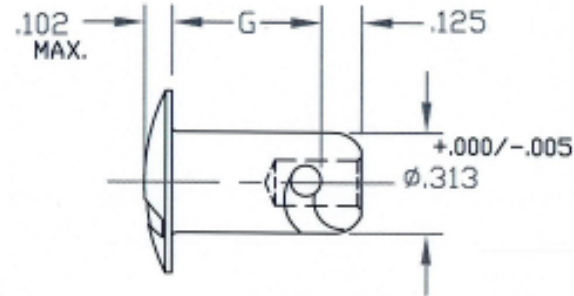
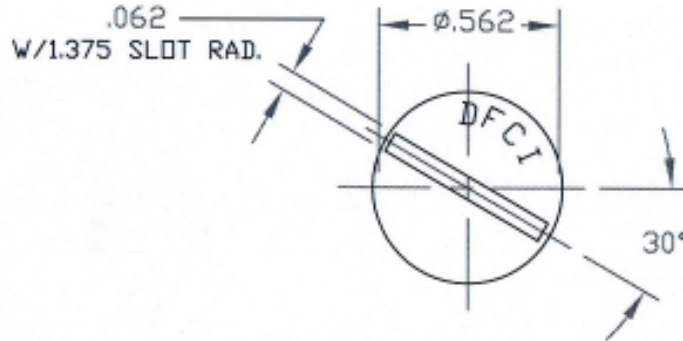


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C121N-5 SHT. 1of2 REV. A ▼

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER 845.	1-29-08	<i>R. Olesen</i>



FOR PART NO. & NOTES, REFER TO SHT. 2.

MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^{\circ} = \pm 2^{\circ}$.XX = $\pm .015$ $X/X = \pm 1/32$.XXX = $\pm .010$ MACHINE FINISH 125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO. DRN <i>S. F. Rando</i> DATE 1-29-08 CHK <i>F. Basil</i> DATE 1-30-08 ENG <i>R. Olesen</i> DATE 2/1/08 MFG <i>S. M...</i> DATE 2/3/08 QC <i>B. Hildebrand</i> DATE 2/13/08		TITLE ST-1200 LINE STUD, 121N-5xx-Z3CT.	
FINISH PER NOTE 1.		NEXT ASSY USED ON		SIZE FSCM NO DWG. NO. REV. A 72794 C121N-5 A	
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DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER 845.	1-29-08	<i>R. OLSEN</i>

PART NO. (STEEL STUD)	G
121N-530-Z3CT	.300
121N-535-Z3CT	.350
121N-540-Z3CT	.400
121N-545-Z3CT	.450
121N-550-Z3CT	.500
121N-555-Z3CT	.550
121N-560-Z3CT	.600
121N-565-Z3CT	.650
121N-570-Z3CT	.700
121N-580-Z3CT	.800
121N-590-Z3CT	.900
121N-5100-Z3CT	1.000
121N-5110-Z3CT	1.100
121N-5120-Z3CT	1.200
121N-5130-Z3CT	1.300
121N-5140-Z3CT	1.400
121N-5150-Z3CT	1.500

NOTES:

- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREATMENT:
STEEL STUD ONLY: ROCKWELL C27 - 33.
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD '-SS' EXAMPLE 121N-530-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 121N-530-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C121N-5 FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X = \pm 2'$.XX = $\pm .015$ $X/X = \pm 1/32$.XXX = $\pm .010$ MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.	DRN S. FRANJOS DATE 1-29-08	TITLE ST-1200 LINE STUD, 121N-5xx-Z3CT.	
FINISH PER NOTE 1.		CHECKED F. Basile DATE 1-30-08	ENG R. OLSEN DATE 2/1/08	SIZE A	FSCM NO 72794
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NEXT ASSY USED ON		SALES		SCALE NTS	WT.
APPLICATION BLOCK		DATE		SHEET 2 OF 2	

DATE: 07/01/06 FORM: DRAWING