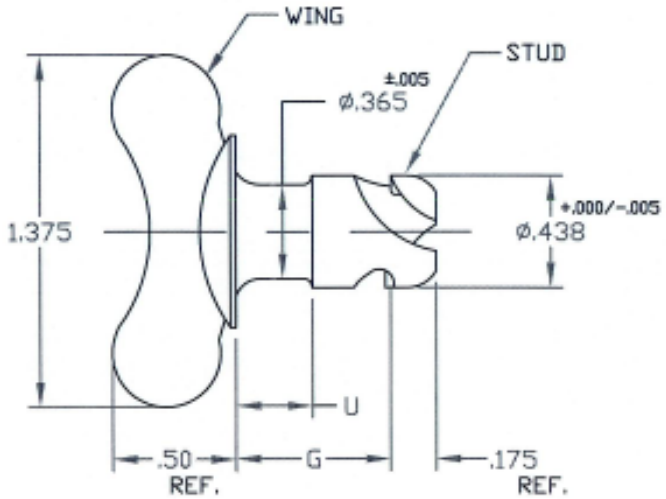
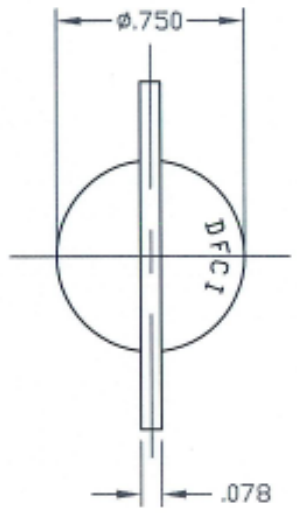


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C121J-W7 SHT. 1of2 REV. A

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845.	7-18-07	R. OLSON



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. FRANZAS DATE 7-17-07	TITLE 1200 LINE WING HD. STUD, 121J-W7xx-Z3CT.	
FINISH PER NOTE 2.		CHK F. Baisla DATE 7-25-07	SIZE A	FSCM NO 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>		ENG R. OLSON DATE 1/25/07	DWG. NO. C121J-W7	REV. A
	NEXT ASSY	USED ON	DATE 7/25/07	
	APPLICATION BLOCK	SALES	DATE	SCALE NTS
DATE: 07/01/06	FORM: DRAWING			SHEET 1 OF 2

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845.	7-18-07	<i>P. OLSON</i>

NOTES:

1. MATERIAL:

STEEL STUD ASSY.	ST. STEEL STUD ASSY.
STUD= PER A.I.S.I 8620	STUD= TYPE 303 ST. STEEL
WING= PER A.I.S.I 1010/1020	WING= TYPE 302 ST. STEEL

2. FINISH:

ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
 THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.

3. HEAT TREATMENT:


STEEL STUD ONLY: ROCKWELL C27 -33.
 WINGS ARE NOT HEAT TREATED

4. FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD '-SS' EXAMPLE 121J-W740-SS.

5. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121J-W740-Z3BT.

6. PLEASE VISIT WWW.DFCIS.COM/C121J-W7 FOR A LIST OF AVAILABLE FINISHES.

PART NO. (STEEL STUD ASSY.)	G	U
121J-W740-Z3CT	.400	.190
121J-W745-Z3CT	.450	
121J-W750-Z3CT	.500	.250
121J-W755-Z3CT	.550	
121J-W760-Z3CT	.600	
121J-W765-Z3CT	.650	.300
121J-W770-Z3CT	.700	
121J-W775-Z3CT	.750	.350
121J-W780-Z3CT	.800	.450
121J-W790-Z3CT	.900	.550
121J-W7100-Z3CT	1.000	
121J-W7110-Z3CT	1.100	
121J-W7120-Z3CT	1.200	.650
121J-W7130-Z3CT	1.300	
121J-W7140-Z3CT	1.400	
121J-W7150-Z3CT	1.500	

MATL PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. Francis</i> DATE 7-17-07	TITLE ST-1200 LINE STUD, 121J-W7xx-Z3CT.	
FINISH PER NOTE 2.		CHK <i>Z. Bank</i> DATE 7/19/07	SIZE A	FSCM NO 72794
		ENG <i>P. OLSON</i> DATE 7/25/07	DWG. NO. C121J-W7	REV. A
		MFG <i>B. Vele</i> DATE 7/24/07	SHEET 2 OF 2	
	NEXT ASSY	USED ON	SCALE NTS	WT.
		SALES <i>B. Mikolaj</i> DATE 7/19/07		