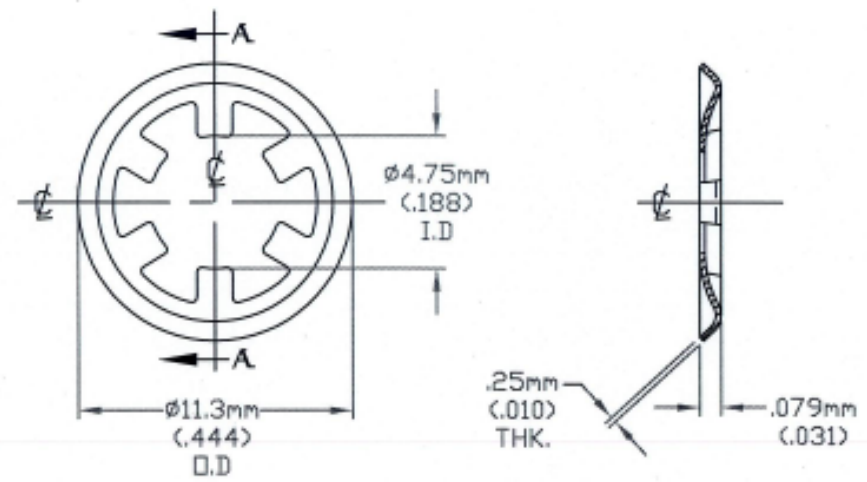


UNCONTROLLED

C1632-4101 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG OD RETAINER ECN 1027	3-1-07	R. OLSON



SECTION A - A

SIZE 4 RETAINER
(SEE NOTE 1)

RETAINER P/N	FINISH
1632-4101-Z3CT	ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE.

NOTE:
1. FOR SIZE 6 RETAINER P/N 1632-6101-Z3CT SEE DRAWING NO. C1632-6101.

ALL TOLERANCES ARE IN INCHES

MAT'L HIGH CARBON STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X = \pm 2^*$.XX = $\pm .015$ $X/X = \pm 1/32$.XXX = $\pm .010$ MACHINE FINISH 125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT SPRING TEMPER.		PART NO.		DATE 11-21-06	
FINISH AS NOTED.		DRN S. FRANCIS		CHK T. Basil	
		DATE 3-2-07		DATE 3-2-07	
		ENG R. OLSON		DATE 3-2-07	
		MFG JS		DATE 3-2-07	
		QC B. B. B.		DATE 3/2/07	
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APPLICATION BLOCK		DATE		SCALE NTS	
				WT.	
				SHEET 1 OF 1	
				REV. B	
				SIZE A	
				FSCM NO. 72794	
				DWG. NO. C1632-4101	

DATE: 07/01/06 FORM: DRAWING

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