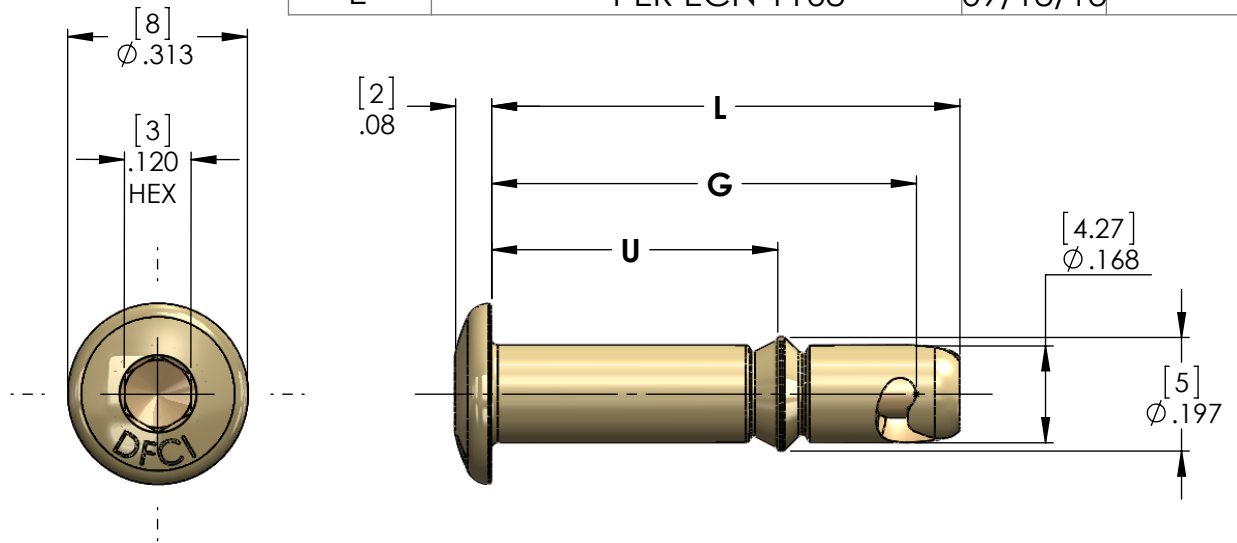


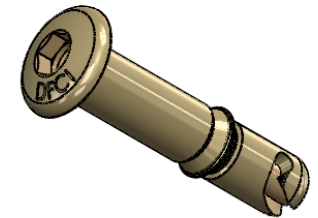
PART NUMBER	L	G	U	WEIGHT	
				LBS.	GRAMS
1631-4208-Z3CT	.41 [10.5]	.315 [8]	.12 [3]	.0043	1.950
1631-4209-Z3CT	.45 [11.5]	.354 [9]	.16 [4]	.0046	2.086
1631-4210-Z3CT	.49 [12.5]	.394 [10]	.20 [5]	.0048	2.177
1631-4211-Z3CT	.53 [13.5]	.433 [11]	.24 [6]	.0050	2.268
1631-4212-Z3CT	.57 [14.5]	.472 [12]	.28 [7]	.0053	2.404
1631-4213-Z3CT	.61 [15.5]	.512 [13]	.32 [8]	.0055	2.495
1631-4214-Z3CT	.65 [16.5]	.551 [14]	.35 [9]	.0057	2.585
1631-4215-Z3CT	.69 [17.5]	.590 [15]	.39 [10]	.0060	2.721
1631-4216-Z3CT	.73 [18.5]	.630 [16]	.43 [11]	.0062	2.812
1631-4217-Z3CT	.77 [19.5]	.669 [17]	.47 [12]	.0065	2.948
1631-4218-Z3CT	.81 [20.5]	.709 [18]	.51 [13]	.0067	3.039
1631-4219-Z3CT	.85 [21.5]	.748 [19]	.55 [14]	.0069	3.130
1631-4220-Z3CT	.89 [22.5]	.787 [20]	.59 [15]	.0071	3.220
1631-4221-Z3CT	.93 [23.5]	.827 [21]	.63 [16]	.0074	3.357
1631-4222-Z3CT	.97 [24.5]	.866 [22]	.67 [17]	.0076	3.447
1631-4223-Z3CT	1.01 [25.5]	.905 [23]	.71 [18]	.0079	3.551
1631-4224-Z3CT	1.05 [26.5]	.945 [24]	.75 [19]	.0081	3.656

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
E	PER ECN 1168	09/18/13	




NOTES:

1. FINISH: ZINC PLATE PER ASTM-B-633, TYPE III, SC2, CLEAR TRIVALENT CHROMATE WITH SEALER.
2. PLEASE VISIT www.dfcis.com/c1631-42 FOR A LIST OF AVAILABLE FINISHES.
3. ALL PRIMARY DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN BETWEEN [***] ARE IN MILLIMETERS.



UNCONTROLLED

MATERIAL: A.I.S.I 8620 OR 10B21 STEEL		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2% X/X = ±1/32 .XX = ±.015 .XXX = ±.010 MACHINE FINISH = .125			 DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
HEAT TREAT: CASE HARDENED		PART NO. SEE TABLE	DRN: Frank Basile	DATE: 09/18/13		
FINISH: SEE NOTE 1			CHK: Frank Basile	DATE: 09/18/13	TITLE: PX-1600 SOCKET HEAD STUD 1631-42**-Z3CT	
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			MFG: Rashid Ibrahim	DATE: 09/18/13		
			G.C: [Signature]	DATE: 09/18/13	SIZE: A	
			SALES:		FSCM NO: 72794	
					DWG. NO. C1631-42	
					REV. E	
					SCALE: NTS	
					WEIGHT:	
					SHEET 1 OF 1	