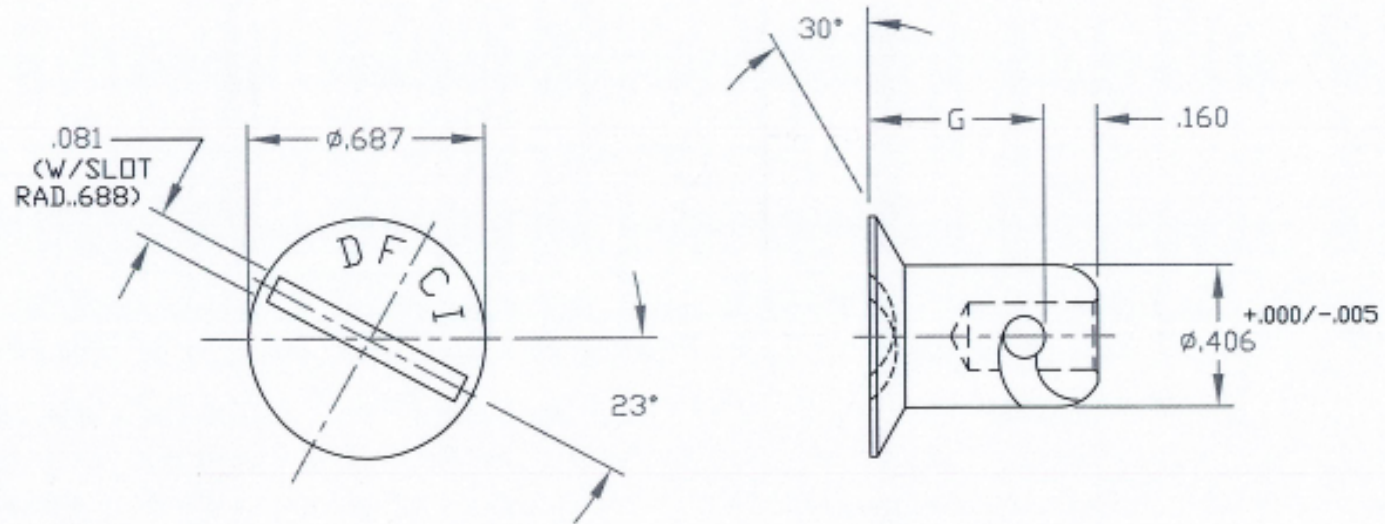



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C126N-65 SHT. 1of2 REV. *A*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	12-14-07	<i>R. OLSON</i>



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2° .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795		
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. FRANCO</i>	DATE 12-14-07	TITLE - 1200 LINE FLAT HD STUD, 126N-65xx-Z3CT.	
FINISH PER NOTE 2.		CHK <i>F. Basil</i>	DATE 12-18-07		
		ENG <i>R. OLSON</i>	DATE 12/18/07		
		MFR <i>B. Hill</i>	DATE 12/18/07		
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	APPLICATION BLOCK		SALES	DATE	SCALE NTS WT. SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	12-14-07	R. OLBERSON

NOTES:

- MATERIAL: PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.
- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREATMENT:
A. STUD MADE OF STEEL, HARDNESS = ROCKWELL C27 - 33.
B. STUD MADE OF TYPE 303 ST. STEEL REQ'D NO HEAT TREAT.
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 126N-6540-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 126N-6540-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C126N-65 FOR A LIST OF AVAILABLE FINISHES.

PART NO. (STEEL STUD)	G
126N-6540-Z3CT	.400
126N-6545-Z3CT	.450
126N-6550-Z3CT	.500
126N-6555-Z3CT	.550
126N-6560-Z3CT	.600
126N-6565-Z3CT	.650
126N-6570-Z3CT	.700
126N-6580-Z3CT	.800
126N-6590-Z3CT	.900
126N-65100-Z3CT	1.000
126N-65110-Z3CT	1.100
126N-65120-Z3CT	1.200
126N-65130-Z3CT	1.300
126N-65140-Z3CT	1.400

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ± .015 X/X = ±1/32 .XXX = ± .010		MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. F	DATE 12-14-07	REV.	
FINISH PER NOTE 2.		CHK F. Baugh	DATE 12/10/07	TITLE 1200 LINE FLAT HD STUD, 126N-65xx-Z3CT.	
		ENG R. OLBERSON	DATE 12/18/07	DWG. NO. C126N-65	
		MFB B. H. Olson	DATE 12/18/07	SCALE A 72794	
	NEXT ASSY	USED ON	DATE 12/18/07	WT.	
APPLICATION BLOCK		SALES	DATE	SHEET 2 OF 2	

DATE: 07/01/08 FORM: DRAWING