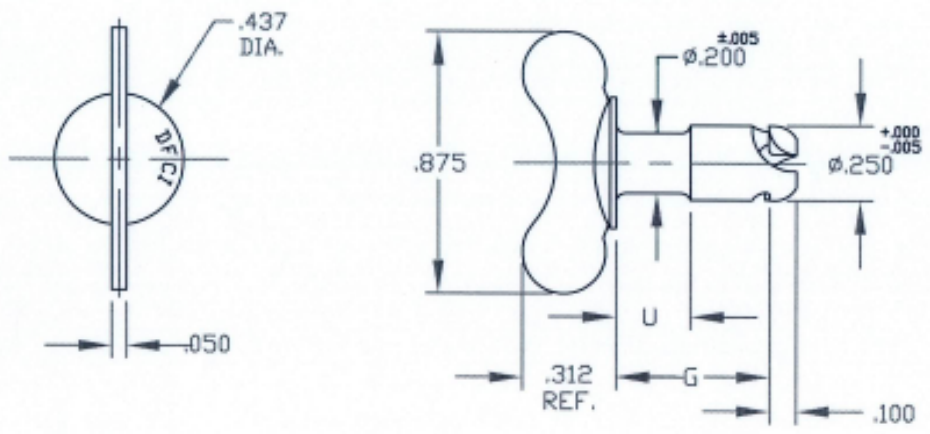



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C121J-W4 sht. 1of2 REV. C

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	ADD SHT 2 PER ECN 976	7-18-06	R. OLSEN



MATERIAL PER NOTE 1.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795		
HEAT TREAT PER NOTE 2.		PART NO.	DRN S. FRANCIS	DATE 1-26-04	TITLE ST-1200 WING HD. STUD, 121J-W4xx-Z3C			
FINISH ZINC PLATE PER ASTM-B-633, TYPE III, SC 2 CLEAR CHROMATE			CHK F. BOADIE	DATE 7-19-06				
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		NEXT ASSY	USED ON	QC B. KILGUS	DATE 7-19-06	SCALE NTS	WT.	SHEET 1 OF 2
DATE: 07/01/06		FORM: DRAWING		APPLICATION BLOCK		SALES		DATE

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	ADD SHT 2 PER ECN 976	7-18-06	<i>P. OLSON</i>


STUD ASSY P/N (STEEL)	G	U
121J-W425-Z3C	.250	.100
121J-W430-Z3C	.300	
121J-W435-Z3C	.350	.150
121J-W440-Z3C	.400	.200
121J-W445-Z3C	.450	.225
121J-W450-Z3C	.500	.250
121J-W455-Z3C	.550	.275
121J-W460-Z3C	.600	.300
121J-W465-Z3C	.650	
121J-W470-Z3C	.700	.350
121J-W475-Z3C	.750	
121J-W480-Z3C	.800	.400
121J-W485-Z3C	.850	
121J-W490-Z3C	.900	.500
121J-W495-Z3C	.950	
121J-W4100-Z3C	1.000	
121J-W4110-Z3C	1.100	.600
121J-W4120-Z3C	1.200	
121J-W4130-Z3C	1.300	
121J-W4135-Z3C	1.350	

NOTES:

- MATERIAL:

STEEL STUD ASSY. STUD= PER A.I.S.I 8620 WING= PER A.I.S.I 1010	ST. STEEL STUD ASSY. STUD= TYPE 303 ST. STEEL WING= TYPE 302 ST. STEEL
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- HEAT TREATMENT:
(ROCKWELL C27-33) APPLIED ONLY TO STEEL STUD, THE WING IS NOT HARDENED.
ST. STEEL STUD ASSY. ARE NOT HEAT TREATED.
- FOR PART NO. OF STUD ASSY. MADE FROM STAINLESS STEEL, REMOVE SUFFIX -Z3C AND ADD '-SS' TO THE P/N (EXAMPLE 121J-W425-SS.)
- PLEASE VISIT www.dfci.com/dzfinish.html FOR A LIST OF AVAILABLE FINISHES.

FOR PART NUMBER OF STAINLESS STEEL STUD ASSEMBLY, REFER TO NOTE 3.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X° = ±2° .XX = ± .015 X/X = ±1/32 .XXX = ± .010		MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795		
HEAT TREAT PER NOTE 2.	PART NO.	DRN <i>S. FRADY</i>	DATE 1-26-04	TITLE ST-1200 WING HD. STUD, 121J-W4xx-Z3C			
FINISH PER SHT. 1		CHK <i>F. Basil</i>	DATE 7-19-06	SIZE A	FSCM NO 72794	DWG. NO. C121J-W4	REV. C
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENERS OR FASTENER PARTS.</small>	NEXT ASSY	USED ON	MFG <i>JS</i>	DATE 7-19-06	SCALE NTS	WT.	SHEET 2 OF 2
<small>© COPYRIGHT 2006, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small> DATE: 07/01/06 FORM: DRAWING	APPLICATION BLOCK	SALES	QC <i>B. Hildner</i>	DATE 7/19/06			