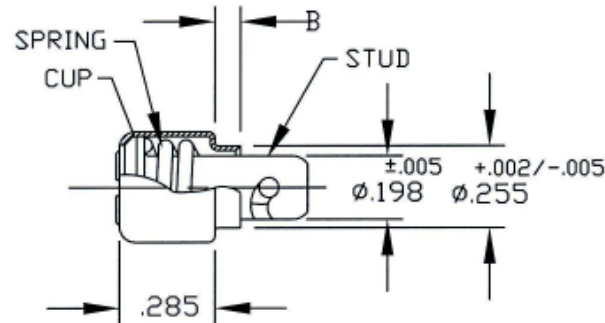
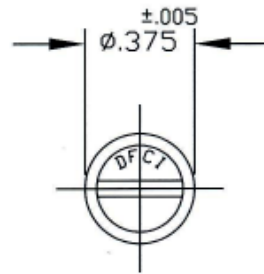


UNCONTROLLED

C3501-241850

REV. *B*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG P/N & ADD WEIGHT ECN 1150	6-24-09	<i>FB</i>



NOTES:

- MATERIAL:
 CUP: PER A.I.S.I 1008, 1010, 1215 OR 8620 STEEL .
 STUD: A.I.S.I 4037 OR 8620 STEEL.
 SPRING: MUSIC WIRE PER ASTM-A-228 STEEL.
- FINISH:
 STUD AND CUP: CHROMIUM PLATE PER MIL-C-14538, BLACK, COLOR #37038, FED. 595.
 SPRING: CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 2, YELLOW CHROMATE.

STUD ASSY. PART NO.	WEIGHT (LBS.)	B DIM	PANEL THICKNESS RANGE
3501-38-241850-K3B	.0074	.080	.060 - .069
3501-44-241850-K3B	.0087	.140	.120 - .129
3501-44-241850A-K3B	.0086	.080	.060 - .069
3501-50-241850A-K3B	.0098		

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH .125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT STUD=ROCKWELL C30-38.	PART NO.	DRN S. F. <i>RANDOLPH</i> DATE 8-14-08	TITLE PA-3500 LINE STUD ASSY. 3501-xx-241850-K3B.	
FINISH PER NOTE 2.		CHK <i>F. B...</i> DATE 6-23-09	SIZE A	FSCM NO 72794
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.	NEXT ASSY	USED ON	DWG. NO. C3501-241850	REV. B
	APPLICATION BLOCK		SCALE NTS	WT.
DATE: 07/01/06	FORM: DRAWING	SALES <i>B. Hildner</i> DATE 6/24/09	SHEET 1 OF 1	