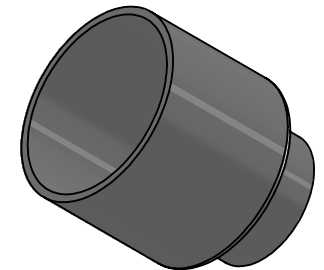
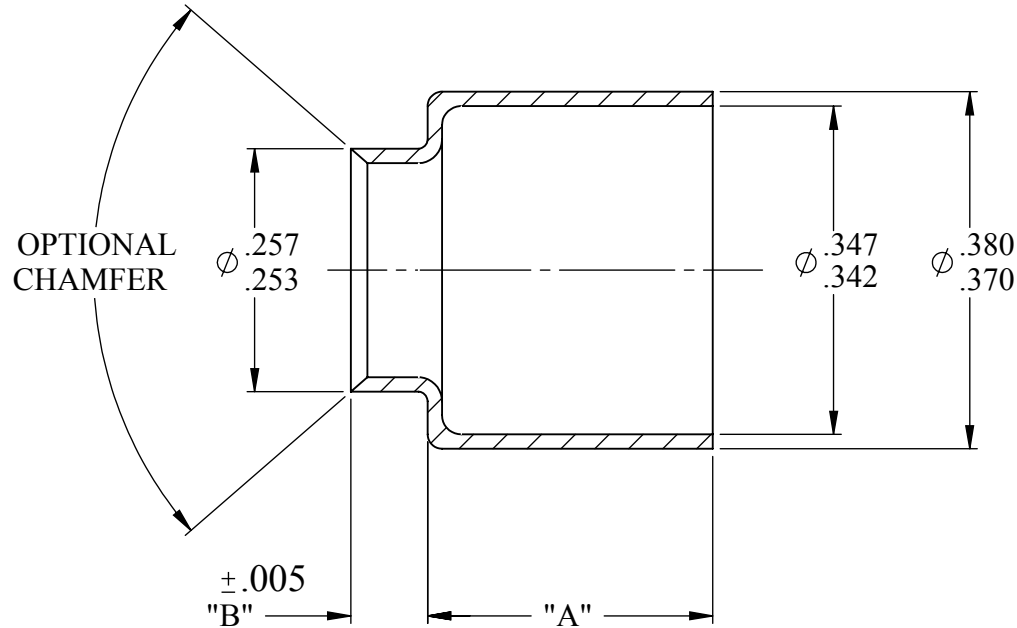



- NOTES:**
1. FINISH:  
ZINC PLATE PER ASTM-B-633, TYPE III, SC2 CLEAR TRIVALENT CHROMATE WITH SEALER.
  2. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE THE SUFFIX -Z3CT FROM THE PART NUMBER AND ADD THE REQUIRED FINISH SUFFIX TO THE PART NUMBER. EXAMPLE: FOR YELLOW ZINC TRIVALENT CHROMATE FINISH, THE PART NUMBER WOULD BE 3503-24547-5-Z3YT
  3. PLEASE VISIT [www.dfci.com/c3503-24547](http://www.dfci.com/c3503-24547) FOR A LIST OF AVAILABLE FINISHES.
  4. FOR THE PART NUMBER OF A CUP MADE FROM TYPE 303 STAINLESS STEEL, REMOVE SUFFIX -Z3CT AND ADD -SS TO THE PART NUMBER. EXAMPLE: 3503-24547-5-SS

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
J	PER ECN 1177	01/15/10	FB

PART NO	"A"	"B"
3503-24547-Z3CT	.630	.132
3503-24547-1-Z3CT	.755	.140
3503-24547-2-Z3CT	.755	.080
3503-24547-5-Z3CT	.406	.090
3503-24547-6-Z3CT	.297	.109
3503-24547-7-Z3CT	.297	.190
3503-24547-8-Z3CT	.688	.090
3503-24547-9-Z3CT	.297	.266
3503-24547-11-Z3CT	.297	.220
3503-24547-12-Z3CT	.297	.140
3503-24547-13-Z3CT	.297	.282
3503-24547-15-Z3CT	.389	.080
3503-24547-16-Z3CT	.630	.062
3503-24547-17-Z3CT	.297	.160
3503-24547-19-Z3CT	.409	.140
3503-24547-20-Z3CT	.460	.282



**UNCONTROLLED**

MATERIAL: A.I.S.I 1008, 1010, 1215, 8620 STEEL OR TYPE 303 ST. STEEL (SEE NOTE 4)		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = $\pm 2^\circ$ .XX = $\pm .015$ X/X = $\pm 1/32$ .XXX = $\pm .010$ MACHINE FINISH = 125				 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
HEAT TREAT: /		PART NO. SEE TABLE	DRN Frank Basile	DATE 01/15/10	TITLE PA-3500 LINE CUP 3503-24547-xx-Z3CT SIZE A FSCM NO 72794 DWG. NO. C3503-24547 REV. J SCALE: NTS WEIGHT: SHEET 1 OF 1		
FINISH: SEE NOTES 1, 2, AND 3			CHK. Frank Basile	DATE 01/15/10			
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			MFG. Radu Leban	DATE 01/15/10			
			G.C. Peter Altkorn	DATE 01/15/10			
NEXT ASSY USED ON APPLICATION BLOCK		SALES.	DATE				