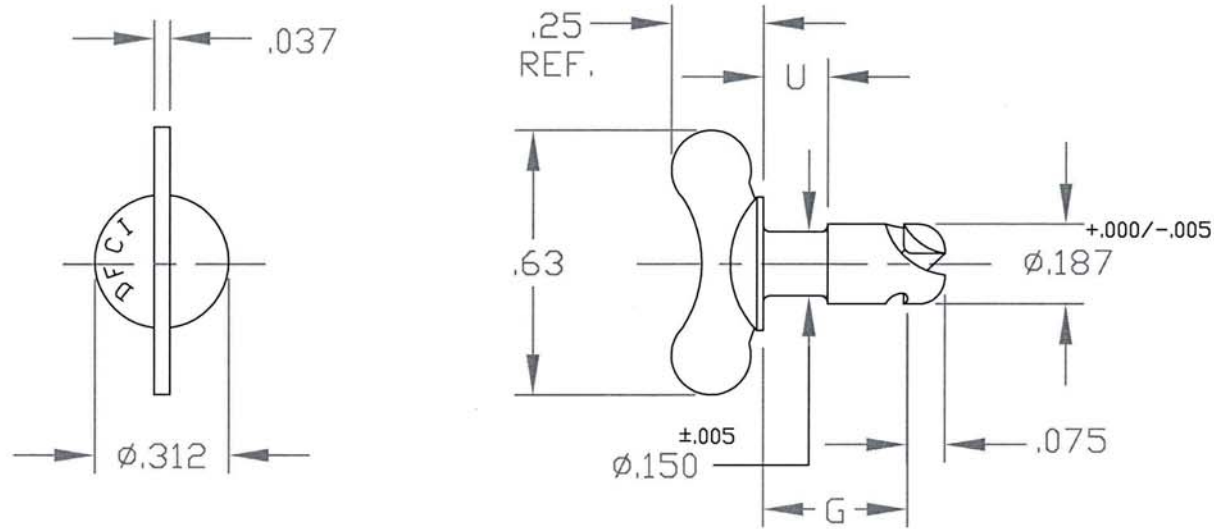


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG FINISH PER ECN 1039	5-16-07	R.C.



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125/		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
HEAT TREAT PER NOTE 2.	PART NO.	DRN S. Francis	DATE 1-18-05	SIZE A	
FINISH PER NOTE 3.		CHK F. Basil	DATE 9-16-08	FSCM NO 72794	DWG. NO. C121J-W3
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	NEXT ASSY	USED ON	MFG B. Hildner	DATE 9-16-08	REV. C
<small>© COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small> DATE: 07/01/06 FORM: DRAWING	APPLICATION BLOCK	SALES	DATE	SCALE NTS	WT.
					SHEET 1 OF 2


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG FINISH PER ECN 1098	9-16-08	R.C.

STUD ASSY P/N (STEEL)	G	U
121J-W320-Z3CT	.200	.075
121J-W325-Z3CT	.250	
121J-W330-Z3CT	.300	.100
121J-W335-Z3CT	.350	.150
121J-W340-Z3CT	.400	.200
121J-W345-Z3CT	.450	.225
121J-W350-Z3CT	.500	.250
121J-W355-Z3CT	.550	.275
121J-W360-Z3CT	.600	.300
121J-W365-Z3CT	.650	
121J-W370-Z3CT	.700	.350
121J-W375-Z3CT	.750	
121J-W380-Z3CT	.800	.400
121J-W385-Z3CT	.850	
121J-W390-Z3CT	.900	
121J-W3100-Z3CT	1.000	
121J-W3110-Z3CT	1.100	.500
121J-W3120-Z3CT	1.200	
121J-W3130-Z3CT	1.300	
121J-W3140-Z3CT	1.400	

NOTES:

- MATERIAL:**
STUD PER A.I.S.I 8620 STEEL OR ST STEEL TYPE 303.
WING PER A.I.S.I 1008, 1010, 1018 STEEL OR ST. STEEL TYPE 302.
- HARDNESS:** (ROCKWELL C30-38) APPLIES ONLY TO STEEL STUD, STAINLESS STEEL STUD IS NOT HARDENED. WING IS NOT HARDENED.
- FINISH:**
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- FOR PART NO. STUD ASSY. MADE OF TYPE 303 STAINLESS STEEL, REMOVE SUFFIX -Z3CT AND ADD "SS" TO THE P/N (EXAMPLE 121J-W325-SS.)
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121J-W325-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C121J-W3 FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN S. Francis DATE 1-18-05	TITLE ST-1200 WING HD. STUD, 121J-W3xx-Z3CT	
FINISH PER NOTE 3.		CHK F. Basile DATE 9-16-08	SIZE A	FSCM NO 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>	NEXT ASSY	ENG Mark Colburn DATE 9-16-08	DWG. NO. C121J-W3	REV. C
	USED ON	MFG B. Chabaley DATE 9-16-08	SCALE NTS	
APPLICATION BLOCK	SALES	DATE	SHEET 2 OF 2	

DATE: 07/01/06 FORM: DRAWING