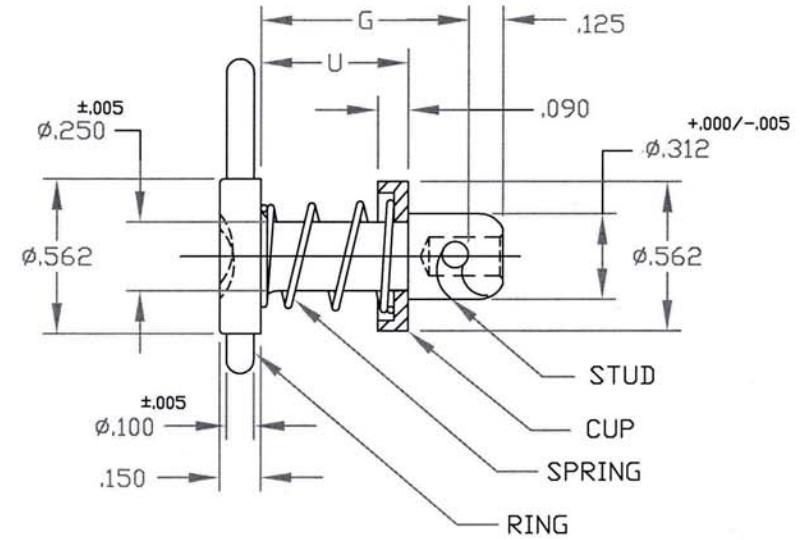
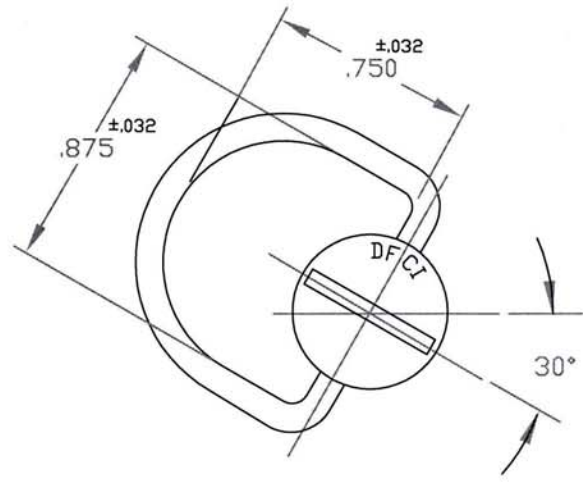


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C122J-R5SE SH. 1of2 REV. A ▼

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	1-27-09	<i>FB</i>



FOR PART NO. & NOTES REFER TO SHEET 2of2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. Francis</i>	DATE 1-27-09	TITLE 1200 RNG HD STUD ASSY. 122J-R5xx-SE-Z3CT
FINISH PER NOTE 2.		CHK <i>F. Basile</i>	DATE 1-30-09	
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	SALES		DATE <i>1/30/09</i>	FSCM NO. 72794
	APPLICATION BLOCK		DATE <i>1/30/09</i>	DWG. NO. C122J-R5SE
DATE: 07/01/06	FORM: DRAWING	SHEET 1 OF 2		

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	1-27-09	<i>AB</i>

NOTES:

- MATERIAL:
 A: STUD: PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.
 B: RING: HIGH CARBON STEEL OR TYPE 420 ST. STEEL.
 C: CUP: ACETAL CELCON TX90, COLOR BLACK.
 D: SPRING: 300 SERIES, ST. STEEL, SPRING TEMPER.
- FINISH: STEEL STUD AND RING:
 ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT
 THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREAT:
 A) STEEL STUD HARDNESS = ROCKWELL C27 - 33.
 B) RING HARDNESS = ROCKWELL C40 - 45.
- FOR PART NO. OF STUD MADE FROM 303 ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 122J-R530-SE-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 122-R530-SE-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C122J-R5SE FOR A LIST OF AVAILABLE FINISHES.

PART NO. (STEEL STUD ASSY.)	WEIGHT (LBS.)	G	U
122J-R530-SE-Z3CT	.0218	.300	.125
122J-R535-SE-Z3CT	.0226	.350	
122J-R540-SE-Z3CT	.0234	.400	.190
122J-R545-SE-Z3CT	.0242	.450	
122J-R550-SE-Z3CT	.0250	.500	.250
122J-R555-SE-Z3CT	.0258	.550	.275
122J-R560-SE-Z3CT	.0267	.600	.300
122J-R570-SE-Z3CT	.0280	.700	.400
122J-R575-SE-Z3CT	.0287	.750	
122J-R580-SE-Z3CT	.0295	.800	.500
122J-R590-SE-Z3CT	.0306	.900	.600
122J-R5100-SE-Z3CT	.0320	1.000	
122J-R5110-SE-Z3CT	.0338	1.100	
122J-R5120-SE-Z3CT	.0356	1.200	.700
122J-R5130-SE-Z3CT	.0376	1.300	
122J-R5140-SE-Z3CT	.0394	1.400	
122J-R5150-SE-Z3CT	.0412	1.500	

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. Franck</i>	DATE 1-27-09	FILE		
FINISH PER NOTE 2.		CHK <i>F. Basil</i>	DATE 1-30-09	ST-1200 RNG HD STUD ASSY.		
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		MFB <i>B. Hilden</i>	DATE 1/30/09	SIZE FSCM NO		
	NEXT ASSY USED ON	SALES <i>B. Hilden</i>	DATE 1/30/09	DWG. NO.	REV.	
APPLICATION BLOCK			SCALE	NTS	WT.	SHEET 2 OF 2

DATE: 07/01/06 FORM: DRAWING