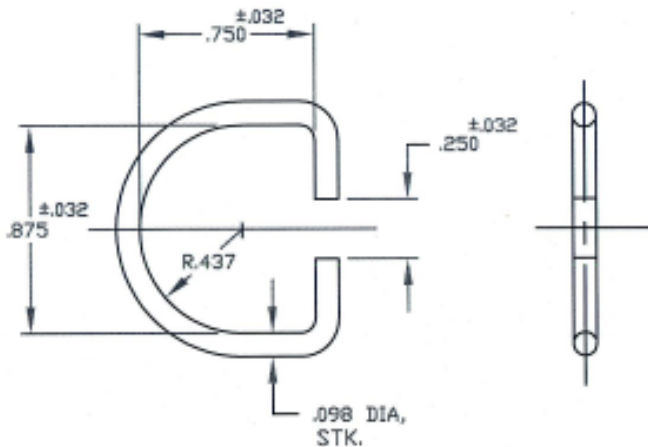


UNCONTROLLED

C1227-5-24243 REV.C

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG. FINISH PER ECN 1021.	2-12-07	R. OLSEN



NOTES:

1. FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLO: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
2. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1227-5-24243-Z3BT.
3. PLEASE VISIT WWW.DFCIS.COM/C1227-5-24243 FOR A LIST OF AVAILABLE FINISHES.

PART NO.	MATERIAL	FINISH	HEAT TREAT
1227-5-24243-Z3CT	1060 - 1075 STEEL	PER NOTE 1.	ROCKWELL
1227-5-24243-SS	ST. STEEL TYPE 420	NONE	C40 - 45.
1227-5-24243-SS10	ST. STEEL TYPE 302	NONE	NONE

MATL AS NOTED.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT AS NOTED.	PART NO.	DRN S. FRANCOIS	DATE 3-26-04	TITLE ST-1200 LINE RING, 1227-5-24243-XXX		
FINISH ZINC PLATED PER NOTE 1.		CHK F. BRADY	DATE 2-13-07	ENG R. OLSEN	DATE 2/13/07	REV. C
		MFG JS	DATE 2-13-07	SIZE A	FSCM NO 72794	DWG. NO. C1227-5-24243
	NEXT ASSY	USED ON	DATE 2/13/07	SCALE NTS	WT.	SHEET 1 OF 1
	APPLICATION BLOCK	SALES	DATE			

DATE: 07/01/06 FORM: DRAWING