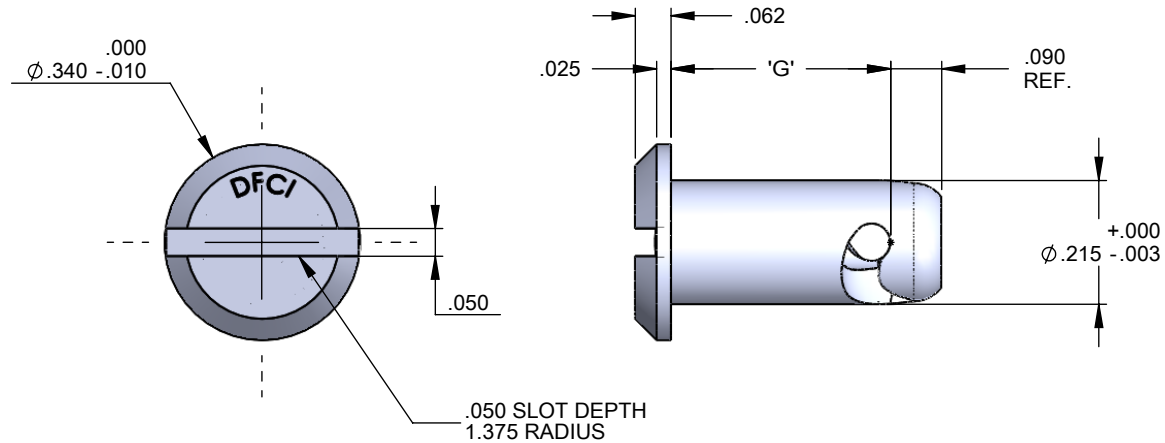
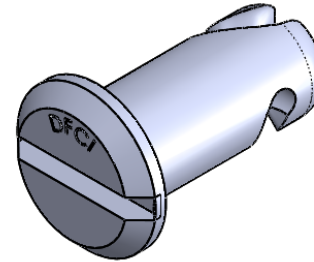



UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
F	PER ECN 1191	07/21/10	F.B.



FOR PART NO. REFER TO SHEET 2 OF 2

MATERIAL: A.I.S.I 8620, 4037 STEEL OR 303 ST. STEEL	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2° .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = .125 <input checked="" type="checkbox"/>				 DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795	
HEAT TREAT: PER NOTE 1	PART NO. 3506-xx-Z3CT	DRN W. Zhindon	DATE 07/20/10	CHK. <i>Frank Basile</i>		
FINISH: SEE NOTE 2		ENG. <i>Robert Altabrand</i>	DATE 07/21/10	MFG. <i>Bill Velazquez</i>	DATE 07/21/10	
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	APPLICATION BLOCK					
			SIZE A	FSCM NO. 72794	DWG. NO. C3506	REV F
			SCALE: NTS		WEIGHT:	SHEET 1 OF 2

UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
F	PER ECN 1191	07/21/10	F.B.

PART NO	G
3506-28-Z3CT	.280
3506-29-Z3CT	.290
3506-30-Z3CT	.300
3506-31-Z3CT	.310
3506-32-Z3CT	.320
3506-33-Z3CT	.330
3506-34-Z3CT	.340
3506-35-Z3CT	.350
3506-36-Z3CT	.360
3506-37-Z3CT	.370
3506-38-Z3CT	.380
3506-39-Z3CT	.390
3506-40-Z3CT	.400
3506-41-Z3CT	.410
3506-42-Z3CT	.420
3506-43-Z3CT	.430
3506-44-Z3CT	.440
3506-45-Z3CT	.450
3506-46-Z3CT	.460
3506-47-Z3CT	.470
3506-48-Z3CT	.480
3506-49-Z3CT	.490
3506-50-Z3CT	.500
3506-51-Z3CT	.510
3506-52-Z3CT	.520
3506-53-Z3CT	.530
3506-54-Z3CT	.540

PART NO	G
3506-55-Z3CT	.550
3506-56-Z3CT	.560
3506-57-Z3CT	.570
3506-58-Z3CT	.580
3506-59-Z3CT	.590
3506-60-Z3CT	.600
3506-61-Z3CT	.610
3506-62-Z3CT	.620
3506-63-Z3CT	.630
3506-65-Z3CT	.650
3506-67-Z3CT	.670
3506-69-Z3CT	.690
3506-72-Z3CT	.720
3506-75-Z3CT	.750
3506-81-Z3CT	.810
3506-83-Z3CT	.830
3506-109-Z3CT	1.090
3506-170-Z3CT	1.700

NOTES:

- HEAT TREAT:
A: STEEL STUD HARDNESS = ROCKWELL C30-38
B: NO HEAT TREATMENT ON STUD MADE FROM ST. STEEL
- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX -Z3CT.

THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOW: CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 2, CLEAR CHROMATE. (FINISH SUFFIX: -C3C)
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FORM PART NO. AND ADD" -SS" EXAMPLE: 3506-25-SS
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. & ADD THE REQUIRED FINISH TO THE SUFFIX.

EXAMPLE: FOR YELLOW ZINC TRIVALENT CHROMATE FINISH, THE PART NO IS 3503-28-Z3YT.
- PLEASE VISIT WWW.DFCIS.COM/C3506 FOR A LIST OF AVAILABLE FINISHES

MATERIAL: A.I.S.I 8620, 4037 STEEL OR 303 ST. STEEL

HEAT TREAT: PER NOTE 1

FINISH: SEE NOTE 2

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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

X* = ±2* .XX = ±.015
X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = .125

PART NO.	3506-xx-Z3CT	DRN	W. Zhindon	DATE	07/20/10
		CHK.	Frank Basile	DATE	07/21/10
		ENG.	Robert Alldorand	DATE	07/21/10
		MFG.	Bill Velazquez	DATE	07/21/10
NEXT ASSY	USED ON	Q.C.	Robert Alldorand	DATE	07/21/10
APPLICATION BLOCK		SALES.		DATE	



DFCI SOLUTIONS INC.

425 UNION BOULEVARD.
WEST ISLIP, NEW YORK 11795

TITLE PA-3500 PANEL LINE STUD,
3506-xx-Z3CT

SIZE	FSCM NO	DWG. NO.	REV
A	72794	C3506	F

SCALE: NTS

WEIGHT:

SHEET 2 OF 2