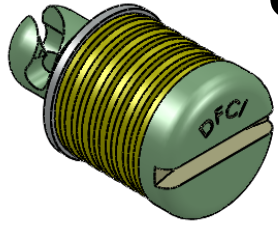
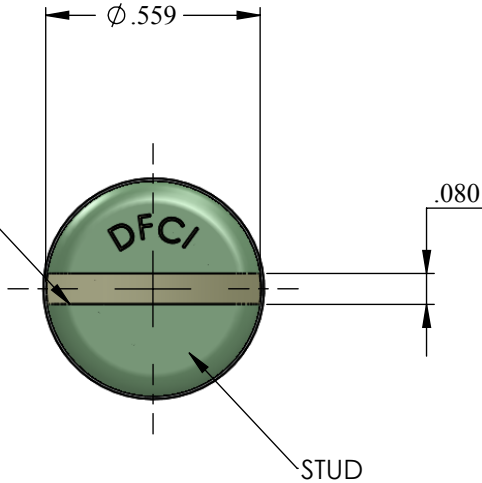


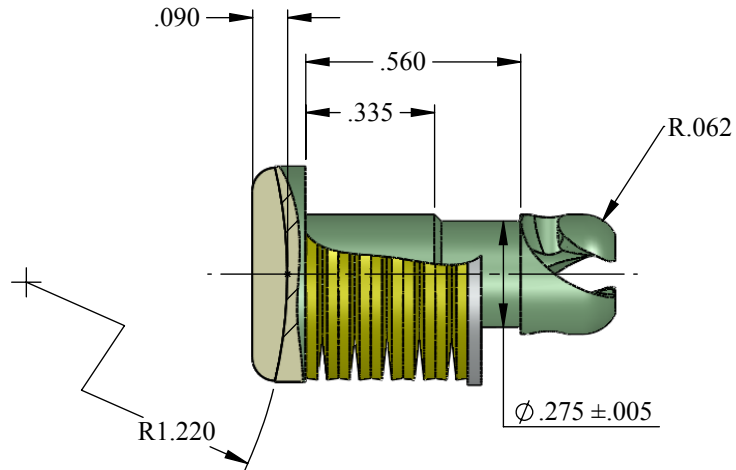
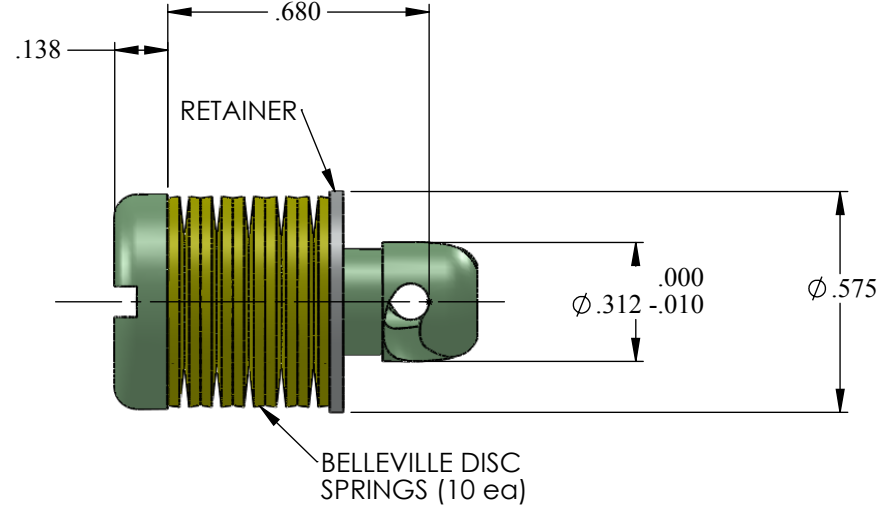
# UNCONTROLLED




SLOT ALIGNED WITH CAM SEAT AS SHOWN



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	11-13-12	FB



- NOTES:**
- MATERIAL- STUD:** 10B21 STEEL  
**BELLEVILLE DISC SPRINGS:** SAE 1070-1090 HIGH CARBON STEEL  
**RETAINER:** TYPE 302 STAINLESS STEEL
  - FINISH- STUD:** OILED BLACK ZINC PHOSPHATE COATING PER MIL-DTL-16232G, TYPE Z, CLASS 4  
**BELLEVILLE DISC SPRINGS:** BLACK ZINC PHOSPHATE  
**RETAINER:** NONE

MATERIAL: SEE NOTE 1	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^* = \pm 2^*$ $.XX = \pm .015$ $X/X = \pm 1/32$ $.XXX = \pm .010$ MACHINE FINISH = 125/7			 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795
HEAT TREAT: STUD CASE HARDEN-ROCKWELL C56-59 .010 DEEP +/- .004	PART NO. 1223-568-241888A-ZP1	DRN <i>Frank Basile</i> DATE 11-13-12	TITLE ST-1200 SIZE 5 STUD ASSEMBLY 1223-568-241888A-ZP1	
FINISH: SEE NOTE 2		CHK. <i>Frank Basile</i> DATE 11-13-12	SIZE <b>A</b> FSCM NO. 72794	
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. (C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.		ENG. <i>Bob Alldread</i> DATE 11-13-12	DWG. NO. C1223-5-241888A	
		MFG. <i>Rashm Lubman</i> DATE 11-13-12	REV. A	
	NEXT ASSY	USED ON	G.C. <i>Bob Alldread</i> DATE 11-13-12	SCALE: NTS
APPLICATION BLOCK		SALES.	WEIGHT:	SHEET 1 OF 1