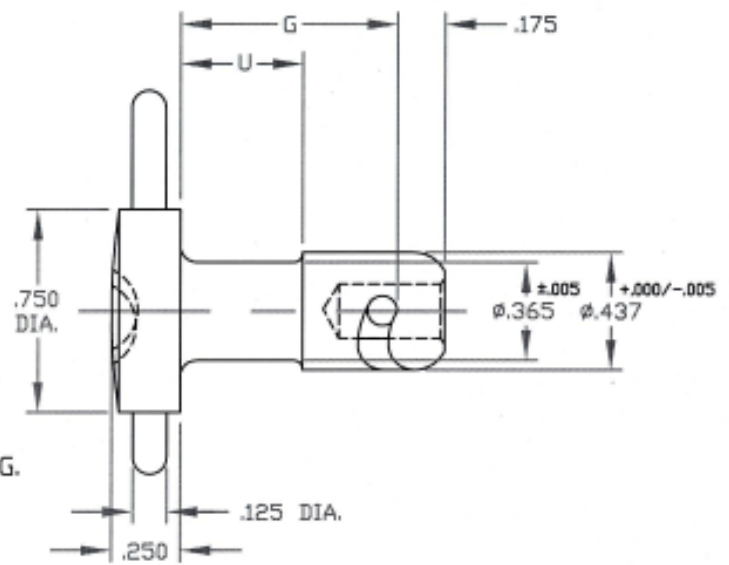
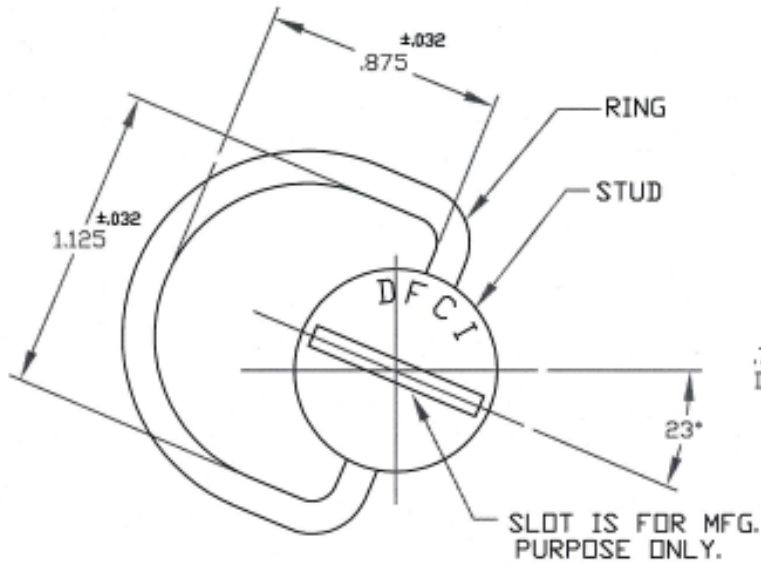


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C122J-R7 SHT. 1 of 2 REV. *B*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1085	4-29-08	<i>S.F</i>



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2° .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. FRANCAJ</i>	DATE 10-22-03	ST-1200 RING HD STUD ASSY. 122J-R7xx-Z3CT.
FINISH PER NOTE 2.		CHK <i>F. Brasil</i>	DATE 5-1-08	
		ENG <i>Andre Wilson</i>	DATE 5-01-08	
		MFG <i>R. Hill</i>	DATE 5-1-08	
	NEXT ASSY	USED ON <i>B. Hilden</i>	DATE 5/1/08	SIZE A FSCM NO 72794 DWG. NO. C122J-R7 REV. B
	APPLICATION BLOCK	SALES	DATE	SCALE NTS WT. SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1085	4-29-08	<i>af</i>

NOTES:

1. MATERIAL:

A: STUD: PER A.I.S.I 8620, 10B21 STEEL OR TYPE 303 ST. STEEL.
 B: RING: PER A.I.S.I 1065/1090, MUSIC WIRE STEEL OR TYPE 420 ST. STEEL.

2. FINISH:

ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
 THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.

3. HEAT TREAT:


A) STEEL STUD HARDNESS = ROCKWELL C27 - 33.
 B) RING HARDNESS = ROCKWELL C40 - 45.

4. FOR PART NO. OF STUD MADE FROM 303 ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD '-SS' EXAMPLE 122J-R735-SS.

5. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 122J-R735-Z3BT.

6. PLEASE VISIT WWW.DFCIS.COM/C122J-R7 FOR A LIST OF AVAILABLE FINISHES.

STUD ASSY. P/N (STEEL)	G	U
122J-R735-Z3CT	.350	.170
122J-R740-Z3CT	.400	.190
122J-R750-Z3CT	.500	.250
122J-R760-Z3CT	.600	.300
122J-R770-Z3CT	.700	.350
122J-R780-Z3CT	.800	.450
122J-R790-Z3CT	.900	.550
122J-R7100-Z3CT	1.000	.650
122J-R7110-Z3CT	1.100	
122J-R7120-Z3CT	1.200	
122J-R7130-Z3CT	1.300	
122J-R7140-Z3CT	1.400	
122J-R7150-Z3CT	1.500	

MATL PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. FRANCIS</i>	DATE 10-22-03	TITLE 1200 RING HD STUD ASSY. 122J-R7xx-Z3CT.
FINISH PER NOTE 2.		CHK <i>J. Busil</i>	DATE 5-1-08	
		ENG <i>Paula Colburn</i>	DATE 5-01-08	
		MFG <i>B. Hildebrand</i>	DATE 5-1-08	
	NEXT ASSY	USED ON	DATE 5/1/08	SIZE A
	APPLICATION BLOCK	SALES	DATE	FSCM NO 72794
				DWG. NO. C122J-R7
				REV. B
				SCALE NTS
				WT.
				SHEET 2 OF 2

DATE: 07/01/06 FORM: DRAWING