C2601 SHT, 1of2 REV. C REVISIONS SYM DESCRIPTION DATE **APPROV** R.C. C 7-8-08 CHNG FINISH PER ECN 1093 +,000/-,005 Ø.625 --NOM. ±.003 .081JNCONTROLL +.000/-.005 Ø.374 +.000/-.005 Ø.311 FOR PART NO. REFER TO SHEET 2 of 2. TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED SOLUTIONS INC. A.I.S.I 8620 STEEL, TYPE 303 X*= ±2* $.XX = \pm .015$ OR 17-4PH ST. STEEL. MACHINE FINISH 125 7 $X/X = \pm 1/32$.XXX = ± .010 425 UNION BOULEVARD HEAT TREAT DATE 12-21-04 WEST ISLIP, NEW YORK 11795 PER NOTE 2. FINISH Colom DATE7-14-Q 2601-20 FSCM NO REV. C2601 DATE 7-15-08 C NEXT ASSY USED ON SHEET 1 OF 2 SCALE DATE NTS APPLICATION BLOCK

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JNCONTROLLED

C2601	SHI 50t5	REV, C	Y					
			REVISIONS					
			SYM	DESCRIPTION	7	DATE	APPRO	V
			С	CHNG FINISH PER ECN	1093	7-8-08	R.C.	

PART NO. (STEEL STUD)	G	U		
2601-20-5-Z3CT	.410	.180		
2601-20-8-Z3CT	.440	.230		
2601-20-11-Z3CT	.470	200		
2601-20-14-Z3CT	.500	.280		
2601-20-17-Z3CT	.530	220		
2601-20-20-Z3CT	.560	.330		
2601-20-23-Z3CT	.590	.380		
2601-20-26-Z3CT	.620	.430		
2601-20-29-Z3CT	.650	,430		
2601-20-32-Z3CT	.680	400		
2601-20-35-Z3CT	.710	.480		
2601-20-38-Z3CT	.740	,530		
2601-20-41-Z3CT	.770	.580		
2601-20-44-Z3CT	.800	,580		
2601-20-47-Z3CT	.830	.630		
2601-20-50-Z3CT	.860	,630		
2601-20-53-Z3CT	.890	.680		
2601-20-56-Z3CT	.920	.730		
2601-20-59-Z3CT	.950			
2601-20-62-Z3CT	.980	.780		
2601-20-65-Z3CT	1.010			
2601-20-68-Z3CT	1.040	.830		
2601-20-71-Z3CT	2601-20-71-Z3CT 1.070			
2601-20-74-Z3CT	1.100	.880		
2601-20-77-Z3CT	1.130	.930		
2601-20-83-Z3CT	1.190	.980		
2601-20-89-Z3CT	1.250	.780		

NOTES:

1. FINISH:

ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOW: CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 2, CLEAR CHROMATE, FINISH SUFFIX -C3C.

- 2. HEAT TREATMENT:
 - A: PART MADE OF STEEL, ROCKWELL C30-38.
 - B. PART MADE OF TYPE 303 ST. STEEL, NOT HEAT TREATED.
 - C: PART MADE OF 17-4PH ST. STEEL, ROCKWELL C39-43.
- 3. FOR PART NO. STUD MADE FROM TYPE 303 ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "SS" EXAMPLE 2601-20-5-SS, OR FOR ST. STEEL 17-4PH ADD " 18S " EXAMPLE 2601-20-5-18S."
- 4. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. "EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 2601-20-5-Z3BT.
- 5. PLEASE VISIT WWW.DFCIS.COM/C2601 FOR A LIST OF AVAILABLE FINISHES.

MAT'L A.I.S.I 8620 STEEL, TYPE 303 OR 17-4PH ST. STEEL. HEAT TREAT	TOLERANCES ON DIMENSION $X^* = \pm 2^*$. $XX = \pm .01$. $X/X = \pm 1/32$. $XXX = \pm .01$ PART NO.		WEST IS	NION BOULEVARD	INC.
PER NOTE 2.		CHK F. Basile DATE 7.14-08	SU-2300 2601-2	LINE STUD, 20-xx-Z3CT.	
THE FASTINES PARTY SHOWN IN THE PRINT ARE PROPRETARY ARTICLES TO WHICH PRO SECURIOR HE HERALD SHOW HE FOR THE EXCHANGE THE SUBSTITUTE IN CONTINUE OF SUBSTITUTE IN CONTINUE AND DOCS HIS CONVEY A LICENSE OF PROPERTIES TO HAVE FACTURE THE FASTINES OF FASTINES HAVES. (C) COPYRIGHT 2003, DOCS SILLITIONS DAC, ALL RIGHTS RESERVED.	NEXT ASSY USED ON APPLICATION BLOCK	DATE -14-50 B. Wilber DATE -15-08 SALES DATE	A 72794 DW SCALE NTS WT.	C2601	REV. C
DATE: 07/01/06 FORM: DRAWING		A			