

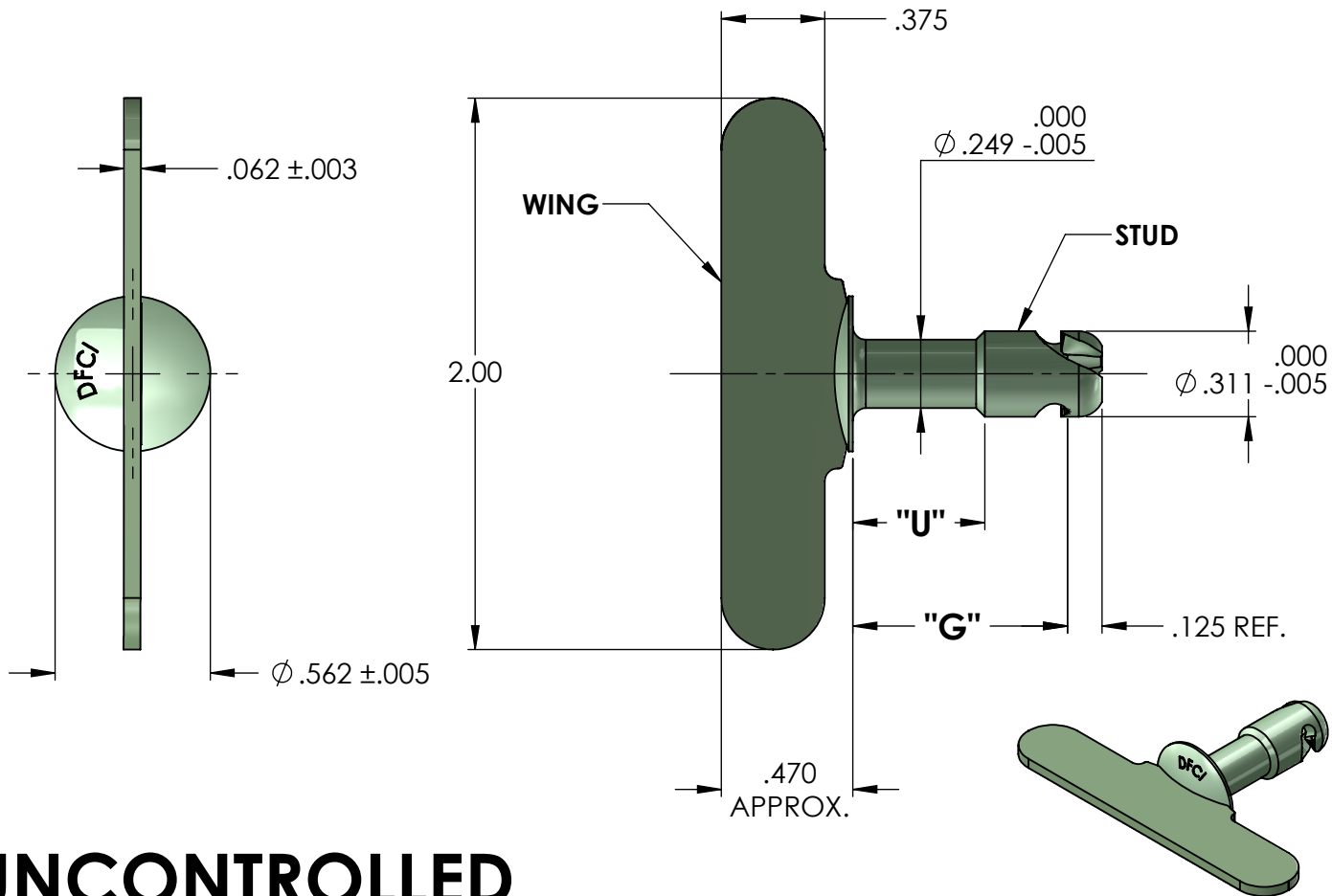
NOTES:

1. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE THE SUFFIX -Z3CT FROM THE PART NUMBER AND ADD THE REQUIRED FINISH SUFFIX TO THE PART NUMBER. EXAMPLE: FOR THE APPLICATION OF CADMIUM PLATE WITH CLEAR CHROMATE FINISH, THE PART NUMBER WILL BE 2501-W20-21W18-C3C

2. PLEASE VISIT WWW.DFCI.COM/C2501 FOR A LIST OF AVAILABLE FINISHES.

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
C	PER ECN 1241	04/25/14	

PART NUMBER	"G"	"U"
2501-W20-5W18-Z3CT	.350	.170
2501-W20-8W18-Z3CT	.380	.210
2501-W20-11W18-Z3CT	.410	.250
2501-W20-14W18-Z3CT	.440	
2501-W20-17W18-Z3CT	.470	.290
2501-W20-20W18-Z3CT	.500	.330
2501-W20-23W18-Z3CT	.530	.370
2501-W20-26W18-Z3CT	.560	
2501-W20-29W18-Z3CT	.590	.410
2501-W20-32W18-Z3CT	.620	.450
2501-W20-35W18-Z3CT	.650	.490
2501-W20-38W18-Z3CT	.680	
2501-W20-41W18-Z3CT	.710	.530
2501-W20-44W18-Z3CT	.740	.570
2501-W20-47W18-Z3CT	.770	.610
2501-W20-50W18-Z3CT	.800	
2501-W20-53W18-Z3CT	.830	.650
2501-W20-56W18-Z3CT	.860	.690
2501-W20-59W18-Z3CT	.890	



UNCONTROLLED

MATERIAL: STUD=A.I.S.I. 8620 or 10B21 STEEL
WING=1010 TO 1020 STEEL

HEAT TREAT: STUD= ROCKWELL C30-38
WING=NONE

FINISH: ZINC PLATE PER ASTM-B-633, TYPE III, SC2,
CLEAR TRIVALENT CHROMATE WITH SEALER

THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

X° = ±2° .XX = ±.015
X/X = ±1/32 .XXX = ±.010

MACHINE FINISH = .125

PART NO.	SEE TABLE	DRN	Frank Basile	DATE	03/28/14
		CHK.	Frank Basile	DATE	03/28/14
		ENG.	Frank Basile	DATE	03/28/14
		MFG.	Rashad Lubman	DATE	03/28/14
		G.C.	Frank Basile	DATE	03/28/14
		SALES.		DATE	



DFCI SOLUTIONS INC.

425 UNION BOULEVARD,
WEST ISLIP, NEW YORK 11795

TITLE: SU-2300 WING HEAD STUD ASSEMBLY
2501-W20-**W18-Z3CT

SIZE A FSCM NO. 72794 DWG. NO. C2501-W20-W18 REV. C

SCALE: NTS WEIGHT: SHEET 1 OF 1