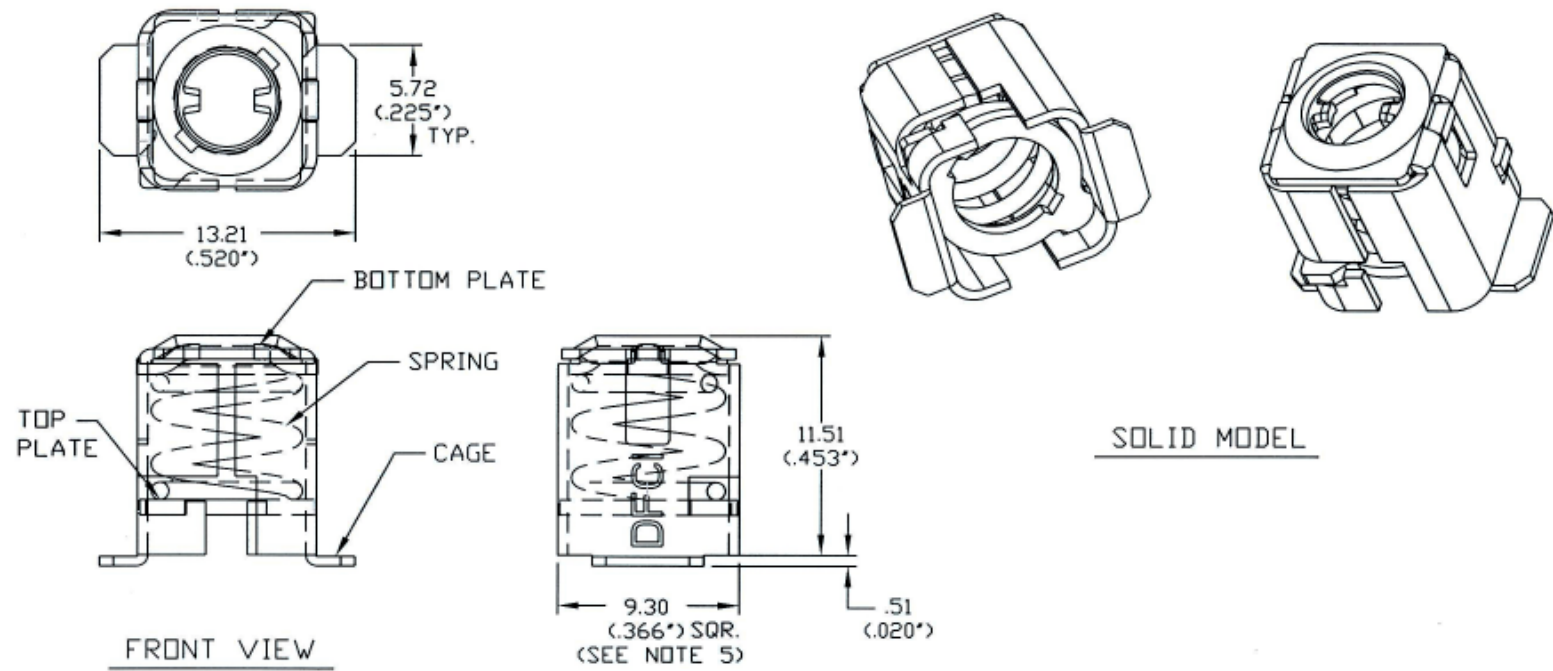


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	ADD CUST.DWG. PER ECN 1158	8-6-09	<i>ZB</i>



ALL TOLERANCES ARE IN INCHES.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH .125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.	PART NO.	DRN <i>S. Fradette</i> DATE 8-6-09	X-1600 FRONT LOAD RCPTCL 1633-4200-Z3CT	
FINISH PER NOTE 2.		CHK <i>Z. Basil</i> DATE 8-6-09	SIZE A	FSCM NO 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small> <small>© COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>	NEXT ASSY	ENG <i>B. Hildebrand</i> DATE 8-6-09	DWG. NO. C1633-4200	REV. B
	USED ON	MFG <i>B. Hildebrand</i> DATE 8-6-09	SCALE NTS	WT.
DATE: 07/01/06 FORM: DRAWING	APPLICATION BLOCK	SALES <i>B. Hildebrand</i> DATE 8-6-09	SHEET 1 OF 2	

**UNCONTROLLED**


REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	ADD CUST.DWG. PER ECN 1158	8-6-09	<i>FB</i>

**NOTES:**

1. MATERIAL:
  - CAGE: STEEL.
  - BOTTOM PLATE: } PER A.I.SI 1070 - 1074
  - TOP PLATE: } (HEAT TREATED)
  - SPRING: MUSIC WIRE PER ASTM-A-228 STEEL.
2. STANDARD FINISH:
  - ZINC PLATE PER ASTM-B-633, TYPE III, SC 2,
  - CLEAR TRIVALENT CHROMATE WITH SEALER.
  - (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
3. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. \*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE P/N IS 1633-4200-Z3BT\*.
4. PLEASE VISIT [WWW.DFCIS.COM/C1633-4200](http://WWW.DFCIS.COM/C1633-4200) FOR A LIST OF AVAILABLE FINISHES.
5. TO SUIT SUPPORT HOLE SIZE 9.50/9.58(.374"/.377") SQR.

PART NO.	WEIGHT
1633-4200-Z3CT	11.023 G .005 LBS.

ALL TOLERANCES ARE IN INCHES.

MAT'L PER NOTE 1.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH .125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		PART NO.	DRN S. France DATE 8-6-09	TITLE X-1600 FRONT LOAD RCPTCL	
FINISH PER NOTE 2.			CHK F. Baril DATE 8-6-09	1633-4200-Z3CT	
			EMP B. Hilber DATE 8/6/09	SIZE A	FSCM NO 72794
			MFR DATE 8/6/09	DWG. NO. C1633-4200	REV. B
		NEXT ASSY	USED ON	SCALE NTS	WT.
			SALES B. Hilber DATE 8/6/09	SHEET 2 OF 2	

DATE: 07/01/06 FORM: DRAWING