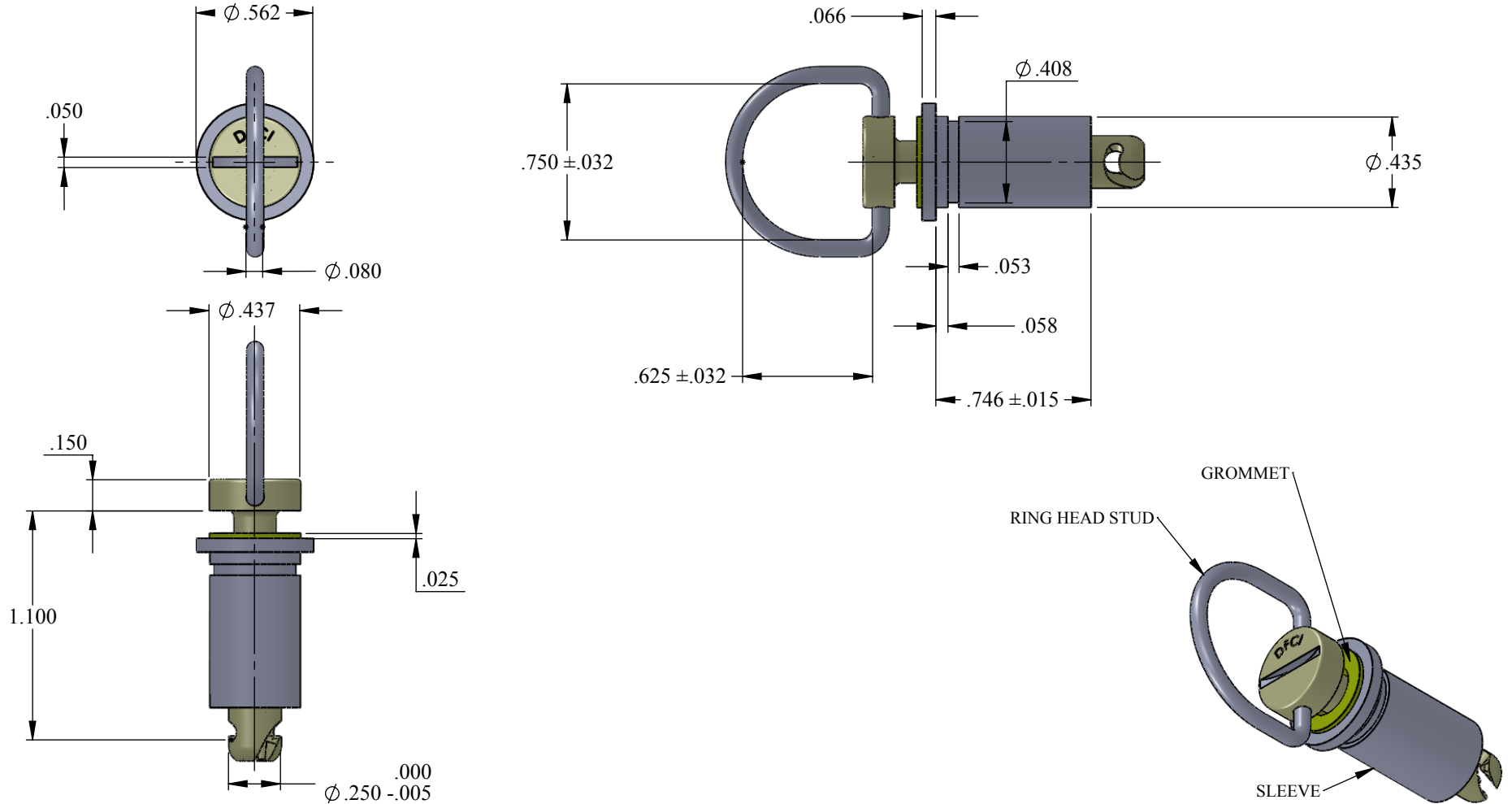


UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	05-02-13	



MATERIAL: STUD: 8620 OR 10B21 STEEL
 GROMMET: 3003-H14 OR 1100-H14 ALUMINUM
 SLEEVE: 8620 STEEL

HEAT TREAT: STUD: ROCKWELL C27-33
 SLEEVE: CASE HARDENED

FINISH: STUD & SLEEVE: ZINC PLATED PER ASTM-B-633
 TYPE III, SC2 CLEAR TRIVALENT CHROMATE
 WITH SEALER

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

X* = ±2° .XX = ±.015
 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = 125/7

PART NO.	122J-R4110-241899-Z3CT	DRN	Frank Basile	DATE	05-02-13
		CHK.	Frank Basile	DATE	05-02-13
		ENG.	Robert Alldorand	DATE	05-02-13
		MFG.	Rashid Lubman	DATE	05-02-13
		G.C.	Robert Alldorand	DATE	05-02-13
NEXT ASSY	USED ON	SALES.		DATE	



DFCI SOLUTIONS INC.

425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITLE ST-1200 RING HEAD STUD, GROMMET, AND SLEEVE
 122J-R4110- 241899-Z3CT

SIZE	FSCM NO	DWG. NO.	REV.
A	72794	C122J-R4-241899	A

SCALE: NTS WEIGHT: SHEET 1 OF 1