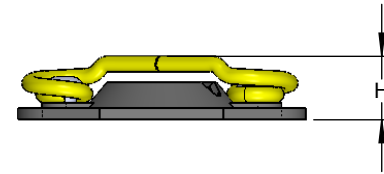
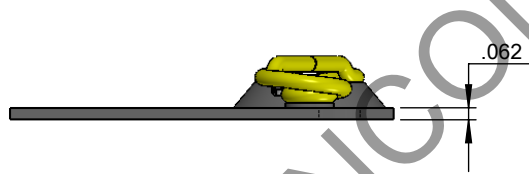
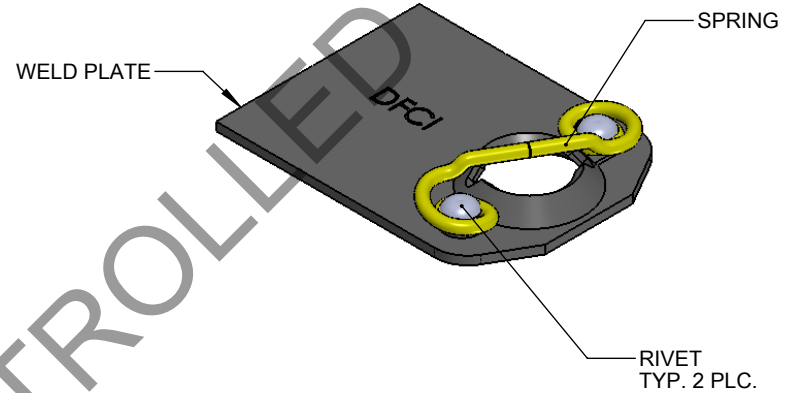
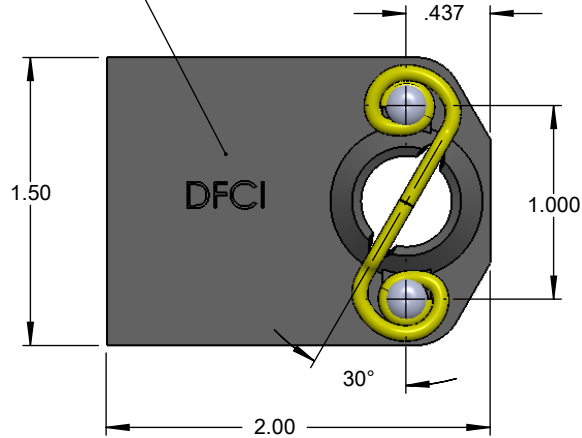


REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
B	PER ECN 1168 & 1187	05/24/10	

LOGO STAMP OPTIONAL



UNCONTROLLED

UNCONTROLLED

MATERIAL	PER NOTE 4
HEAT TREAT	NONE
FINIS H:	PER NOTE 3
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
<small>(C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>	

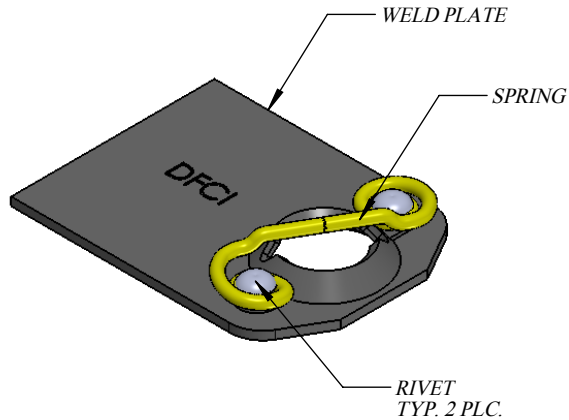
TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2°	.XX = ±.015	MACHINE FINISH = .125	
X/X = ±1/32	.XXX = ±.010		
PART NO.	DRN	DATE	
	F. Basile	05/24/10	
	CHK. <i>Frank Basile</i>	DATE	09/23/10
	ENG. <i>Bob Altkorn</i>	DATE	09/23/10
	MFG. <i>Bill Velazquez</i>	DATE	09/23/10
NEXT ASSY	USED ON	Q.C. <i>Bob Altkorn</i>	DATE
		09/23/10	
APPLICATION BLOCK	SALES.	DATE	



DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITLE				ST-1200 WELD PLATE. RECEPTACLE	
				1224-945-xxx	
SIZE	FSCM NO	DWG. NO.	REV		
A	72794	C1224-945	B		
SCALE: NTS			WEIGHT:		SHEET 1 OF 2

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
B	PER ECN 1168 &1187	05/24/10	



NOTES: Unless otherwise specified

- REMOVE ALL BURRS & BREAK SHARP CORNERS
- ALL CORNERS & FILLETS .005 MAX.
- FINISH:


STEEL WELD PLATE ASSY. ONLY; AFTER RIVETING WELD PLATE TO SPRING, THE ENTIRE ASSEMBLY DIP IN BLACK BEAR. (ANTI-RUST SOLUTION)

- MATERIAL:

WELD PLATE; C1010 STEEL OR TYPE 302 STAINLESS STEEL
 SPRING; MUSIC WIRE WITH YELLOW ZINC FINISH OR TYPE 17-7 ST. STEEL OR TYPE 316 STAINLESS STEEL

Steel weld plate assy.	St. Steel weld plate assy. with 17-7 stainless steel spring	St. Steel weld plate assy. with 316 stainless steel spring	"H"
1224-945-285	1224-945-285-SS	1224-945-285-S514S	.285
1224-945-310	1224-945-310-SS	1224-945-310-S514S	.310
1224-945-335	1224-945-335-SS	1224-945-335-S514S	.335
1224-945-360	1224-945-360-SS	1224-945-360-S514S	.360
1224-945-385	1224-945-385-SS	1224-945-385-S514S	.385
1224-945-410	1224-945-410-SS	1224-945-410-S514S	.410

UNCONTROLLED

MATERIAL: PER NOTE 4	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED				 DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
HEAT TREAT: NONE	X* = ±2° X/X = ±1/32		.XX = ±.015 .XXX = ±.010			
FINISH: PER NOTE 3	PART NO.	DRN: F.Basile	DATE: 05/24/10	CHK: <i>Franz Basile</i>	DATE: 09/23/10	TITLE: ST-1200 WELD PLATE. RECEPTACLE 1224-945-xxx
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.		ENG: <i>Bill Velazquez</i>	DATE: 09/23/10	MFG: <i>Bill Velazquez</i>	DATE: 09/23/10	
	NEXT ASSY	USED ON	Q.C. <i>Franz Basile</i>	DATE: 09/23/10		
	APPLICATION BLOCK		SALES:	DATE:		
(C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.		SCALE: NTS		DWG. NO. C1224-945		REV B
		WEIGHT:		SHEET 2 OF 2		