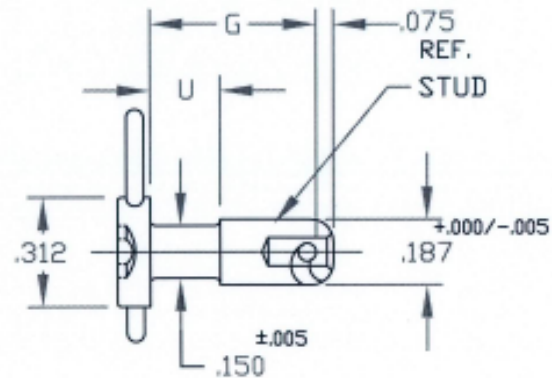
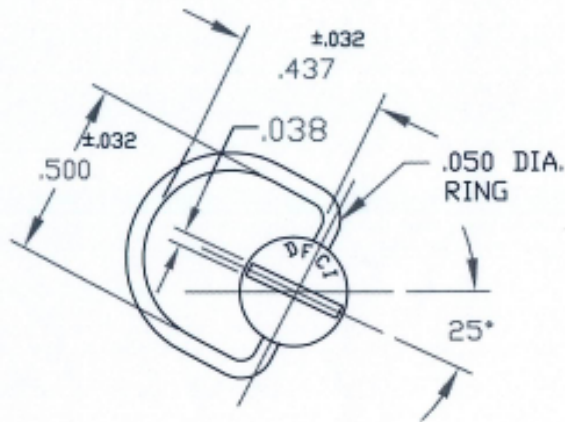



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C122J-R3 SHT. 1 of 2 REV. D

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
D	ADD SHT. 2 PER ECN 970.	6-16-06	<i>Handwritten Signature</i>



MATL PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2° .XX = ±.015 CONCENTRICITY F.I.M. .005 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 1257		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN <i>S. FRANKS</i>	DATE 9-8-03	TITLE 1200 RING HD. STUD ASSY. 122J-R3xxx-Z3C
FINISH ZINC PLATE PER ASTM-B-633, TYPE III, SC 2 CLEAR CHROMATE.		CHK <i>F. B...</i>	DATE 6-16-06	
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>	NEXT ASSY	MFG <i>JS</i>	DATE 6-16-06	SIZE A
	USED ON	QC <i>B. Wilcox</i>	DATE 6/16/06	FSCM NO 72794
	APPLICATION BLOCK	SALES	DATE	DWG. NO. C122J-R3
DATE: 11/01/03		FORM: DRAWING		SCALE NTS
				WT.
				SHEET 1 OF 2

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
D	ADD SHT. 2 PER ECN 970.	6-16-06	<i>Paul Liberman</i>

STUD ASSY. P/N (STEEL)	G	U
122J-R325-Z3C	.250	.075
122J-R330-Z3C	.300	.100
122J-R335-Z3C	.350	.150
122J-R340-Z3C	.400	.200
122J-R345-Z3C	.450	.225
122J-R350-Z3C	.500	.250
122J-R355-Z3C	.550	.275
122J-R360-Z3C	.600	.300
122J-R365-Z3C	.650	.350
122J-R370-Z3C	.700	
122J-R375-Z3C	.750	.400
122J-R380-Z3C	.800	

NOTES:

- MATERIAL:
A: STUD: PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.
B: RING: HIGH CARBON STEEL OR TYPE 410 ST. STEEL.
- HEAT TREAT:
A: STEEL STUD HARDNESS = ROCKWELL C30 - 38.
B: STEEL RING HARDNESS = ROCKWELL C40 - 45.
- FOR PART NO. OF STUD ASSY. MADE FROM TYPE 303 ST. STEEL, REMOVE SUFFIX Z3C FROM P/N AND ADD 'SS' EXAMPLE 122J-R325-SS.
- FOR ALTERNATE FINISHES P/N, REMOVE SUFFIX -Z3C FROM PART P/N AND ADD THE REQUIRED FINISH SUFFIX. EXAMPLE: 122J-R325-Z3B.
- PLEASE VISIT www.dfci.com/dzfinish.html FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER NOTE 1.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±* .XX = ±.015 CONCENTRICITY F.I.M. .005 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 1257		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.		PART NO.	DRN <i>S. Francis</i> DATE 9-8-03	TITLE = 1200 RING HD. STUD ASSY. 122J-R3xxx-Z3C	
FINISH ZINC PLATE PER ASTM-B-633, TYPE III, SC 2 CLEAR CHROMATE.		CHK <i>F. Basel</i>	DATE 6-16-06	SIZE A	FSCM NO 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small> <small>© COPYRIGHT 2000, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>		ENG <i>Paul Liberman</i>	DATE 6-16-06	DWG. NO. C122J-R3	REV. D
NEXT ASSY USED ON		MFG <i>JS</i>	DATE 6-16-06	SHEET 2 OF 2	
APPLICATION BLOCK		QC <i>S. Hildner</i>	DATE 6/16/06	SCALE NTS	WT.
		SALES	DATE		

DATE: 11/01/03 FORM: DRAWING