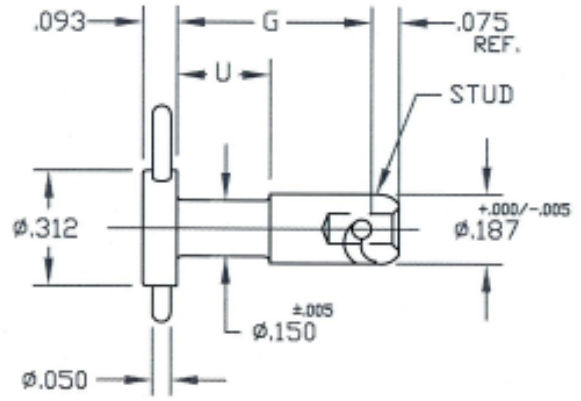
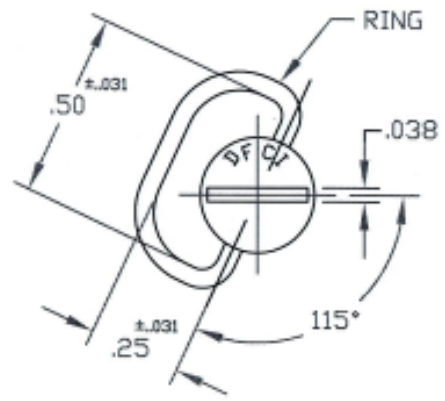


UNCONTROLLED

C122J-R3-241777 REV. *B*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	ADD NEW ASSY PER ECN 980	8-3-06	<i>R. OLSEN</i>



STUD ASSY. PART NO.	U	G	FINISH	MATERIAL	
				STUD	RING
122J-R340-241777-SS-PAS	.200	.400	PASSIVATE PER QQ-P-35	ST. STEEL 300 SERIES	ST. STEEL WIRE
122J-R345-241777-SS-BDF	.250	.450	BLACK OXIDE MIL-C-13924, CLASS 4.		

MAT'L AS NOTED.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125/		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT NONE.	PART NO.	DRN <i>S. Francis</i>	DATE 11-3-04	FILE - 1200 RING HD STUD ASSY. 122J-R3xx-241777
FINISH PER TABLE		CHK <i>F. Basil</i>	DATE 8-3-06	
		ENG <i>R. OLSEN</i>	DATE 8/3/06	
		MFG <i>JS</i>	DATE 8-3-06	
	NEXT ASSY	USED ON	QC <i>B. Hilber</i>	DATE 8/3/06
	APPLICATION BLOCK		SALES	DATE
			SIZE A	FSCM NO 72794
			DWG. NO. C122J-R3-241777	REV. B
			SCALE NTS	WT.
			SHEET 1 OF 1	

DATE: 07/01/06 FORM: DRAWING