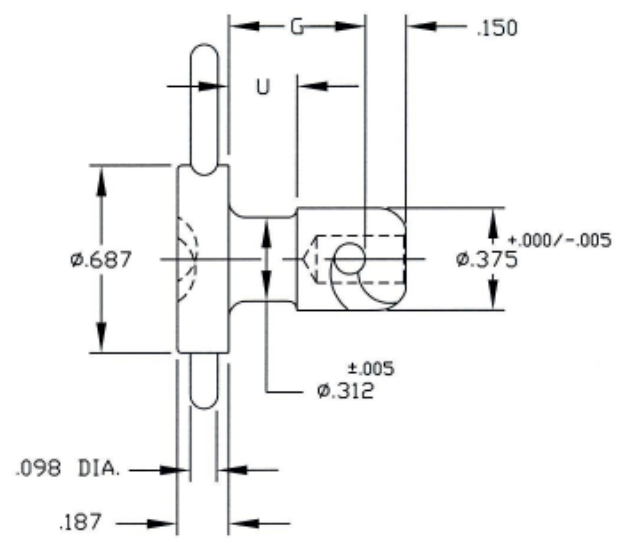
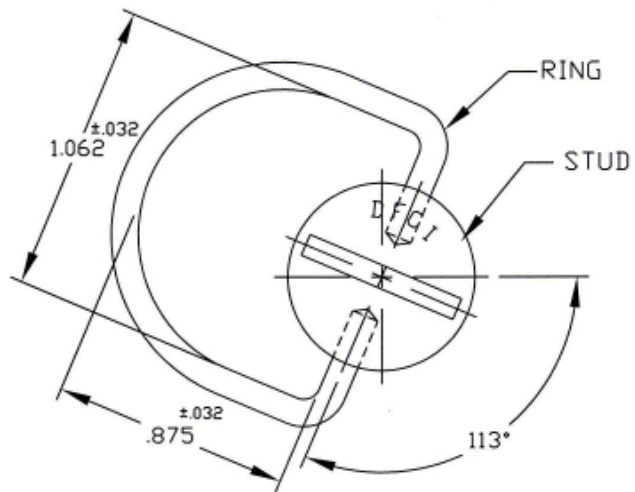


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C122J-R6 SHT. 1 of 2 REV. **A**

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845.	3-3-09	FB



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH .125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. F. RANOS DATE 3-3-09	TITLE 1200 RNG. HD. STUD ASSY. 122J-R6xx-Z3CT.	
FINISH ZINC PLATED PER NOTE 2.		CHK I. Basile DATE 3-9-09	SIZE A	FSCM NO 72794
		ENG S. Hildebrand DATE 3-9-09	DWG. NO. C122J-R6	REV. A
		MFG S. Hildebrand DATE 3-9-09	SCALE NTS	WT.
	NEXT ASSY	USED ON	SHEET 1 OF 2	
		SALES		

DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845.	3-3-09	<i>FB</i>

NOTES:

1. MATERIAL:

- A: STUD: PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.
- B: RING: HIGH CARBON STEEL OR TYPE 420 ST. STEEL.

2. FINISH:

ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT
 THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.

3. HEAT TREAT:

- A; STEEL STUD HARDNESS = ROCKWELL C27 - 33.
- B: RING HARDNESS = ROCKWELL C40 - 45.

4. FOR PART NO. OF STUD MADE FROM 303 ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 122J-R635-SS.

5. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 122-R635-Z3BT.

6. PLEASE VISIT WWW.DFCIS.COM/C122J-R6 FOR A LIST OF AVAILABLE FINISHES.

STUD ASSY. P/N (STEEL)	WEIGHT (LBS)	G	U
122J-R635-Z3CT	.0335	.350	.150
122J-R640-Z3CT	.0346	.400	.190
122J-R645-Z3CT	.0357	.450	.250
122J-R650-Z3CT	.0368	.500	.300
122J-R655-Z3CT	.0379	.550	.350
122J-R660-Z3CT	.0390	.600	.450
122J-R665-Z3CT	.0401	.650	.550
122J-R670-Z3CT	.0413	.700	.650
122J-R675-Z3CT	.0422	.750	
122J-R680-Z3CT	.0433	.800	
122J-R685-Z3CT	.0444	.850	
122J-R690-Z3CT	.0455	.900	
122J-R695-Z3CT	.0466	.950	
122J-R6100-Z3CT	.0477	1.000	
122J-R6110-Z3CT	.0500	1.100	
122J-R6120-Z3CT	.0522	1.200	
122J-R6130-Z3CT	.0544	1.300	
122J-R6140-Z3CT	.0568	1.400	

MAT'L PER NOTE 1.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH .125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.		PART NO.	DRN S. Francis DATE 3-3-09	TITLE 1200 RNG. HD. STUD ASSY. 122J-R6xx-Z3CT.	
FINISH ZINC PLATED PER NOTE 2.		CHK F. Basil DATE 3-9-09	ENG K. Hildebrand DATE 3/9/09	SIZE A	FSCM NO 72794
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DATE: 07/01/06 FORM: DRAWING		NEXT ASSY	USED ON	SCALE NTS	WT.
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