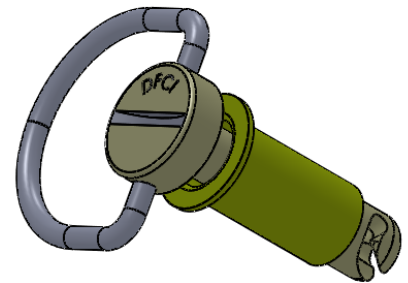
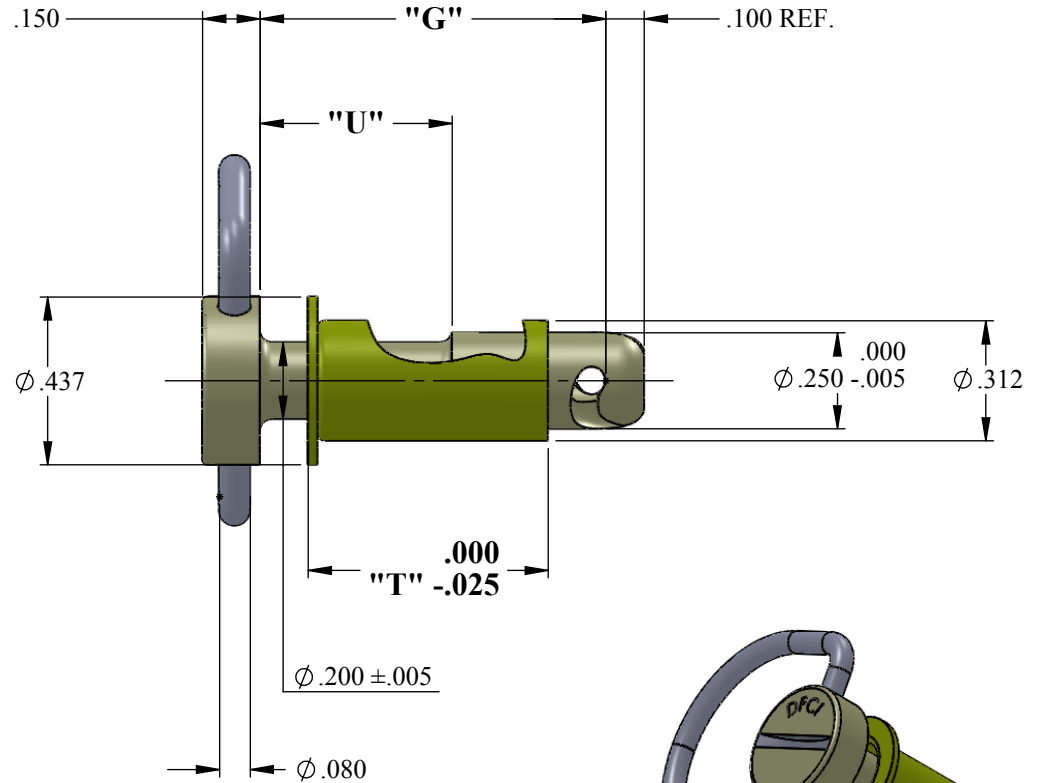
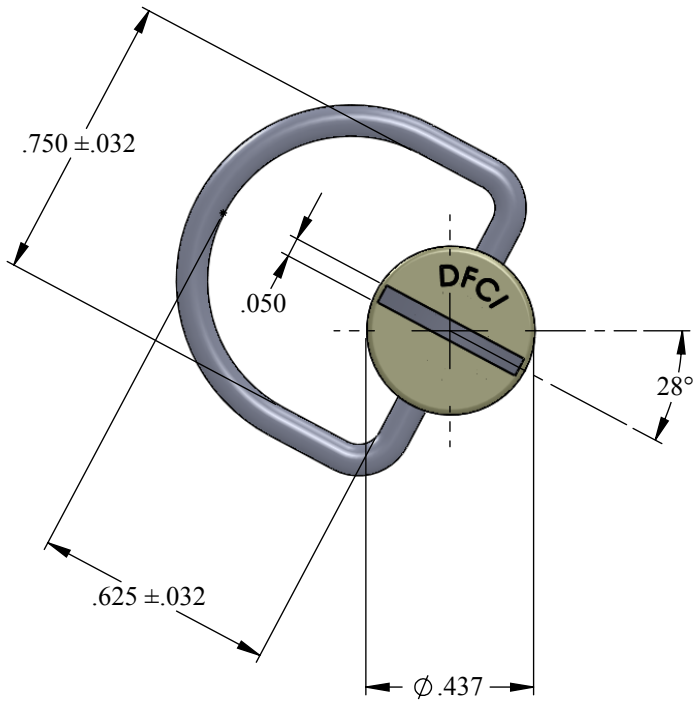


# UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	03-27-13	



MATERIAL: SEE NOTE 1 ON SHEET 2 OF 2

HEAT TREAT: SEE NOTE 2 ON SHEET 2 OF 2

FINISH: SEE NOTE 3 ON SHEET 2 OF 2

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

X\* = ±2° .XX = ±0.015  
X/X = ±1/32 .XXX = ±0.010

MACHINE FINISH = 125/7

PART NO.	122J-R4**T***-Z3CT	DRN	Frank Basile	DATE	03-27-13
		CHK.	Frank Basile	DATE	03-27-13
		ENG.	Robert Alldorand	DATE	03-27-13
		MFG.	Rashm Luberman	DATE	03-27-13
		G.C.	Robert Alldorand	DATE	03-27-13
NEXT ASSY	USED ON	SALES.		DATE	



**DFCI SOLUTIONS INC.**

425 UNION BOULEVARD.  
WEST ISLIP, NEW YORK 11795

TITLE: ST-1200 STUD AND GROMMET ASSEMBLY  
122J-R4\*\*T\*\*\*-Z3CT

SIZE: A FSCM NO: 72794 DWG. NO: C122J-R4-T REV. A

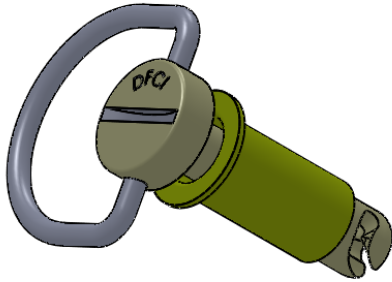
SCALE: NTS

WEIGHT:

SHEET 1 OF 2

# UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	03-27-13	



**NOTES:**

- MATERIAL:**  
STUD: A.I.S.I. 8620 OR 10B21 STEEL  
GROMMET: 3003-H14 OR 1100-H14 ALUMINUM
- HEAT TREAT:**  
STUD: ROCKWELL C27-33
- FINISH:**  
STUD: ZINC PLATE PER ASTM-B-633, TYPE III, SC2 CLEAR TRIVALENT CHROMATE WITH SEALER (RoHS COMPLIANT)
- FOR THE APPLICATION OF ALTERNATIVE FINISHES REMOVE SUFFIX -Z3CT FROM THE PART NUMBER AND ADD THE REQUIRED FINISH SUFFIX TO THE PART NUMBER. EXAMPLE, FOR YELLOW ZINC TRIVALENT CHROMATE FINISH THE PART NUMBER WILL BE 122J-R460T250-Z3YT
- PLEASE VISIT [WWW.DFCIS.COM/C122J-R4-T](http://WWW.DFCIS.COM/C122J-R4-T) FOR AN AVAILABLE LIST OF FINISHES.

ASSEMBLY PART NO.	STUD PART NO.	GROMMET PART NO.	"G" DIMENSION	"U" DIMENSION	"T" DIMENSION
122J-R435T150-Z3CT	122J-R435-Z3CT	127S-A4T150	.350	.150	.150
122J-R455T300-Z3CT	122J-R455-Z3CT	127S-A4T300	.550	.275	.300
122J-R460T250-Z3CT	122J-R460-Z3CT	127S-A4T250	.600	.300	.250
122J-R4110T810-Z3CT	122J-R4110-Z3CT	127S-A4T810	1.100	.600	.810

MATERIAL: SEE NOTE 1	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X" = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = .125			<b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795					
HEAT TREAT: SEE NOTE 2	PART NO. 122J-R4**T***-Z3CT	DRN. <i>Frank Basile</i> DATE 03-27-13		TITLE ST-1200 STUD AND GROMMET ASSEMBLY 122J-R4**T***-Z3CT					
FINISH: SEE NOTE 3		CHK. <i>Frank Basile</i> DATE 03-27-13							
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	NEXT ASSY	USED ON	MFG. <i>Rashm Lubman</i> DATE 03-27-13				SCALE: NTS		WEIGHT:
		G.C. <i>Robert Altkorn</i> DATE 03-27-13	SALES.						