





NOTES:

1. FINISH:

ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOW: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.

- HEAT MATERIAL PART NO. FINISH TREAT 1227-5-24243-Z3CT 1060 - 1075 STEEL PER NOTE 1. ROCKWELL C40 - 45. NONE 1227-5-24243-SS ST. STEEL TYPE 420 1227-5-24243-SS10 ST. STEEL TYPE 302 NDNE NONE
- SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1227-5-24243-Z3BT.

2. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE

 PLEASE VISIT WWW.DFCIS.COM/C1227-5-24243 FOR A LIST OF AVAILABLE FINISHES.

MATL AS NOTED.	TOLERANCES ON DIMENSION $X^* = \pm 2^* .XX = \pm .01$ $X/X = \pm 1/32 .XXX = \pm .$		AND THE RESERVE OF THE PERSON	OLUTIONS INC.
HEAT TREAT	PART NO.	DRN S. FRANCE DATE 3-26-04	WEST ISLIP,	
AS NOTED.		CHK F. Baril DATE 2-13-00	™ ST-1200 l	LINE RING,
ZINC PLATED PER NOTE 1.		ENG R. OLB364 DATE 4/3/0	1227-5-2	4243-xxx
		MFG S PAFE 13-07	SIZE FSCM NO DWG. NO.	1227 5 24242 REV.
THE PARTICLES PARTS SHEAVE IN THE PRINT ARE REPRESENTED MITCHES TO WHEN SPITE SELECTIONS SHE, BETWEEN THE EXCLUSIVE REPORTS OF MANUFACTURE, LOT AND DALE, THE PRINT DR SHAWARE OF SUBSTITION IN	NEXT ASSY USED ON	8 Helder F STS107	727	1227-5-24243 C
COPYRIGHT SEED, DECISIONAL DECISIONS DE LA COMPANION DE LA COM	APPLICATION BLOCK	SALES DATÉ	SCALE NTS WT.	3 1 OF 1
DATE: OT (OF COS FOOM, DRAWNIC				

The parts shown in this print are proprietary articles to which DFCI Solutions, Inc. retains the exclusive rights of manufacture, use and sale. The print or drawing is submitted in confidence and does not convey a license or premission to manufacture the parts. Copyright © 2007 by DFCI Solutions, Inc. All rights reserved.