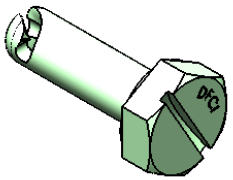
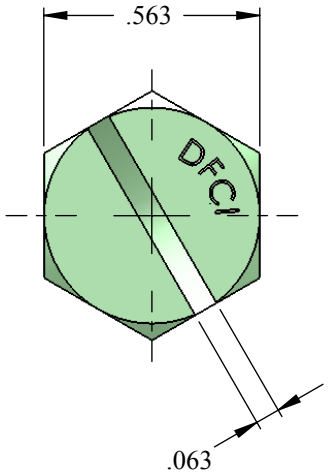
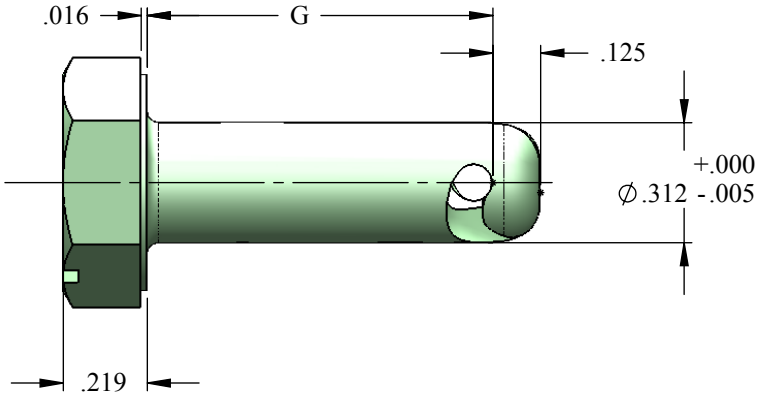
UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	02/24/10	F.B



PART NO	"G"
128N-530-Z3B	.300
128N-535-Z3B	.350
128N-540-Z3B	.400
128N-545-Z3B	.450
128N-550-Z3B	.500
128N-555-Z3B	.550
128N-560-Z3B	.600
128N-565-Z3B	.650
128N-570-Z3B	.700
128N-575-Z3B	.750
128N-580-Z3B	.800
128N-585-Z3B	.850
128N-590-Z3B	.900
128N-595-Z3B	.950
128N-5100-Z3B	1.000





MATERIAL: A.I.S.I 1018-1022, 8620, OR C1117 STEEL

HEAT TREAT: NONE

FINISH: ZINC PLATE BLACK CHROMATE PER ASTM-B-633, TYPE II, SC 2

THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPERTY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OF DRAWING IS SUMBITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENCE OR PERMISION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECFIED
X°= ±2° .XX = ±.015
X/X = ±1/32 .XXX = ±.010
MACHINE FINISH = .125

PART NO. 128N-590-Z3B		DRN W. Zhindon	DATE 02/24/10
		CHK. Frank Basile	DATE 03/10/10
		ENG. Robert Hildebrand	DATE 03/11/10
		MFG. Bill Velazquez	DATE 03/11/10
NEXT ASSY	USED ON	Q.C. Robert Hildebrand	DATE 03/11/10
APPLICATION BLOCK		SALES.	DATE

DFCI SOLUTIONS INC.
425 UNION BOULEVARD.
WEST ISLIP, NEW YORK 11795

TITTLE: ST-1200 LINE STUD, 128N-5xxx-Z3B

SIZE	FSCM NO	DWG. NO.	REV.
A	72794	C128N-5	A

SCALE: NTS | WEIGHT: | SHEET 1 OF 1