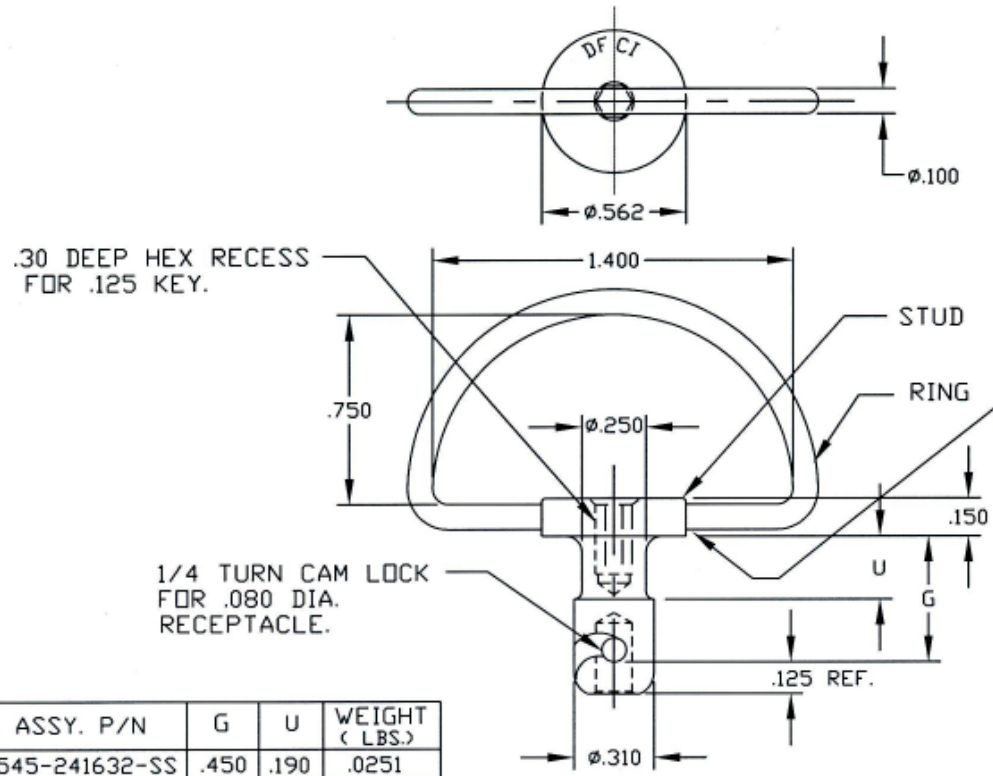


UNCONTROLLED

C122J-R5-241632 REV. A

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	9-15-09	<i>ZB</i>



TOLERANCE BETWEEN RING AND STUD HEAD SHALL BE CLOSE ENOUGH TO ENSURE 0.10 IN/LB. MIN. TORQUE TO ROTATE THE RING.

STUD ASSY. P/N	G	U	WEIGHT (LBS.)
122J-R545-241632-SS	.450	.190	.0251
122J-R550-241632-SS	.500	.250	.0258
122J-R560-241632-SS	.600	.300	.0273
122J-R570-241632-SS	.700	.400	.0286
122J-R5100-241632-SS	1.000	.700	.0324

STUD ASSEMBLY.

NOTES:

- MATERIAL:  
STUD: TYPE 303 STAINLESS STEEL.  
RING: TYPE 316 STAINLESS STEEL.

MAT'L PER NOTE 1.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH .125/T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT NONE.		PART NO.	DRN S. F. <i>Randy</i> DATE 9-15-09	TITLE <i>MLW</i> ST-1200 LINE STUD ASSY. 122J-R5xx-241632-SS	
FINISH CLEAN & FREE OF BURRS.			CHK <i>F. Basil</i> DATE 9-15-09	SIZE A	FSCM NO 72794
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.			ENG <i>B. Hildebrand</i> DATE 9/15/09	DWG. NO. C122J-R5-241632	REV. A
			MFG <i>B. Hildebrand</i> DATE 9/15/09		
DATE: 07/01/06 FORM: DRAWING		NEXT ASSY	USED ON	SCALE NTS	WT.
		APPLICATION BLOCK	SALES	SHEET 1 OF 1	