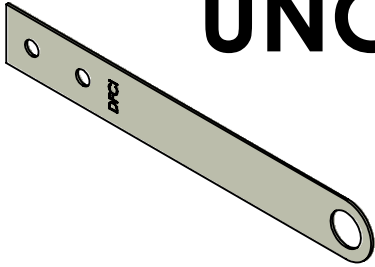
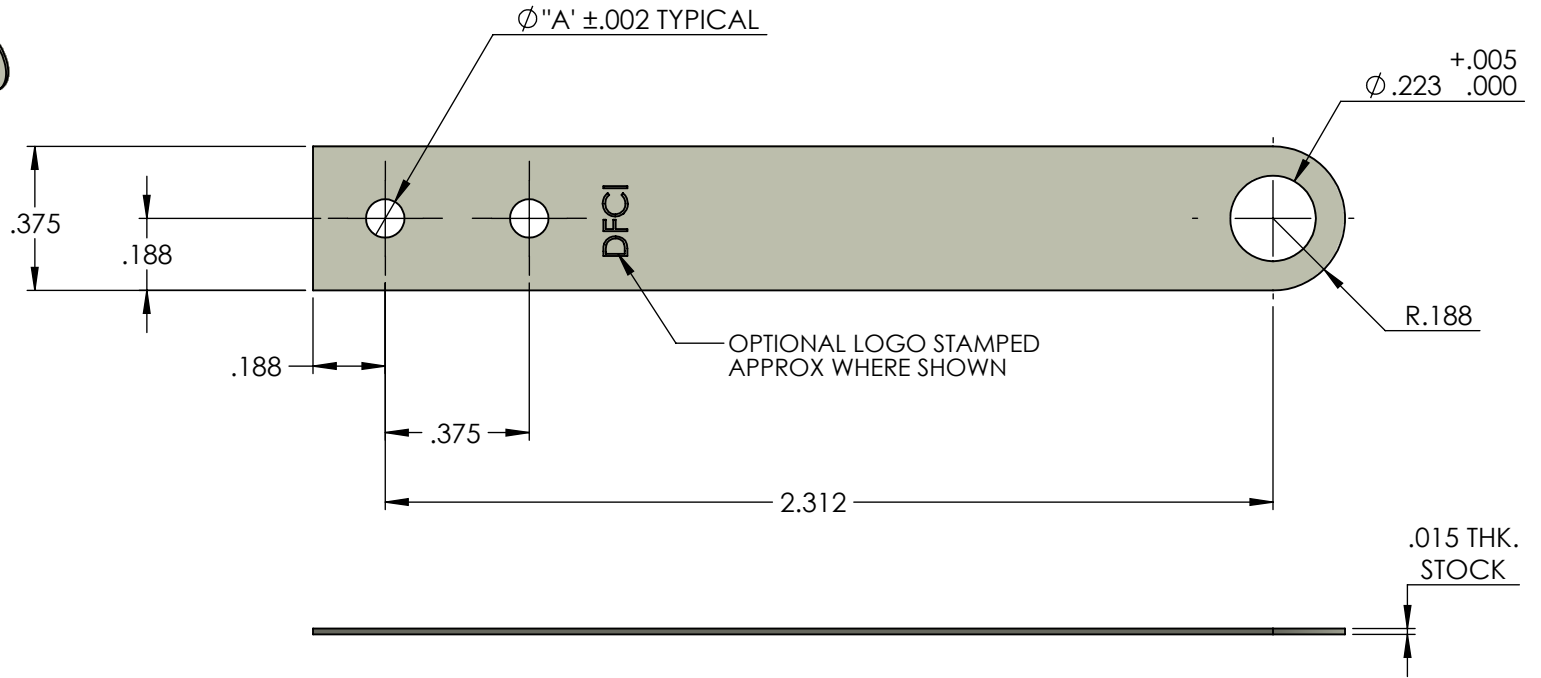


# UNCONTROLLED



REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
B	PER ECN 1244 & 1168	06/04/14	



PART NUMBER	"A"	MATERIAL	FINISH
1224-159-BB	.096	A.I.S.I. C1095 STEEL	BLACK BEAR
1224-159-1-BB	.100	SPRING TEMPER	(RUST INHIBITOR)
1224-159-SS	.096	TYPE 302 STAINLESS STEEL,	NONE
1224-159-1-SS	.100	SPRING TEMPER	

MATERIAL:	AS NOTED
HEAT TREAT:	NONE
FINISH:	AS NOTED
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
$X^{\circ} = \pm 2^{\circ}$		$.XX = \pm .015$	
$X/X = \pm 1/32$		$.XXX = \pm .010$	
MACHINE FINISH = .125			
PART NO.	SEE TABLE	DRN	DATE
		Frank Basile	06/04/14
		CHK.	DATE
		Frank Basile	06/04/14
		ENG.	DATE
		Robert Altkorn	06/04/14
		MFG.	DATE
		Rashid Lubman	06/04/14
		G.C.	DATE
		Robert Altkorn	06/04/14
NEXT ASSY	USED ON	SALES.	DATE



**DFCI SOLUTIONS INC.**  
 425 UNION BOULEVARD.  
 WEST ISLIP, NEW YORK 11795

TITLE				ST-1200 LINE STUD EJECTING BLADE		REV.	
				1224-159		B	
SIZE	FSCM NO.	DWG. NO.	C1224-159		SCALE: NTS		WEIGHT:
A	72794					SHEET 1 OF 1	