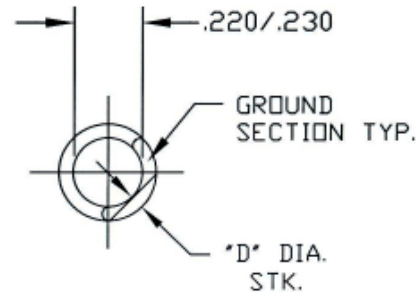
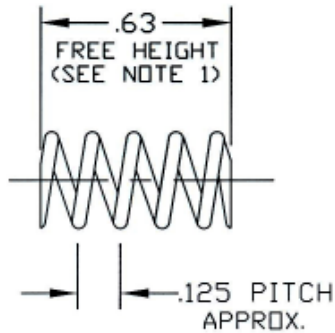


UNCONTROLLED

C3519-24546 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG P/N & ADD WEIGHT ECN 1154	7-21-09	<i>FBS</i>



NOTES:

1. LEFT HAND WOUND, 5±1/8 COILS, PLAIN, ENDS GROUND.
2. FINISH  
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2,  
CLEAR TRIVALENT CHROMATE WITH SEALER.
3. PLEASE VISIT WWW.DFCIS.COM/C3519-24546 FOR A  
LIST OF AVAILABLE FINISHES.

PART NO.	"D" DIA.	SOLID HEIGHT	WEIGHT (LBS.)
3519-24546-Z3CT	.050	.260 MAX.	.0024
3519-24546-1-Z3CT	.040	.210 MAX.	

<b>MAT'L</b> MUSIC WIRE PER ASTM-A-228.		<b>TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED</b> $X = \pm 2^*$ .XX = $\pm .015$ $X/X = \pm 1/32$ .XXX = $\pm .010$ MACHINE FINISH .125		<b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
<b>HEAT TREAT</b> SPRING TEMPER.		<b>PART NO.</b> DRN <i>S. Francis</i> DATE 9-28-04 CHK <i>F. Basile</i> DATE 7-22-09 ENG <i>B. Hilde</i> DATE 7-22-09 MFG <i>B. Hilde</i> DATE 7-22-09 OR <i>B. Hilde</i> DATE 7-22-09		<b>TITLE</b> PA-3500 LINE SPRING, 3519-24546-Z3CT	
<b>FINISH</b> PER NOTE 2.		<b>NEXT ASSY</b> <b>USED ON</b>		<b>SIZE</b> A <b>FSCM NO</b> 72794 <b>DWG. NO.</b> C3519-24546 <b>REV.</b> B	
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DATE: 07/01/06    FORM: DRAWING